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# Esprit

**European Strategic Programme  
for Research and Development  
in Information Technology**

**1989 Annual Report**

Commission of the European Communities  
DG XIII-A: Telecommunications, Information Industries and Innovation  
Information Technology - ESPRIT



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## **1989 Annual Report**

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**Commission of the European Communities  
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of the basic criteria on which they are based: the industrial orientation, the strategic objectives, the pre-competitive and pre-normative approach, the cross-border cooperation and the provision of access to the results of a project on an equal footing by all participants to the project.

ESPRIT, in particular, has proven to be highly successful in setting up and promoting industrial cooperation. The programme has not only led to many outstanding technology results as well as technical standards which are put in evidence in this report; it has also acted as a catalyst between large, medium and small-sized companies and universities and research centres. The catalytic effects often extend beyond the R&D phase. Cooperation in R&D has led to a remarkable change in the attitude of companies and has fostered the process of restructuring which has had a strong impact and an overall positive influence on European IT industry.

Overall, and compared to what its situation was a decade ago, the European IT industry has made remarkable progress and undergone substantial restructuring. It is better prepared to face the challenges of the future. However, these challenges will also be far more demanding in the coming decade. Not only will the European market attract more competitors from overseas but technology is also moving at an accelerated pace. Under these conditions, it is essential for industry to substantially increase its investment in this area. The European Community, for its part, will continue to provide the framework in which these efforts can best be brought to fruition, and match the increasing efforts required from all actors.



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# Introduction

by J -M. Cadiou, Director, Information  
Technology - ESPRIT

## Highlights Of The Year

It is a pleasure for me to report that the total number of **major results** arising from ESPRIT projects has almost doubled during 1989. This is due to the fact that many of the projects launched during the first years of ESPRIT came to fruition during 1989 and that most of them were successful. Indeed, as of the end of the year, a cumulative total of 313 major results had been reported by ESPRIT projects, as compared to the figure of 166 reported by the end of 1988.

1989 also saw the major part of ESPRIT II becoming fully operational with the launch of 137 new projects. Despite the pressures created by supporting and administering the total of 384 active ESPRIT projects, another record for ESPRIT in 1989, we also launched three important new initiatives. These were the Basic Research actions, which have brought together the leading actors in the European R&D Community in Information Technology - including several Nobel prizewinners, one action aimed at improving training in VLSI design skills and one on parallel computing technologies.

Also of major significance in 1989 was the preparation of future ESPRIT initiatives in the context of the 1990-94 Community Framework Programme for Research and Development. Furthermore, 1989 also saw the completion of a full independent review of the ESPRIT programme at its 5 year mark. The review was designed to evaluate the effectiveness of the programme and its management procedures, and the overall assessment was very positive. Specific suggestions for improvements identified during this process have been taken into account.

ESPRIT is an industrial programme and therefore the achievements and the further development of ESPRIT need to be seen in the broader economic context of industrial and market development on a European and global scale. In 1989, the European IT market for Information Technology IT grew by 16% to a total value of \$133 billion. On the world stage, the European market increased in importance with a higher growth rate than the world-wide average.

For the first time, three European companies can be found amongst the top ten of the world-wide information systems suppliers. In semi-conductors, the three largest European suppliers, taken together, increased their sales by significantly more than the market as a whole even though their market share remains subcritical. A more detailed account of these developments is given in a later section of this report, "Industrial developments in IT".

These positive elements should, however, be seen as a motivation to increase our efforts, and not as a reason for complacency. The pace of change continues to quicken in Information Technology and challenges are greater than ever before. The market environment is dynamic and changing all the time as industrial restructuring continues. Whilst overseas competitors are strengthening their manufacturing base in Europe, the trend from proprietary to open systems continues. New technologies are being introduced and prices are still falling in real terms. All these factors represent both risks and opportunities to which Europe's IT industry must respond promptly. One major opportunity is being created by opening up the European market in

1992 and it is of great importance that our IT industry is well prepared to grasp it.

**Results**

In 1984 when the European Strategic Programme for Research and Development in Information Technologies was launched it had the overall goal of providing European information technology (IT) industry with the technology base needed to become and remain competitive with the US and Japan in the 1990s. In addition to this primary objective, it aimed to promote European industrial cooperation in IT and to contribute to the development of internationally accepted standards. These long range objectives remain as valid and relevant today as they were five years ago.

This report bears witness to the many good technological results which have emerged from ESPRIT so far. The choice and presentation of a few of them in this short introduction is meant to give the reader an incentive to refer to the main chapters of this report for a full account of these results.

Cooperation remains an objective of and a methodology within ESPRIT. Industrial cooperation on precompetitive ESPRIT projects has proved highly successful. Increased levels of mutual respect and trust has been achieved between competing companies so that they now find it possible to agree on cooperative work programmes which are much more central to their mainstream activities than would have been thought possible at the start of ESPRIT. Cooperation has shown that work sharing and risk spreading leads to more efficient projects and catalyses the process of industrial reorganisation into new structures. The ESPRIT cooperation experience has also strengthened the links between industry and universities, which has led many of the latter to concentrate more and more on industrially relevant topics. It has, last but not least, also helped to establish new cohesive links between enterprises in the smaller and larger Member States.

Furthermore, the cooperation patterns within ESPRIT are now involving users, both large and small, to a much greater extent than before. This is proving valuable in helping projects keep sight of customer needs and in encouraging the exploitation of results. This

strengthening of ties between European IT manufacturers and users is of major importance for the future of the European IT industry.

In the Basic Research area, even though this part of the programme only started this year, significant catalytic effects are already visible. For example, top researchers who traditionally used to take their sabbaticals outside Europe, now tend to take them to work in the laboratories of their Basic Research partners. Similarly, doctoral and post-doctoral students tend to spend much of their time in other partner's sites. Overall, there is a substantial increase of the level of awareness between European researchers in IT, new collaboration patterns emerging, and in fact, the shaping of a European IT academic community.

Direct technology results from ESPRIT projects can be classified into three broad categories. First are those consisting of advanced technology to be incorporated into products or services reaching the marketplace, these include technology results used as enhancements to existing products. Second, projects may produce tools, methods or processes which enhance the development of manufacturing operations within industrial enterprises. The benefits of this type of project are seen indirectly in the marketplace through shorter development times, higher quality, better yields and reduced costs. Finally, certain projects produce results in the form of a contribution to international standards. During 1989, projects have produced results of all three types and these have come from all work areas of ESPRIT.

Table 1 shows an analysis of the 313 major results reported as of the end of 1989.

Contributing directly to products or services.....	152
Tools and methods used outside ESPRIT.....	118
Contributions to international standards .....	43
Total Results.....	313
(Results in 1989 .....	147)



211 of these results come from the 155 projects that had completed by the end of 1989. 93 of these 211 were obtained in the year 1989 alone. For illustration purposes some examples of results in the various categories are given below.

- A technology which allows designers to realise ASICs rapidly and economically, CATHEDRAL, has been developed in project 97. An example result from CATHEDRAL was the reduction in size of CD player circuitry from a 100 cm<sup>2</sup> pcb to a 1 cm<sup>2</sup> single chip. Simultaneously, the design time for the circuitry was reduced from one month to one week.
  - A world class, high speed, bipolar semiconductor technology has been developed in project 281. The resulting process can provide circuit densities of more than 5000 devices per mm<sup>2</sup> and delay times of only 70 picoseconds per gate.
  - An optoelectronics component developed by project 263 has achieved world-record receiver performance (-32.7 db at 560 Mbit/s) and is capable of operating in a 10 km video link without needing intermediate amplification
  - The cluster of projects devoted to the PCTE concept, which was developed in ESPRIT, continues to be highly successful. The tools for software integration and developments have been taken up by all European computer manufacturers and IBM. PCTE is rapidly becoming a worldwide industry standard.
  - DMA, project 940, produced a prototype of a state-of-the-art robust, trinocular stereo system for computer 3-D machine vision.
  - The T800 floating point transputer developed in ESPRIT project 1085, SUPERNODE, has become an outstanding commercial success, being adopted all over the world, including Japan. On the world market the transputer ranks first in the 1989 shipments of 32-bit RISC microprocessors.
  - Project 295, PAPER INTERFACE, has allowed new advances in optical character recognition to be applied commercially.
- Using this new technology, AEG won a \$300 million contract from US Mail after its system out-performed those offered by competitors. The system can recognise 250 different type fonts and handwriting at the rate of 400 characters per second.
- Project 563, has developed the world best algorithm for digital image compression, PICA. This algorithm was selected in a worldwide competition by ISO and CCITT as a basis for standards in that area. The exceptional performance of this algorithm made it possible to use conventional HF radio for transmitting colour images of the recent "Whitbread Round-the-World Yacht Race".
  - In the CIM area, project 623 has developed new off-line programming systems for robots. These allow robots to be programmed in the safety of an office environment and without interrupting the production process. These systems are now extensively used at the partners' sites in industrial operations.
  - Through the CNMA project, Europe has achieved leadership in the setting of standards for factory communications. The follow-on project, 2617, builds on the early successes and, as well as the live factory implementation at BMW, British Aerospace and Aeritalia, new communications systems are being installed by Renault, Magneti Marelli and Aerospatiale.
  - Project 1561, SACODY, has developed new control technologies for robots which dramatically reduce the vibrations they experience during uninterrupted repetitive operation. As well as leading to a new generation of lighter, faster, cheaper and more durable robots, the technology is being applied to large flexible structures as used in the building and construction industries.
- A total of 971 organisations were, by the end of 1989, contributing to the programme and benefiting from its results. I am particularly pleased to note that the number of SMEs participating has more than doubled from 146 in 1988, to 386 one year later. Table 2 provides details about ESPRIT participation.

**Table 2**

Large Companies.....	292
SMEs.....	386
Universities.....	184
Research Institutes and others.....	109

**The Future**

The third Framework Programme for Research and Technological Development has now been agreed for the period 1990-1994. A substantial part of it will be devoted to a new phase of ESPRIT.

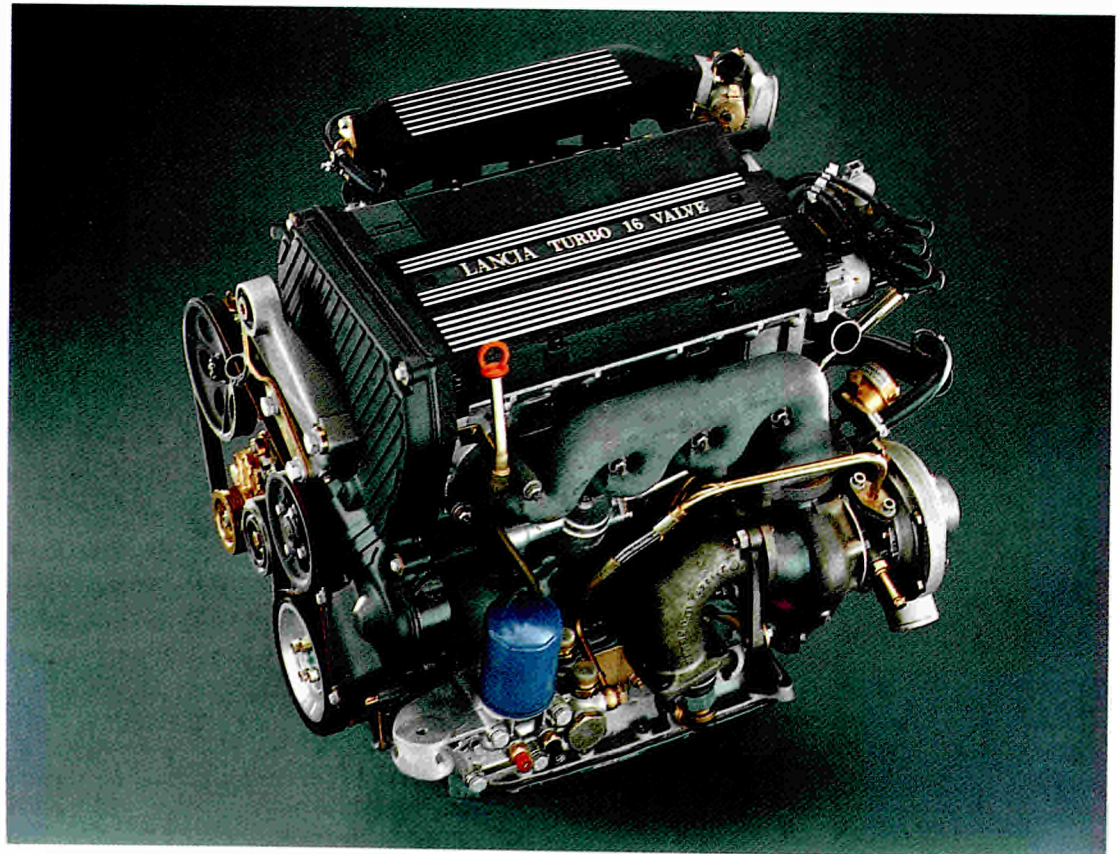
The new phase of ESPRIT will consist of four technological areas and Basic Research as outlined below.

**Microelectronics** - The key objective is to ensure the ready availability of microelectronic solutions to a broad range of user industries. Future work within this area will therefore continue to place emphasis on Application Specific Integrated Circuits. It will contribute to the establishment in the Community of a

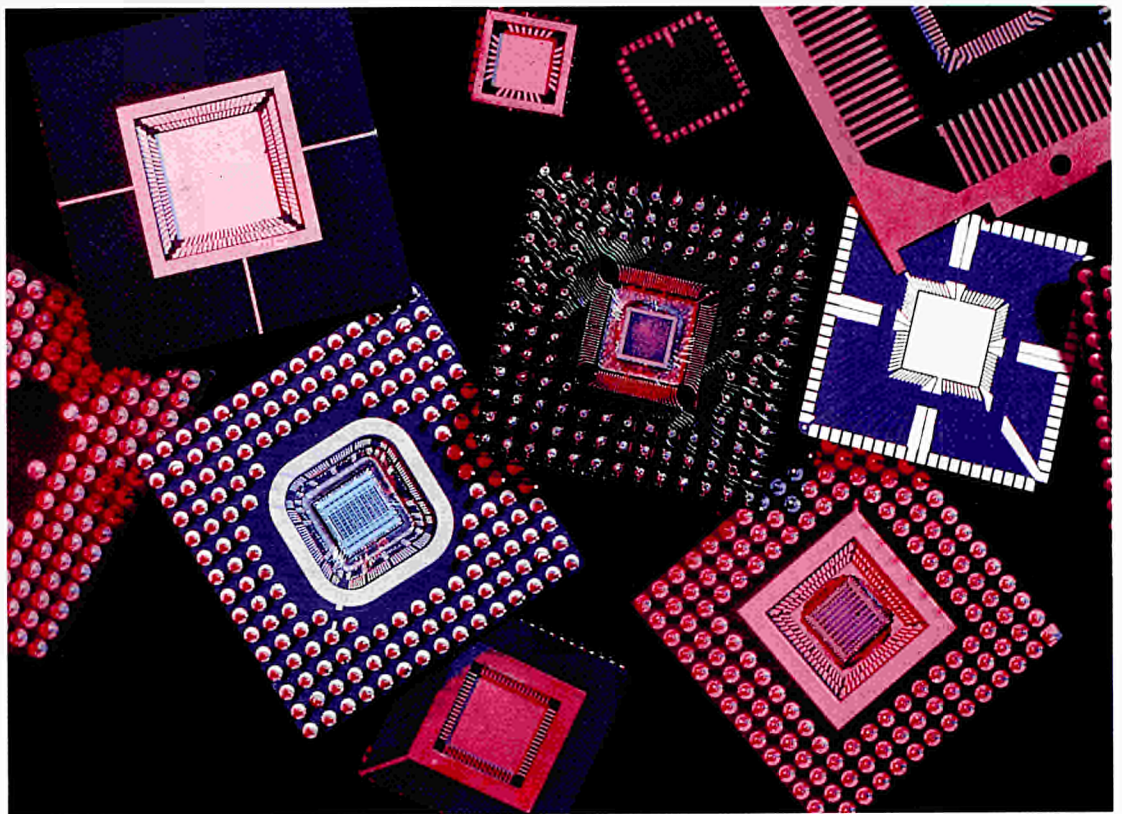
world competitive source capable of supplying a broad range of leading edge ICs. This work will build on the results obtained in ESPRIT and in the national programmes to date. Work on the very advanced submicron-CMOS related technologies needed for ultra-high density chips will be carried out in conjunction with JESSI. This work will be organised in such a way so as to link users and producers, and to ensure broad Community participation for the benefit of all. CAD, equipment for semiconductors processing, packaging and advanced materials will, in particular, receive strong attention.

**Information Processing Systems** - Newly emerging parallel architectures, improved man-machine interfaces and technologies to perceive and synthesise highly complex signals will determine future systems. Future generations of computers will need to perform more cost effectively, be more reliable and have better interfaces. Work on concurrent architectures will focus on target applications with around 10<sup>5</sup> computing elements and at the same time will seek improvements in system reliability and security. In the majority of IT systems software is now seen as a dominant

The application of IT to the car of the future will increase fuel efficiency, reduce pollution, lower noise and improve safety.



Application Specific Integrated Circuits playing a key role in ESPRIT strategy.



element. Therefore, attention will be paid to increasing software productivity through new software tools, portability and reusability and the design of standardised modules.

Despite significant advances in software engineering methods, European professionals are still not sufficiently encouraged to adopt state-of-the-art methods. Therefore special emphasis will be placed on the transfer of modern design methods into common use in order to improve productivity and software quality. Specific measures will be undertaken to promote the use of new software production technologies and to increase skill levels on a broad scale.

**Advanced Business and Home Systems** - A major aim is for functional integration in both business and home environments. Work on integrated business systems will address information flow throughout an enterprise enabling close integration of activities between functional units and an increasing degree of cooperative working. In this context, the integration of mobile terminals is an important new area. Distributed computing including data base management, the corresponding work-

station and microprocessor systems and technologies are of major concern. Work in distributed computing will, in particular, concentrate on loosely coupled and heterogeneous systems. Increased emphasis will be placed on intelligent homes and buildings where information technology can integrate such diverse functions as security, voice and document communication, heating and energy management.

In the context of business and home systems, workstations and peripherals take on an added importance. Especially on the latter, a competitive technology base needs to be established to enable new generations of peripherals which are reliable, and low cost, to be produced in large quantities.

**Computer Integrated Manufacturing and Engineering** - The ability of the manufacturing and engineering sectors to compete in the international markets of the future is critically determined by the timely application of computer integrated manufacturing technologies. Europe has particular advantages in this field since it can build on engineering strengths and skilled personnel. The vendors in this sector

Computer Integrated Manufacturing improves working conditions and productivity on the shop floor.



include a high proportion of innovative small and medium sized companies. The main thrust of future work will be to create open system, multi-vendor environments. Emphasis will be put on system integration aspects and the pre-standardisation work required for multi-vendor solutions. The advanced IT solutions developed for manufacturing and engineering will be validated within strategically selected industrial applications.

**Basic Research** - As well as work in the four industrially oriented areas described above, continued efforts will be needed to maintain and expand the European reservoir of knowledge and expertise, which provides the foundations for Information Technologies. Research topics will be clearly upstream of industrial R&D and selected for their potential to produce important advances in fields such as superconductivity, nanometre electronic circuits, the formal foundations of computer science, and neurocomputing. Throughout the work, steps will be taken to establish and

strengthen close links within the industrially oriented activities within the programme.

### Conclusion

1989 has been a very successful year for ESPRIT. The consolidation of the programme's second phase, the new initiatives associated with Basic Research and skills development and, particularly, the large increase in the number of tangible results from ESPRIT are exciting and positive developments.

On the global scale Europe is much better positioned than it was five years ago. However, the next five years ahead can be expected to see a considerably more difficult and competitive environment for the IT industry in Europe. A substantial increase in R&D investments and a qualitative improvement in the speed of transfer of technology into marketable products will be necessary for the European IT industry to maintain and improve its position.



## Microelectronics

### Overview

Microelectronics activities in the ESPRIT programme contribute substantially to the technology foundation for European electronic companies, enabling them to increase their ability to compete on a world scale by providing indigenous capability to create new and differentiated Application Specific Integrated Circuit products. The ESPRIT Microelectronics research programme is focused on stimulating the creation of the necessary design tools, process technologies, equipment and support industries to enable European electronic goods manufacturing companies to create their own Application Specific ICs. This market is one in which the user captures his most proprietary system know-how in silicon, thereby requiring an especially close customer-vendor relationship. The market therefore would benefit enormously from an indigenous supply capability and is well suited to investment in a European context.

ASIC complexity is extremely varied and can contain relatively simple functions used as customised interfaces to standard parts through to fully customised systems on silicon implemented on advanced mixed technologies. ASIC designers also need access to leading edge technology in order to gain maximum competitive price and performance advantage and avoid technical obsolescence. Fast turn-around and "first time right" have become key features of the marketplace as ASICs are often designed late in the end-product development cycle. Production volumes can range from a few thousand through to many hundreds of thousands of pieces, therefore flexible manufacturing capabilities are needed to cope with variance in production.

In 1989, the number of projects increased from 50 to 57, 13 projects were completed and 22 new projects started. Project results achieved in 1989 attracted interest from visitors to the

1989 Esprit Conference exhibition. A project receiving particular attention included a demonstration of a state-of-the-art integrated Indium Phosphide Opto-electronic transmitter/receiver. The project has produced devices which have achieved world record performance. Another project (ADVICE) also attracted a great deal of attention, demonstrating electron-beam verification and diagnosis of active VLSI chips. Further to previous work on materials studies for optical/magnetic recording and liquid crystal displays, 1989 marked the effective start of activities in peripheral devices.

In order to secure the supply capabilities of the European IC industry, and the capability of other sectors to skilfully apply them, several collaborative and concurrent actions have been started in the Community, partly inspired by the awareness created by the success of collaborative Community undertakings such as ESPRIT. Amongst these is the Joint European Sub-micron Silicon (JESSI) programme, the main objective of which is to address the whole spectrum of activities related to bulk CMOS technology and its advanced applications using memories as the main technology development vehicle and main volume product.

At the same time as JESSI was defined, the 1989 Workprogramme for Microelectronics and Peripheral Technologies has been established. The contextuality of these actions has created a unique opportunity to exploit the synergy of these programmes, bringing together a critical mass of qualified expertise directed towards a set of goals which should secure for the European electronics industry a rich spectrum of technology options. In June 1989, at the Eureka Ministerial Conference in Vienna, the Commission declared its readiness to support a start-up phase of

JESSI by participating in the pre-competitive part of the work, either through existing ESPRIT projects including those launched as a result of the 1989 MEL call for proposals, which address the goals of JESSI (in CAD, mixed silicon technologies, reliability, equipment) or through projects which will focus on selected topics such as Manufacturing Science and Logic.

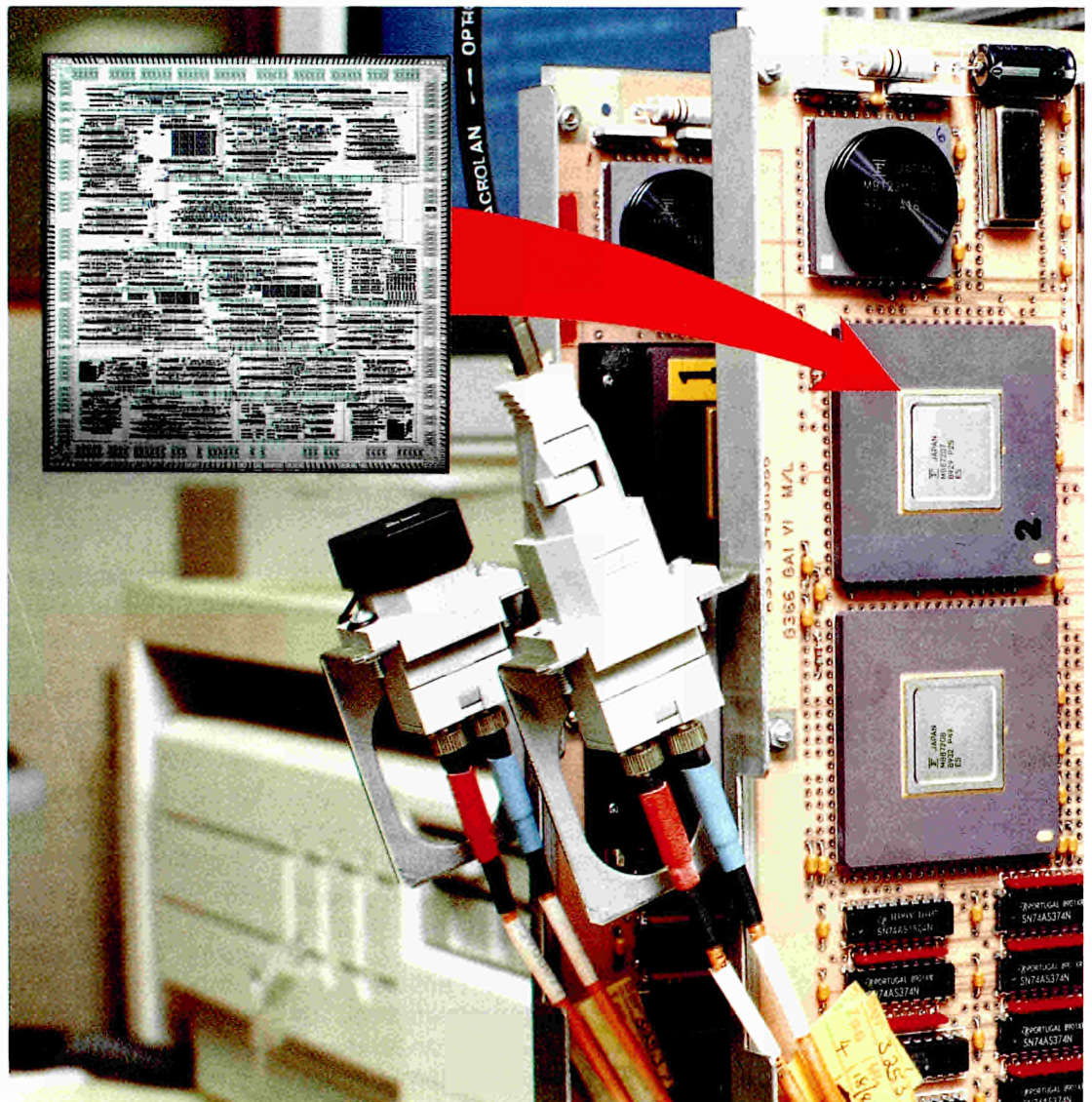
**Design, Validation and Test**

The main aim of the Computer-Aided Design (CAD) and Computer-Aided Test (CAT) activities in microelectronics is to stimulate the development of new tools and systems to allow European designers of electronic equipment to master the design and test of complex chips containing millions of transistors.

The methodologies incorporated into these tools need to be targeted according to the application. For example, different users (Consumer Electronics, Telecommunications, Data Processing and Automotive) have application driven requirements in terms of complexity, performance and balance between digital and analogue circuitry. The potential production requirements (very high volume memory chips or lower volume consumer products) dictate different cost parameter optimisation. Additionally, large companies often need highly complex CAD systems with sophisticated design management controls, while smaller companies or those just entering the field will need simpler single user systems.

ESPRIT microelectronics developments in CAD and CAT for VLSI aim for maximum flex-

CAD tools developed in AIDA were used to design this ICL 200,000 transistor local area network controller chip which incorporates built in self-test modules.



ibility in terms of the resulting systems by developing and implementing standard interfaces.

**Design**

Four CAD projects which have just completed their work illustrate the breadth of work in CAD tools and systems which has been carried out in ESPRIT so far.

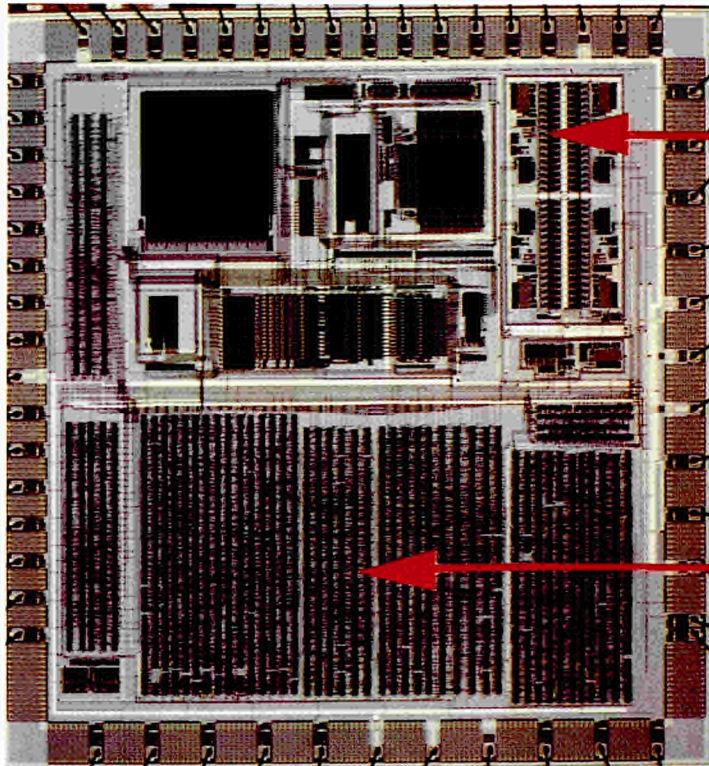
Multi-view VLSI-Design System (ICD), project 991, was directed towards providing the most powerful system possible on a low-cost workstation. This has been achieved by exploiting to the fullest possible extent the hierarchy of a design. A number of sophisticated synthesis and verification tools have been created around a new concept in database design. The design system has been implemented on a variety of commonly available workstations and the individual modules have been made available to software development companies. ICD has been used to implement a number of chips including an image processing array at British Telecom and a mathematical processing chip at TU Delft.

Efficient and effective communications between CAD tools is an essential ingredient for

creating powerful, ergonomic design environments. Knowledge-Based Design Assistant for Modular VLSI Design, project 1058, has developed a Structural Procedural Interface (SPI). The interface defines a mechanism which allows different CAD tools to operate in parallel and permits direct interaction between the various tools in realtime. The concepts of SPI are now available to the European CAD community and they create an opening into the market for small software companies who will now be able to link their own CAD tools into design environments sold by the larger software vendors. Although SPI can be exploited as a general purpose interface it has emerged from a project which has its main emphasis in CAD tools for Digital Signal Processing applications. In this context the partners are developing tools to perform hierarchical timing analysis, optimisation and electrical verification thereby reducing the need for extensive simulation, which is always a time consuming and hence an expensive step in a design cycle.

A CAD system specifically aimed at solving the problems of mixed analogue and digital chips for use in telecoms systems has been the prime objective of CAD for VLSI Systems

This experimental signal processing chip was designed and laid out by Philips automatically from a high level description using tools developed in CATHEDRAL.



parameters	unit	value	min.	max.
bandwidth	Hz	1.5M		
signal-to-noise ratio	dB	30		
sampling frequency	Hz	8.5M		
order			1	3
# of bits quantizer			1	4
linearity	dB	50		
type of input signal	current			
.....				
input impedance	Ohm			
noise opamp	V			
mode of input signal	bipolar			

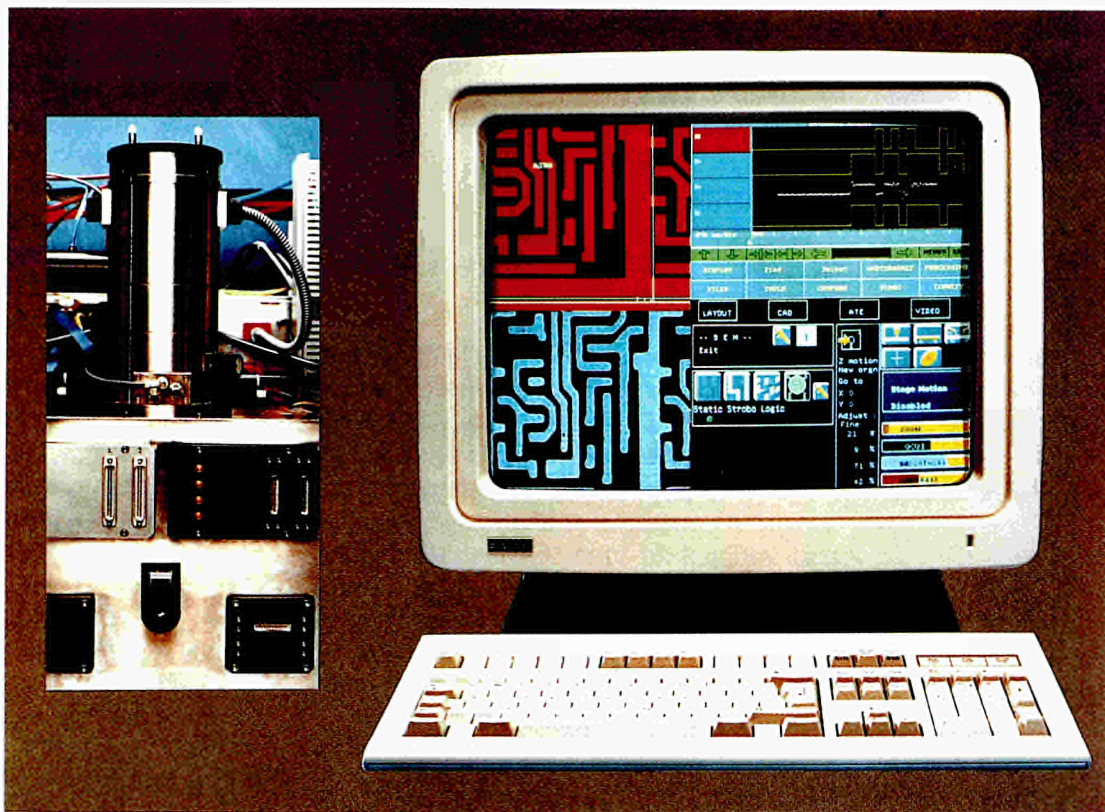
D. Input description typical for the automatic generation of a multiple bit ΣA analog-to-digital converter.

```

func f1(s1,s2,s3,s4,e1:W1;i1:W1(2);i2:W6)
r1:W12 =
begin
m1 = if (i1{0} & i1{1}) -> d4 ||
      if (i1{0} & i1{1}) -> d3 ||
      if (i1{0} & i1{1}) -> d2 ||
      dt;
x1 = W6(m1) & i2;
y1 = W12(e1) & z1;
z1 = W12((x1 + y1)@4);
x2 = W6(m1) & i2;
y2 = if e1 -> z1 ||
      -> r1;
r1 = W12((x2 + y2)@4);
end;
    
```

A: Part of the high-level description typical for standardcell-based bit-parallel filters.

User interface for chip validation using the scanning electron microscope (on left of picture) developed in ADVICE. The display shows the design layout in red and the microscope's view in blue. It also shows the test waveforms applied together with the expected and observed waveforms.



(CVS), project 802. A system has been created using a set of novel tools for automatically constructing designs from a description of the required behaviour of the chip. The cells used in the designs are synthesised and optimised from the given set of parameters. The cells are then automatically placed in an optimum arrangement and interconnected to complete the physical chip design. The system which provides built-in testability has been used to design a complex chip which is a part of a mobile radio system. Some of the tools created by the project partners have been selected for exploitation in future products marketed by a small German CAD vendor (ANACAD).

The efficiency of the CAD tools developed in Advanced Integrated-Circuit Design Aids (AIDA), project 888, has been proven by one of the partners in the design of a local area network controller chip containing 200,000 transistors which is believed to be the first commercial chip of this complexity to contain built-in self-test. Recognition of this was achieved when ICL were awarded the best paper award at the Integrated Circuit Test Conference (ICT-89), the first time the award has been given to a European paper. The CAD modules developed by the partners include a

number of tools that operate at different levels of the design hierarchy. The embedded "built-in self-test" modules, mentioned in the example above, make it possible to perform production and in-service diagnostic testing at a much lower cost.

CAD Frameworks will allow users to customise design systems to suit application areas. Some of these applications take particular advantage of digital signal processing techniques and therefore need CAD facilities which can exploit this design methodology. In this context it is worth taking a look at some recent design work done using the results of CATHEDRAL, project 97. In this example a complex system chip, incorporating signal processing and control for compact disk players, was defined in a high level behavioural description language SILAGE. The CAD tools are used to animate this description until the designer is satisfied with the performance, then the mask layout is directly compiled by the CAD system from the same high level description. This is a very significant achievement in terms of allowing system designers to develop ASIC products within their own domain of expertise and without having to be too concerned with target technology.



### Validation and Test

In the context of efficient design of complex application specific chips, design validation and the diagnosis of faults received increased attention.

Project 271 (ADVICE) has successfully integrated Electron Beam Microscopy and CAD to produce the prototype of a world class system for diagnosing faults in complex chips. The linking of the CAD system (containing the original design data) with the E-beam microscope, coupled with automatic correlation between the two systems using pattern-recognition techniques, has resulted in a system which can allow validation and diagnosis several times faster than the current generation equipment. Up until now such systems have not been available from European vendors and an agreement has been reached with ICT, a German SME, to produce a product based on the results of the project. Two further projects in this important domain addressing low cost chip validation and reduction of system board testing cost were started in 1989.

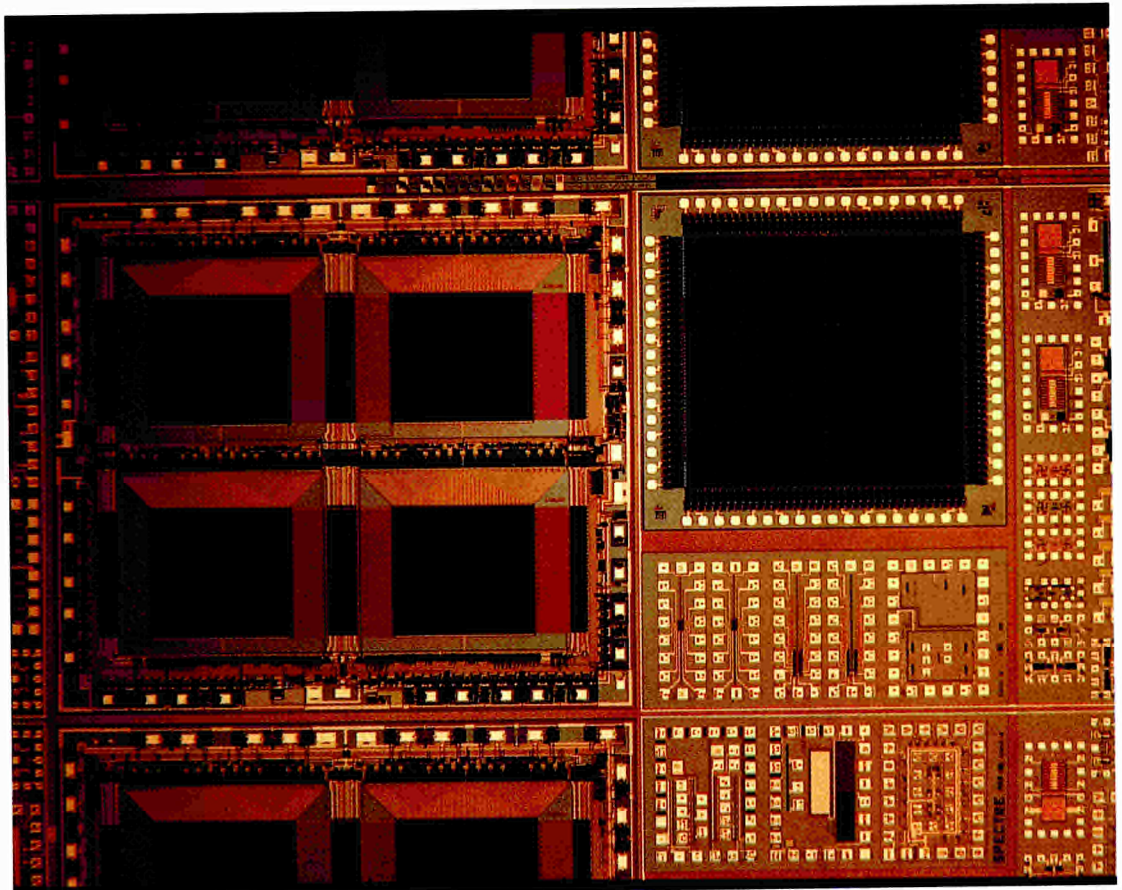
### Technology

The Microelectronics research activities of ESPRIT encompass a wide range of process technologies, equipments and manufacturing methods. The projects bring together a large number of players from European microelectronic industrial and academic establishments. The work focuses on silicon-based technologies. In addition compound semiconductors are addressed.

### Silicon Processes

The trends of Silicon IC technologies towards structures with finer sub-micron dimensions lead to new and very complex processes. A substantial part of the work being performed within ESPRIT is aiming at consolidating and strengthening existing advanced capabilities in process development and on application driven technology adaptation to produce complex, high performance ASICs in the areas of High Density, High Speed and Multi-function Integrated Circuits.

This high density chip with 0.8 micron feature size was developed by SGS-Thomson and demonstrates the achievements of SPECTRE. A "sea of gates" ASIC array is seen, top right, 1 Mbit EPROM in four sections on the left and the process validation logic, bottom right.



### High Density Silicon

In the strategically important area of high density ASICs research has been concentrated on developing a sub-micron CMOS technology. SPECTRE, project 554, has paved the way towards a multi-sourced CMOS ASIC capability for Europe.

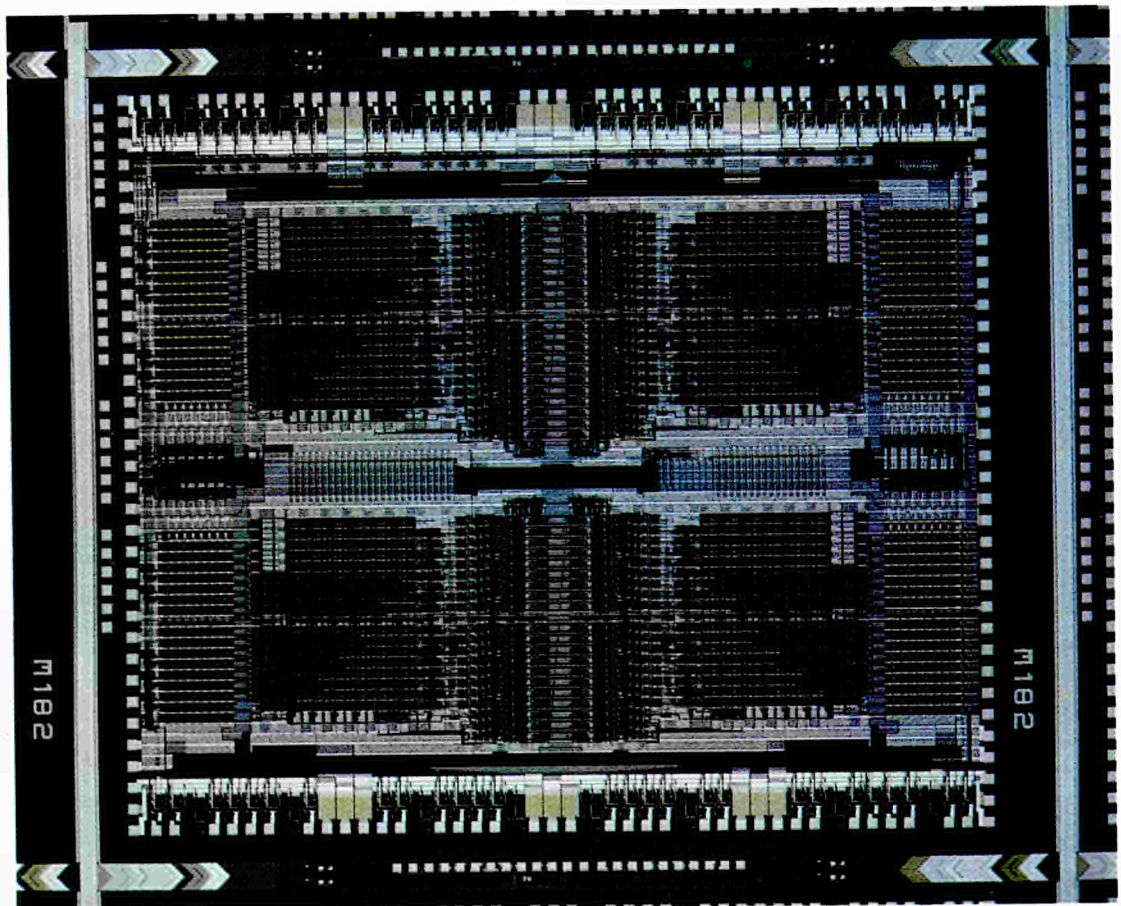
All the project goals have been met and the five SPECTRE partners have demonstrated and test, functional circuits designed using common design rules and fabricated at each of the five manufacturing locations. The industrial partners, SGS-Thomson and MATRA-Harris have manufactured large, high density chips with minimum feature size equal to 0.8 micron - notably 256 Kbit static RAM and a multi-function chip incorporating a sea of gates array and a 1 MBit EPROM memory. The research centres, CNET, IMEC and BTRL have fabricated demonstrator circuits which include process validation modules and test circuits containing 0.5 micron features as advanced building blocks leading the way to future processes.

SPECTRE has defined a coherent set of process modules which can be individually de-

veloped and validated. The modules can then be combined to create a complete process. The project defined two processes out of the set of modules, one suitable for exploitation in the short term and another, more aggressive process, to allow investigation of advanced techniques in laboratory sites.

Improved fabrication techniques have resulted from the intense collaboration which took place around the central lithography, device and interconnect tasks. For example, the lithography task not only achieved the level of accuracy required for sub-micron process but also made substantial improvements in the methodology of equipment set-up procedures. This has resulted in minimised risk of error and reduced installation time. The project also developed a polysilicon gate with spacer technique, which has been used by British Telecom to realise the 0.5 micron gates of a 155 Mbit/sec cross-point switch circuit. In addition to completing the development of the high density interconnection task, the laboratories Harwell, CNR-LAMEL, University of Aarhus and Telettra have carried out a very effective reliability study and materials analysis of double level metal interconnect where Tungsten is used as first level metal.

A digital filter chip from Plessey demonstrating the submicron bipolar achievements of Project 243.



### High Speed Silicon

The creation of a world class high speed bipolar capability has been pursued in two projects, both of which completed their work in 1989. The projects have met their original goals, indeed in a number of cases key milestones have been achieved ahead of time.

In project 281, the process developed has demonstrated circuit densities in excess of 5000 devices per mm<sup>2</sup> and delay times of 70ps. The demonstrator contains 8k gates and has shown that future exploitation should realise high speed ASICs of up to 30k gates. The process has been carefully designed to be compatible with the process steps used in a CMOS process thereby retaining a degree of compatibility with BiCMOS technologies. Meanwhile, project 243 has been equally successful and culminated with the demonstration of a sub-micron digital filter circuit.

To further exploit the results of these two projects the principle partners have combined their efforts in BASE, project 2016, where they are developing all the steps (in terms of processing, assessment of novel structures and modelling) required for the fabrication of fast (40 psec gate delay) complex (50-100K gates) chips for digital signal processing. The five project partners are the most competent manufacturers of bipolar circuits in Europe. In the BASE project each partner concentrates on specific optimisations of the technology towards speed, complexity, analogue and digital functions.

### Multi-Function Silicon

Multi-function ICs cover a wide range of applications requiring the concurrent use of different technologies on the same chip. This goal has been pursued in three distinct areas: the inclusion of non-volatile circuit elements (to remove the dependence of continuous standby power being applied to complex circuits), the mixing of CMOS and Bipolar devices on the same substrate (in order to exploit the combined advantages offered by the two technologies simultaneously), the combination of high density logic functions with high power driver devices (to create "smart-power" devices).

### Non-Volatile ASICS

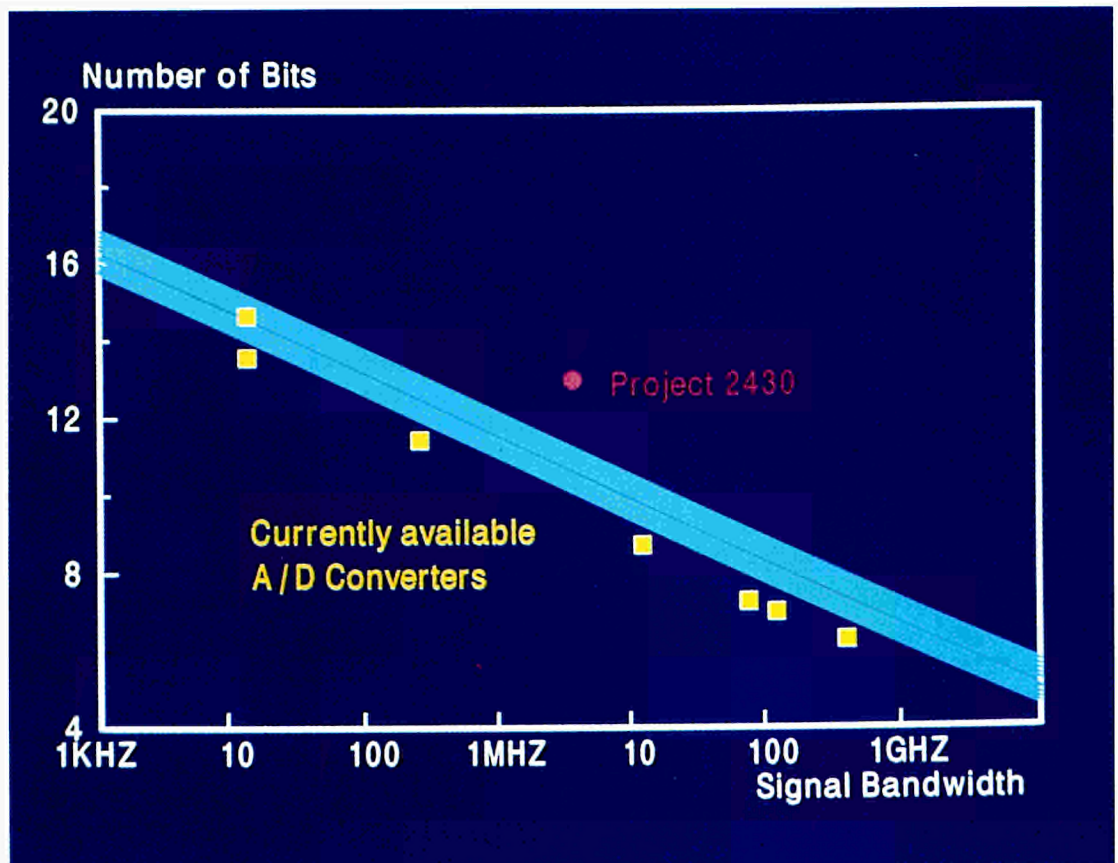
Provision of a European capability in non-volatile ASICs is the goal of APBB, project 2039. The project, which started at the end of 1988, is aiming at the integration of re-programmable read-only memory devices (PROMs) into both sub-micron and low voltage (1.5V) CMOS processes. This technology will be exploited in areas such as micro-controllers, adaptive hardware, smart cards and chip tagging circuits. During the first year of the project several types of memory cells have been designed, processed and characterized, with promising results, in terms of programming voltage and data retention. To increase the impact of the project and encourage potential users to have earlier access to the technology, a workshop was held with users and manufacturers, in Brussels, during the 1989 ESPRIT Conference. As a result a number of demonstrators have been identified. They will be designed by SMEs within the project and then be processed by the three main industrial partners - SGS-Thomson, Plessey and Eurosil.

### BiCMOS

The BiCMOS market is doubling each year: 100M\$ for 1988, 210M\$ for 1989 and forecast to reach 2000M\$ by 1993. The emphasis today is on the exploitation of BiCMOS in real world interfaces (analogue to digital and/or digital to analogue convertors) although the technology has the potential for a much wider market penetration. A key factor in BiCMOS realising its full potential will be the availability of integrated design tools which can cope with mixed analogue and digital designs. Therefore the provision of design tools has become an integral part of the projects. There are two BiCMOS projects in ESPRIT, one targeted to maximise performance whereas the second aims to provide a low cost production process while maintaining good performance targets.

In project 2430 the work at Philips and Siemens has proceeded to the development and full characterization of an advanced, high performance 1.2 micron BiCMOS process, including self-aligned double-poly emitter and vertical p-n-p transistors as well as to the design of large demonstrator circuits. In particu-

The use of Bipolar CMOS technology in Project 2430 enables analogue/digital converter performance well beyond the existing state of the art.



lar, Philips has designed a video bandwidth analogue to digital converter of 200 K transistors complexity, 432 MHz sampling rate and with an accuracy in excess of 10 bits. Due to the high complexity of the circuit, which aims at world record performance, the total circuit has initially been split into two parts which have been separately processed and successfully tested. The next step is a single chip implementation. Siemens is concentrating on purely digital applications and has developed a process which is among the best in the world. Transistors have a cut-off frequency of 11.5 GHz, a gate delay equal to 65 psec (which is the shortest CML gate delay time of a BiCMOS process reported so far), and a power delay product of 60 fJ. The process demonstrator is a 6k gate array incorporating an embedded 16K bit Static RAM.

The second BiCMOS project, 2268, has established a common process at ST and Telefunken. They started with a standard 1.2 micron CMOS process and added five extra masking steps to allow the incorporation of bipolar devices (including vertical p-n-p transistors). This process requires a total of 17 masks

compared with more than 20 typically required to define very high performance processes; hence resulting in a low production cost process. An important feature of the process is that the emitter-base structure has been optimised to achieve both high voltage (analogue circuits at 12V) and also high speed (7.5 GHz). Several demonstrators (High Definition TV and Pan-European Cellular Radio chips) are being designed for processing next year. One of the partners, DOSIS, is developing a silicon compiler based design system which will automatically translate both the digital and analogue sections of CMOS and Bipolar chips into BiCMOS. This clearly increases the accessibility of the technology by providing users with a means of evolving previous designs.

### Modelling and Analysis

In the initial stages of designing new process steps, the process engineer can make good use of modelling programmes to establish the basic recipe. These simulators provide predictions of device parameters enabling early evaluation of a potential process without embarking on its realisation on a fabrication line.

The processes being developed within the ESPRIT programme are very complex and the use of such tools leads to improved development timescales and costs. An example of this type of work is given by EVEREST, project 962, which has improved available simulation tools by adding a 3-dimensional modelling capability. The improved simulator has been used by SGS-Thomson during the development of a 4Mbit EPROM to assess the effects of the interaction of closely packed neighbouring devices, essentially a 3-dimensional problem. It is estimated that the EVEREST tool saved several manufacturing loops and reduced the product/process development time by at least six months.

Related work has been initiated in STORM, project 2197, which has the objective of further improving the accuracy of the process simulation techniques, while including procedures for device optimisation. The project involves eight companies and institutes and is connected to a number of ESPRIT process development projects such as the BASE project.

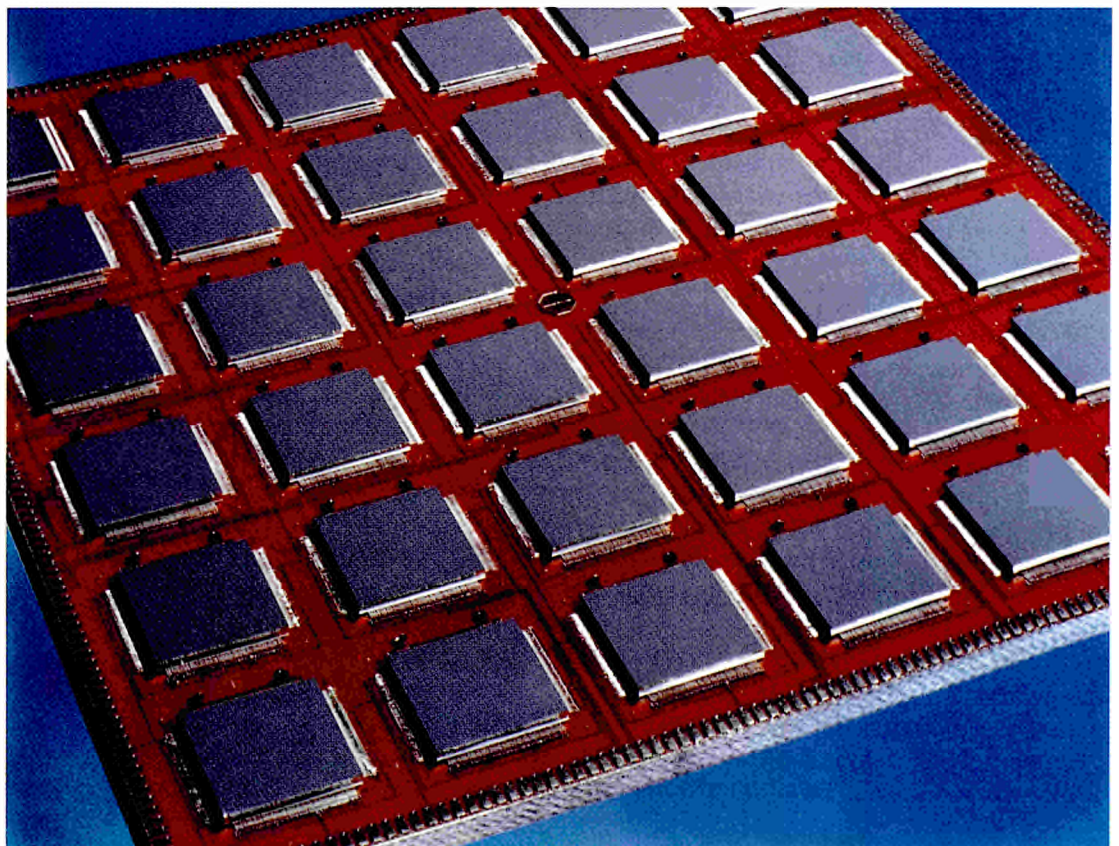
Improved measurement techniques are also essential to optimising the process development cycle times. Project 519 perfected a specific technique, known as "Spreading Resistance Measurement", for producing accurate determination of dopant profiles. The technique is now being exploited commercially by a spin-off company (Semiconductor Assessment Services) which is regarded as providing one of the best services of this kind in the world.

### VLSI Packaging

In order to gain maximum benefit from new technologies it is clearly necessary to create compatible packaging and assembly schemes. These packages need to be able to accommodate both high pin count functions as well as handling high speed signals without degradation.

The VLSI packaging project, 953, has achieved all the goals established in 1986, by demonstrating bumped chip Tape Automated Bonding (TAB) and multi-layer stripline interconnect technologies. The demonstrators produced by Bull and GEC have included de-

Multichip laser drilled system board carrying 284 pin chips at 125 micron pitch. Silicon occupies 36% of the board area which is approximately five times more dense than with traditional packaging techniques.



vices with up to 284, 125 micron pitch, leads per chip mounted on compatible system boards which required 50 micron laser drilled holes. A complete set of design, mechanical and thermal management tools have been developed and also proven in functional demonstrators.

Activities in the packaging field have been enlarged in a new project 2075, APACHIP, in order to cover multi and single chip packaging, air and water cooling systems, package supplies, e.g. TAB tapes and ceramic materials. The goals are also much more aggressive and include a final demonstrator showing surface mount technology with devices having 300-600 pins on an 80 micron pitch.

### Compound Semiconductors

The family of compound semiconductor (III-V) materials has focused mainly on the Gallium Arsenide (GaAs) and Indium Phosphide (InP) based components which offer a number of unique properties compared to silicon such as lower power consumption, higher speed of operation and opto-electronic capability. III-V components are suitable for analogue, digital, mixed-analogue-digital and opto-electronic applications. GaAs is a sufficiently mature technology to yield complex microwave and digital ICs. Discrete optical devices are being used for optical links and compact disc applications. The optical properties of InP make this material system the best candidate for long-wavelength optical communications. Devices based on III-V materials open up a complementary and wide range of applications with respect to Silicon ICs. Although, at present, these devices command a relatively high price their intrinsic properties confer benefits to system manufacturers in the fields of optical communications, radio-links, space applications etc. which are out of proportion to the value of the component itself by enabling full system integration. Their degree of maturity is much lower than for Silicon and as a consequence important research efforts in Europe and world-wide are being made in order to improve manufacturability. As a consequence the price of the devices is expected to decrease over the next few years and as a result the devices will be designed into a wider spectrum of consumer products.

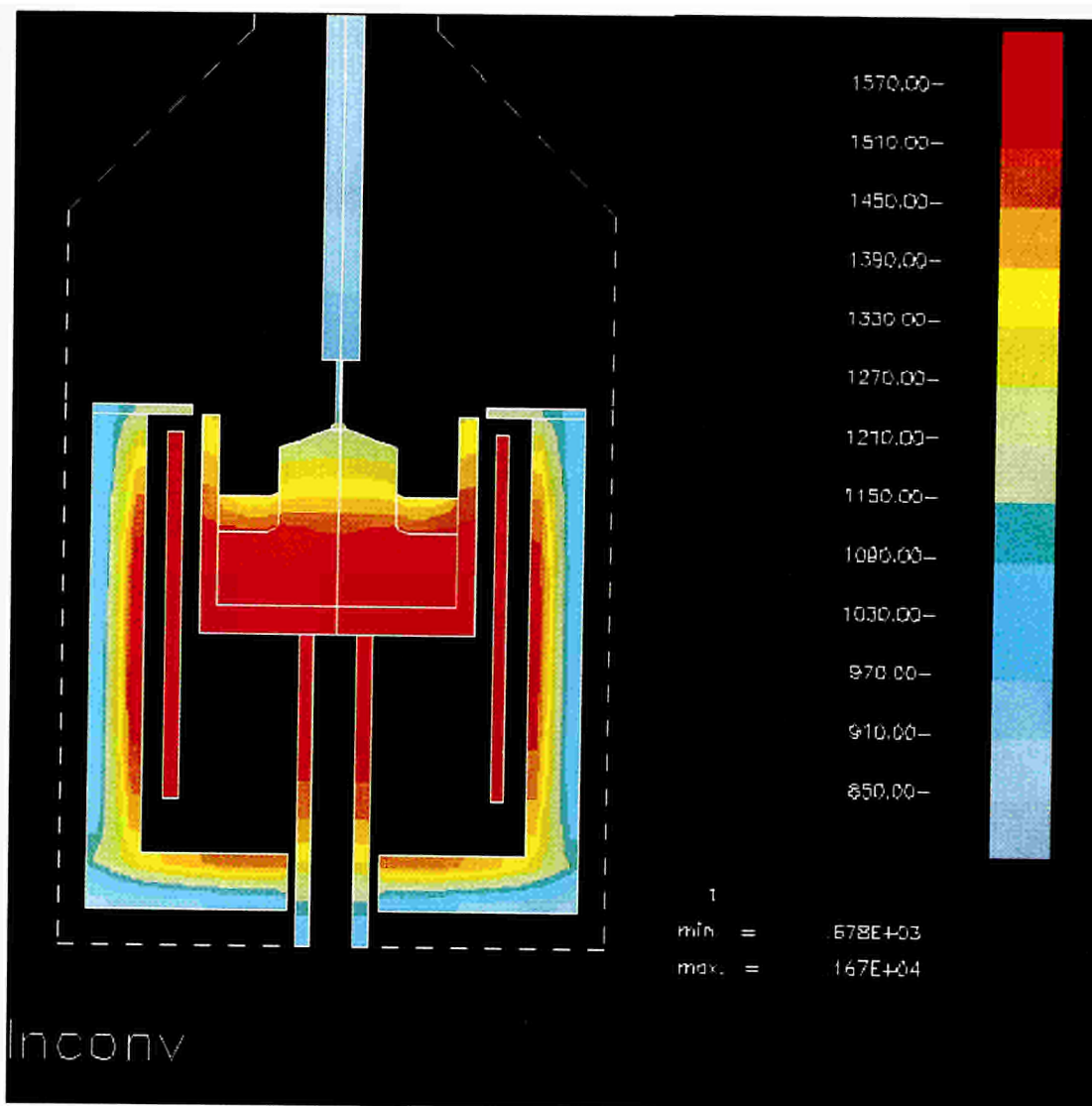
Provision of secure access to these technologies has been identified as a priority in Europe in order to maintain a share of the relevant system markets in communications, computing, instrumentation and the automobile industries. During 1989 efforts in this field have contributed to significant increases in manufacturing yields while maintaining the drive towards higher performances.

### Gallium Arsenide

Maturity in the manufacturing process depends strongly on the uniformity, reproducibility and size of the wafers. In the framework of project 1128, Wacker-Semicon has developed uniform 3" and 4" GaAs wafers. These large diameter substrates are now commercially available, making Wacker, today, one of the most important suppliers in the world. The uniformity is high enough for volume IC production requirements primarily due to a new thermal processing technique developed in the project. The crucial modelling of high volume GaAs crystal pullers was carried out by the University of Louvain-la-Neuve. The software developed in this project has now been made commercially available and is used by Wacker for the modeling of their Silicon pullers. The University of Louvain-la-Neuve is now a world leader in this field and has created a small commercial activity for the exploitation of their know-how.

Another project which contributed towards increasing the manufacturability of III-V devices is project 1270. In this project the Research Centre of Crete has developed a new laser-assisted growth process which has increased the quality of the deposited layers. In fact the quality of the epi-layers is so high that the High Electron Mobility Transistors, HEMT, developed with a gate length of 0.75 micron, have a noise figure of less than 1dB at 12GHz and their lifetime is higher than  $10^7$  hours. State of the art devices with similar performances use much shorter gate lengths, which can only be achieved by sophisticated lithography processes with a resulting decrease in the yield of the devices. This HEMT process is suitable for high volume production as required in applications such as direct broadcast satellite receivers. Commercial exploitation of this process by a start-up com-

Thermal image of silicon ingot puller from Wacker showing the accurate control of temperature across the wafer as it is pulled upwards from the liquid (scarlet) to the solid state (yellow). (The scale is in °C.)



mercial activity in Crete is expected during 1990.

Another example of technology transfer occurring in the compound semiconductor field was within project 971. In this project the growth technology for GaAs Hetero-junction Bipolar Transistors (HBT) developed by CNET has been transferred to PICOGIGA (Paris) an SME involved in commercial exploitation and supply of epitaxial wafers for the world market.

An SME, Aixtron from Aachen in Germany, active in the semiconductor equipment sector, is now world leader in supply of MOCVD equipment for the growth of III-Vs. The contribution of ESPRIT projects 927 and 2518 to this success is certain as the novel growth process developed in the projects is now sold

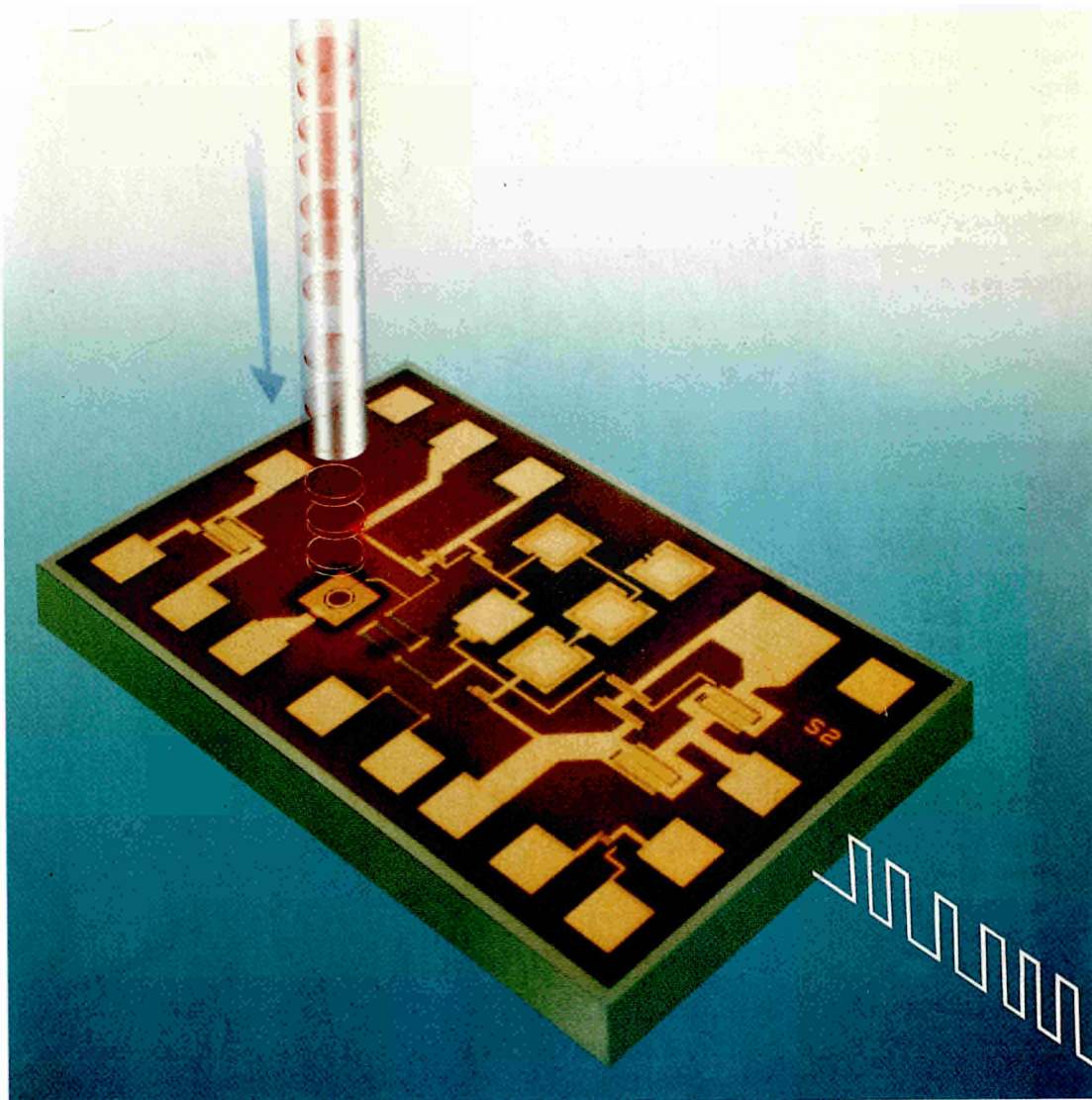
together with the necessary equipment as a package which includes customer training.

### Indium Phosphide

In the area of opto-electronics, project 263 is developing the technologies required to integrate both optical and electrical devices on the same chip using a single fabrication process. This technology offers the potential for reduced size, reduced cost and improved performance in optical fibre based communication and information systems. The project has been extremely successful in demonstrating the complete integration of a transistor and laser transmitter, a result which has been achieved by few other companies anywhere in the world. They have also



Schematic of an integrated Indium Phosphide opto-receiver developed by STC which has achieved world record performance at 560 Mb/s.



achieved world record integrated receiver performance figures (sensitivity of  $-32.7$  dBm at 560 Mbit/s) and state-of-the-art integration complexities. These prototype components have been used in an experimental 10 km optical fibre video link.

The major impact for such components is likely to be felt in two major areas. The first of these is associated with the drive to make better use of the enormous information carrying capacity of optical fibres. The full advantage will become increasingly apparent as optical frequency division multiplexing techniques are used to achieve multi-gigabit data rates. The second area is in the realisation of fibre-to-the-home systems where cheap components will be required to make the installation cost competitive with copper.

### Process Equipment

From the 1988 ESPRIT call for proposals, it became evident that the Semiconductor Fabrication Equipment (SFE) sector had become the object of particular attention, in recognition of its strategic importance. The equipment market is currently about 10% of that for ICs, but its importance is amplified by its enabling characteristics. The rapidity with which IC generations (and associated packing densities) succeed each other gives advantage to IC manufacturers having early access to the most up-to-date processing equipment. Hence, the urgently felt need to assure a European sourcing base for such types of equipment.

At the beginning of 1989, five new projects



were launched in the domain of SFE under ESPRIT. Two are involved with Advanced Lithography, two with Multi-chamber/Multi-process equipment, and one with Advanced Etching processes. The ESPRIT MEL call of Autumn 1989 added six new equipment projects, four concerned with lithography and two in the area of Multi-process/Multi-chamber equipment.

### Lithography Equipment

ESPRIT provides a comprehensive coverage of all the main aspects of advanced lithography. This coverage includes equipment, materials and the related processes for deep

UV steppers, metrology, E-beam lithography, reticle processing and handling.

A wafer stepper is one of the most strategic types of equipment which allows IC manufacturers to imprint, in volume production, the microscopic patterns that define the ICs on the surface of the semiconductor wafers. At present minimal feature sizes in production are in the 0.7 micron region and are expected to reach 0.3 micron by 1995 in state-of-the-art memories, with ASIC applications following close behind.

While the capabilities of present generation g-line and i-line steppers (the names denoting

Deep Ultra Violet stepper equipment from ASM-L.



the wavelength of the light used for the illumination) can probably be stretched to 0.5 micron features, new techniques will have to be developed for the range below this scale. The use of deep ultra violet light for illumination poses formidable problems principally in the lens optics, precision of alignment, resist materials, and clean-room adaptation. All these aspects are being tackled in project 2048. Within the first year a prototype lens has been fabricated by Carl Zeiss and delivered to ASM-L where it has been installed on a prototype machine for testing. Significant progress has also been made in constructing the through-the-lens alignment sub-system, whilst on the resist front suitable mono and multi-layer resists have been developed by Hoechst and Siemens, respectively. IC manufacturers Siemens and Philips are closely involved in the project as potential users of the developed equipment and materials. LETI at Grenoble, the University of Edinburgh and FhG-IPA at Stuttgart are also providing their expertise. This work on resists is complemented by DRYDEL, project 2265, which is extending a technique called DESIRE to cover the deep UV region.

#### **Multi-Process/Multi-Chamber Equipment**

The increasingly stringent constraints on the quality of thin films constituting the ever more miniaturised ICs designate a new trend in wafer processing: the grouping together of many related process steps which are performed in a sequential fashion in several clustered vacuum processing chambers, with the wafer transfer between chambers also taking place under vacuum. The current practice is to perform the various steps in separated pieces of equipment with consequent degradation of overall performance and yield, but it is believed that with feature sizes of 0.5 micron and below the use of multi-process/multi-chamber vacuum sealed equipment will be a necessity for certain critical process steps. This approach requires new equipment designs and the development of modified and/or new processes.

McBRIDE, project 2403, which includes ASM-L, LETI and ST, is developing a multi-chamber batch reactor in which inter-poly silicon oxide and silicon nitride films, combined in a so called ONO configuration, can be pro-

duced in one reactor system. The ONO films will be implemented in the floating gate structure of 1 and 4 MBit EPROM circuits. It is also planned to process the APPB project test structures, incorporating both EPROM and EEPROM, at ST. In the first year of work, several system modules have been designed, manufactured and tested by ASM-L, including, HF cleaning modules, LPCVD reactors, robotic wafer handler and elevator units. These equipments are now being assembled into a prototype system.

#### **Process Automation**

The requirements and concepts needed for efficient ASIC manufacture are driven by Automated Manufacturing System (AMS), project 1551. This has tested software packages and developed experimental tools in both the large manufacturing facilities of ST (in France and Italy) and a smaller facility of Marconi (UK), in order to demonstrate the potential benefits and to define specifications for interfaces and communication protocols needed by the European equipment, automation and software industry.

The two major elements in the automation of integrated circuit facilities are data processing and material handling. The first is essentially the management of complexity. A production facility can have up to 50 different process flow charts to process a lot of wafers, each composed of 200-300 separate operations performed on one of 100-150 different items of equipment which are capable of utilising a range of different process recipes. The total work in process can include up to 1000 separate wafer lots distributed across the wafer fab. The project partners have experimented with current Computer Aided Manufacturing (CAM) systems and are now in the process of deriving detailed specifications. The second major item involves the use of robotized handling to reduce particle generation or when difficult physical conditions occur, such as at high temperature (furnaces) or when hazardous chemical processing is involved. The AMS partners have performed experiments with robotized handling in the process steps most sensitive to particle contamination which are photolithography and diffusion. The results obtained are very attractive in respect of contamination and yield improvement.

## Peripheral Devices

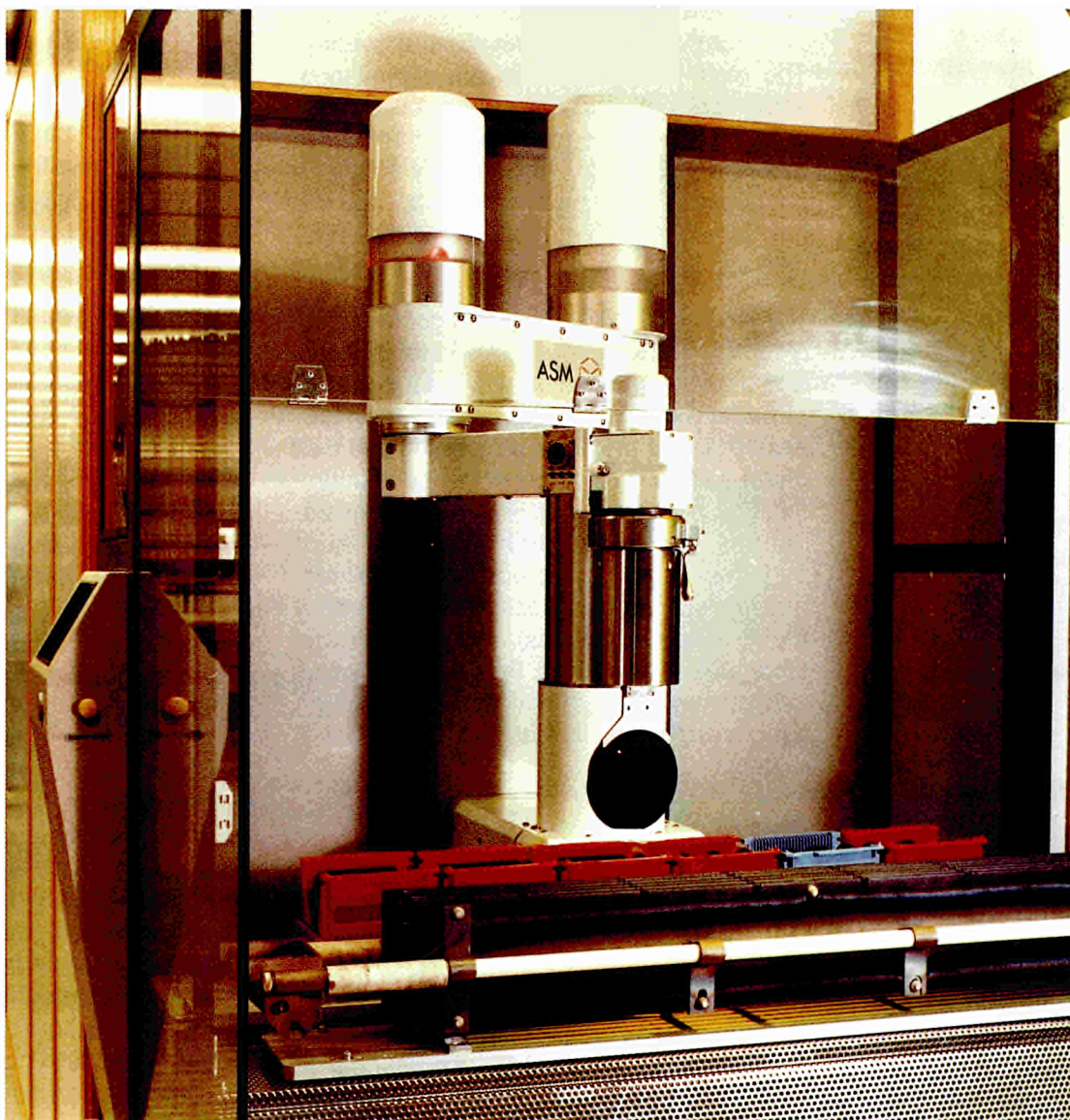
1989 marked the effective start of work on peripheral devices. The four ESPRIT contracts deal with materials studies, mainly for optical/magnetic recording and for Liquid Crystal (LC) Displays using thin film transistors. Now the results of these projects are to be exploited in the new projects that are to deliver first prototypes of devices that will be demonstrated from 1992 onwards. They include A4 size flat panel displays using both multiplexed and active matrix technology, high capacity magneto-optic 5.25" disk drives, improved electro-thermal printing heads and ribbons, and improved magnetic tapes for high density data storage.

## Flat Panel Displays

The emergence of new market opportunities for high definition colour flat panel displays for use in portable computers and High Definition Television systems, push the world-wide component industries to increase their R&D efforts in the field. There are currently two teams working in this area.

The first, project 2283, on active matrix liquid crystal, whose partners developed deposition know-how for both amorphous and polysilicon layers, characterised by low temperature deposition processes (suitable for glass substrates) and the realisation of small area pixel and drive transistors. The consortium, whose industrial partners include AEG, GEC and

Robot wafer handling at SGS-Thompson.



Eurodisplay, aim to produce an A4 format full colour display with 16 grey levels by 1992.

The second, project 2360, is oriented on ferro-electric liquid crystal material studies. Large multiplexed panels with both high contrast and switching speeds can be achieved by using the bi-stability of these materials. The goal of the projects is also an A4 multiplexed full colour display by 1992. Ten partners are involved in the project, including Merck and BDH who have a strong world-wide position selling Liquid Crystal products. An early spin-off of the project has led to the marketing of a complex waveform generator.

### **Mass Memory Systems**

Early ESPRIT projects dealt with material studies for longitudinal and perpendicular magnetic recording and studied head and disk technology for magneto-optical recording. The main results include the definition of equipment and processes for sputtered deposition of both the magnetic and protective coatings suitable for high density floppy or hard drives. These results are being used in a new project aiming at producing a one gigabyte 3.5" drive.

The results of the work on magneto-optical recording methods utilising metals and ferrites with a carbon protective layer are the subject of further research work carried out by project 2013. The project is developing two disk drives each aiming at performance improvement by a factor of four. The technology advances needed to achieve such high performance devices include: enhanced magneto-optical recording techniques (especially the re-writeable features), integrated optical technology (small and light-weight optical heads), new magneto-optical media and high performance mechanical and servo-control systems.

### **Call for Proposals 1989**

A new Workprogramme was prepared in the first quarter of 1989. It was intended as a tool for indicating the main technology directions for the collaborative work resulting out of the

1989 call for proposals. It included a list of the topics that were perceived as fundamental to achieving the objectives of the programme with reference to the technical issues which need to be addressed. The call was focused into three areas:

#### **Technology**

In this area, the main topics identified were 0.5 micron CMOS for ASIC applications, silicon-on-insulator 0.5 micron CMOS and High Speed GaAs-based ICs.

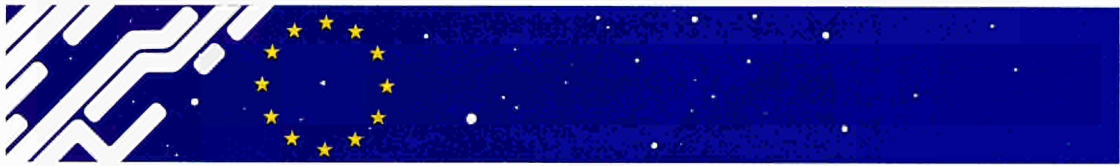
#### **Equipment and Automation**

The topics selected for inclusion were multi-processing multi-chamber systems, automated lithography stations, fast reticle generation and automatic wafer metrology. Success in this area will allow the equipment suppliers to satisfy a greater proportion of the European market and to become competitive on a global scale.

#### **Peripherals**

The topic identified here was magnetic disk storage, the objective being to demonstrate the feasibility of advanced disk drive components and to implement them in a new high capacity small form factor hard disc drive.

Even though the call was sharply focused 56 proposals were received requiring resources of about 550 MECUs. The size of the response was in line with expectations, representing a request for between two and three times the level of resource which could be funded under the call. Many proposals were aimed at the central theme of enhancing European ASIC capabilities and a number were retained in this category. The interest shown in this call for application oriented III-V semiconductor work was significant and demonstrated a growing awareness, in system houses, of the potential of III-V ICs for high frequency applications in the communication sector. In the equipment area the consortia enabled by ESPRIT will form the necessary critical mass of effort for the development of the next generation of products. Success in this area is crucial for the whole microelectronics industry.



## Information Processing Systems

### Overview

The work in Information Processing Systems (IPS) aims to provide the underlying and generic technologies which will support the development of IT products which will be on the market during the next decade.

These technologies include:

- advanced systems architectures, where the work is leading to significant improvements in the cost/performance ratio of high performance, multiprocessor systems;
- knowledge based systems, where methods of representing knowledge and constructing rule based systems have application in most IT sectors;
- those relating to system design, where the emphasis is on putting the entire software development process onto a sound engineering footing. By providing better methods of specifying requirements, better development tools, new quality measurement techniques and standard ways of managing development, improvements will arise throughout the software industry in terms of both productivity and software quality;
- signal processing systems, in which large quantities of complex data have to be recorded and analysed in real time. Speech and vision systems are notable areas of application of signal processing technology.

Significant advances in parallel computing, knowledge based systems, system design and sensor based systems have been made in 1989. Instances of the creation of spin-off companies or the launching onto the market of products derived from ESPRIT results are becoming increasingly numerous.

1989 also saw the initiation of measures aimed at increasing the skills base in European universities and research institutes for subsequent transfer to industry. As well as actions in the parallel computing field, further steps are being taken to encourage more widespread use of the best software engineering tools and methods. 47 new projects were added to the existing portfolio as a result of ESPRIT II's first call for proposals, most of which commenced in 1989.

As well as continued emphasis on generic technologies, two strands can be identified within the new activities. A particular effort is being made to support those prototypes, methods and tools which have already demonstrated excellence and potential for market success. For example, work to enhance advanced computer architectures with comprehensive software facilities are contained in important follow up, consolidation projects.

Second, new research areas are being explored, of which the behaviour and potential of multi-processing systems which behave like the human brain (so called "neurocomputing") is an important example.

The IPS area of ESPRIT addresses two critical concerns for those engaged in developing advanced IT systems.

The first is the development of a range of generic architectural and software technologies required for the production of IT products capable of world class competitiveness in the 1990s.

The generic technologies addressed within IPS (e.g. a methodology for KBS development, algorithms for 3-D vision, etc..) are applicable to a broad spectrum of problems. Relatively slight expenditure of resources on

these technologies produces a strong "multiplier effect" in terms of market impact.

Another aspect the IPS area has sought to encourage and develop is the effective integration of a wide range of technology components. Care has been taken to carry out research and development to create effective platforms of development (e.g. software environments, or low-cost, high-performance parallel systems) which have gradually been made available to the developers.

The second concern within IPS is the management and control of system complexity, reducing development and operational costs. Quality, reliability and performance must be continuously improved in the context of a market place which demands products of ever increasing complexity.

Activity has been focused on four main strands of techniques (Advanced System Architectures, Knowledge Engineering, System Design and Signal Processing Systems), each characterized by a distinct combination of market potential and challenging technical problems. Progress recorded in these sectors has undoubtedly contributed to advancing the state of the art and opening up new market opportunities.

Of the 137 projects currently in hand, 55 were demonstrated during the 1989 ESPRIT Conference. Project results are having an impact on the market either directly as products or through further application developments in manufacturing, office automation, telecommunications, medical or transportation systems.

Activity in IPS is now entering a new phase which has two aspects:

(i) Consolidation. Techniques and methods developed in many projects are now reaching levels of completeness and maturity. Some derived products are occupying interesting positions in a number of market segments, usually where high performance and high quality prevail. Some success stories (transputer T800, Supernode machines, PCTE-based products) have been recorded, which are generating significant and substantial sales.

A particular effort has been made in the past year to stimulate conditions critical for success. Communities of projects have been fostered (e.g. by holding workshops on environments, parallel systems or vision). Views from these permit project goals to be reassessed in the light of market evolution. Projects which bring together all the work in a particular field have been launched for example in the areas of software certification and European speech processing. A series of accompanying measures designed to transfer knowledge of advanced technology emanating from ESPRIT more widely have also been taken, for example through the parallel computing action.

(ii) Continuing Research. The marketplace is changing rapidly. Development of new technology has to occur against severe time constraints. New techniques can be converted into products very rapidly once they have reached a critical stage. Neuro-computing is one such example, for which some applications are already operational, whilst the theoretical foundations of the discipline are still in their infancy.

This time pressure, together with the need to investigate new but potentially rewarding combinations of technologies and ideas, justifies the careful attention being paid to some extremely innovative paths, which it is hoped, will later on enter the consolidation phase themselves.

### Advanced System Architectures

Technology forecasts suggest that the cost/performance ratio for high performance systems will continue to decrease dramatically. This can only be achieved by systems which are scalable in size and technology.

Scalability in size comes from modular architectures, where processing units can work concurrently. Scalability in technology relies essentially on the introduction of ever more powerful microprocessors and interconnection networks. Both aspects are two sides of the same coin, which has fundamentally to do with the notion of *parallelism*.

To this end, actions have been adopted in the architecture sector, all converging towards the

strengthening of a technology based on parallelism in Europe. A standard component (the transputer) has been improved and intensively studied in several projects. Prototypes have been built to test and optimize the necessary trade-offs, and on a longer time-scale, the skills problem has been directly addressed.

Commercial exploitation of this new potential is the responsibility of industry, and there are good reasons to believe that the European IT industry has already started to take up this task, as the success of the Transputer and the Supernode machines exemplify.

Work on parallel computing architectures addresses efficiency and cost effectiveness. Another area of the utmost importance concerns security, reliability and fault tolerance. Early on, it had been decided to pay attention to these problems, for which new solutions are now being proposed.

Lastly, as the Neurocomputing case will illustrate, the strong focus on techniques with immediate commercial potential does not mean that more speculative and longer term issues have been neglected.

#### **Transputer and Supernode success stories**

ESPRIT has been instrumental in supporting the development of new versions of the transputer, Europe's only 32 bit microprocessor family. Faith in this technology has been justified both by outstanding technical results, and also by the manner in which commercial exploitation is accelerating. The transputer has now been selected by design teams all over the world, including Japan. This component is at the centre of many types of applications, ranging from simple add-on boards for embedded systems to high-end scientific workstations. In this latter market segment, two companies, Parsys in the UK and Telmat in France, are now offering Supernode-based machines, as a direct commercial follow-up of the Supernode project. In order to facilitate the acceptance of these machines, further software developments are now underway.

#### **Parallelism, hardware and languages**

Many general purpose computational tasks have a structure which does not make it easy

to exploit the full potential of parallel machines. Therefore, considerable effort has been devoted to developing new computational models, in particular for those languages which are used in the most advanced symbolic applications, namely LISP, PROLOG, and object-oriented languages. "Language-first" prototype machines have been built to explore these architectural concepts. PALAVDA, project 415, has developed a 100 node machine, supporting the parallel object-oriented language, POOL. In PADMAVATI, project 967, novel memory arrangements have been developed to run LISP and PROLOG efficiently. A machine derived from the ESPRIT work is being marketed for signal processing applications.

#### **ESPRIT Parallel Computing Action**

The ESPRIT Parallel Computing Action is designed to help develop the necessary skills and to push forward the state of the art in several key areas of the technology (basic software, programming tools, environments and applications). The initiative aims to improve interaction between European computer development and software engineering activities; to encourage innovative contributions from academic and research organizations; and to build up practical awareness of parallel computing among undergraduates and graduates for subsequent transfer into industry.

A competitive call for proposals from academia and research centres was issued in February 1989. Out of the 188 submissions, 55 were selected. Each of these has been granted state of the art parallel equipment for experimentation. Project participants will be required to attend twice-yearly workshops to disseminate the results of their work.

#### **Fault-tolerance - a commercial niche**

Like parallelism, fault-tolerance is a pervasive concept which has a considerable potential for commercial spin-off. Entirely dedicated to this technology, DELTA 4, project 818, has been completed and has delivered an interconnection equipment for heterogeneous systems. A significant achievement is a software environment with which to develop fault tolerant distributed systems. The design methods and the resulting systems are now

being tested in a subsequent project in a manufacturing organisation (Renault) and in a banking environment (Crédit Agricole).

#### **Opening up new horizons: Neurocomputing**

It is a strength of ESPRIT to be able to sponsor the most innovative ideas. Neurocomputing which is concerned with computer algorithms or hardware which mimic the human brain is one such technology. It has the potential to offer a cost and performance effective alternative approach to some classical problems (especially in the field of pattern recognition); it may also enable new classes of problems to be dealt with.

To explore these possibilities, two projects have recently been started within ESPRIT II addressing neural networks. PYGMALION, project 2059, is creating a European technological base for neurocomputing, whilst ANNIE, project 2092, aims to find out which of several problem areas are best approached using neural networks. It will, for example, consider the recognition of ultrasonic images in non-destructive testing (such as in many medical applications), and the parallel signal processing of acoustic emission from multiple transducers (such as in turbines).

#### **Knowledge Engineering**

During the 1990s and beyond, information systems will exhibit increasing characteristics of so-called artificial intelligence. This will be particularly characterized by the ability to handle knowledge rather than data and to be much more responsive and helpful to the human who wishes to use IT systems.

Knowledge Engineering techniques can be applied in most IT sectors. It has therefore been a priority for this sector to maintain a continuous flow between upstream R&D and industrial exploitability, which calls for the provision of an adequate set of techniques and tools to build such systems.

What were, a few years ago, only fundamental theoretical works on Prolog or expert system shells for example have now developed into fully-fledged industrial products.

Needless to say, the technology has been extensively put to test. Several projects have

successfully demonstrated the usefulness of knowledge engineering in a variety of commercial and industrial applications.

#### **European platforms for developing AI systems**

Logic programming languages are particularly suitable for knowledge engineering since their structure maps closely to the structure used for formulating the rules which guide and control such applications. Europe has an acknowledged leadership position in such languages. BIM-Prolog which evolved from the work of LOKI, project 107, is one of the most complete and efficient versions of Prolog in the world. New advances to the language, such as arithmetic operators, inequalities and constraints are included in Prolog III which was launched in October 1989. This was developed in part within project 1106. Prolog III has already been integrated within industrial prototypes at Bosch and Daimler-Benz. The latter have built a system using Prolog to test and diagnose faults within electronic ignition systems.

Successful results have also been achieved in providing knowledge based System Shells. In 1984 all such products were marketed from the USA. Now, following the commercialisation of the results of ESB, project 96, a product, ESB-96 is on the market as a European alternative which is faster and lower cost than its American competitors.

ESB-96 provides a complete environment for developing expert systems. It combines object oriented programming, advanced modelling techniques and rule based reasoning systems. It is available to industrial participants within CEC funded programmes for 10,000 ECU. Applications have been found in road traffic flow analysis, electronic system design and the optimisation of resources within power station operations.

#### **Testing the technology: numerous applications of knowledge engineering evaluated**

At the start of ESPRIT, not only were knowledge based systems relatively scarce but the extent to which they could be applied to real situations was also unknown. ESPRIT projects have explored the applicability of this technology in fields such as:



Results of TAO are being used to support doctors' decisions on cancer treatment in four European hospitals.



- medical diagnosis;
- financial portfolio management;
- industrial process control;
- interpretation of legal documents;
- satellite control;
- manufacturing process planning.

TAO (both the Chinese word for healing and the acronym for "Therapy Adviser for Oncology"), project 1592, has built a system which now has the support of ten experienced medical practitioners in the U.K., France and Spain. The system stores details of the patient's history, clinical symptoms, pathology laboratory test results etc. A treatment protocol is decided when the diagnosis has been made. This may have to be amended over time as further test results become available or if evidence of side effects arises. The rules which govern the application of the patient protocol are incorporated into a knowledge base so that the system can offer advice about possible alternative treatments and can provide prompts at the right time for a drug to be given.

MUMP, project 865, creates a detailed list of the sequence of manufacturing operations which are required to create a given machined part (for example a rib in an aircraft wing). The preparation of such a list, starting simply from drawings of the component to be made would typically take a trained professional one or two days. MUMP can produce a suitable list in well under an hour and, indeed, will produce alternative sequences if feasible. These can be used directly on the shop floor to fabricate the part.

The MUMP demonstration contained about 400 rules describing how to machine the part plus 200 objects which embodied the process operations available on the various machines within the factory.

This project was typical of successful projects in the Knowledge Engineering evaluation area in that it contained an experienced and cooperative user (Alitalia) and industrial partners with a keen interest in exploiting the results. Italcad will sell a system based on MUMP, Eltag are using the results within their own factory and Battelle will exploit the expertise they have gained in their general system consultancy business.

Yet another example of a result from an ESPRIT knowledge engineering project being commercially exploited comes from KADS, project 1098. The software technology from this project is being used at Barclaycard Visa to detect credit card fraud which currently costs an estimated £12 million per year. A database of an individual's historical pattern of use is established. It classifies usage by type of store, location, amount, frequency etc. The rule based software considers whether recent patterns of use (over the last one or two days) are consistent with the history. In this way a short list of perhaps 1000 possible fraud situations can be located amongst a population of several million card users.

### **Real time process control**

QUIC, project 820, has developed software which represents knowledge of various types (e.g. procedures, the physical structure of systems, rules with uncertainty). The project has also developed some novel inference techniques for reasoning and decision making. This overall toolkit of software has been validated in three applications each under the control of different industrial partners.

Ansaldo and CISE are evaluating an application in a thermal power plant. The system detects the state of, and malfunctions within, a steam condenser. It then deduces the primary cause of the problem and advises the operator. F.L. Smidth have completed an evaluation of on-line monitoring and control of a cement manufacturing plant. Framentec have been using the technology for interpreting data received from a satellite. The system can diagnose fault conditions and provide assistance with correction manoeuvres. Following some further development work sponsored by the French Ministry of Space, the QUIC results will be used in this application.

### **System Design**

Within IT systems, the software component is becoming the dominant element of cost, moving from approximately 45% of cost at the beginning of the decade to just short of 80% in the early 1990s.

From the outset, emphasis has therefore been placed within ESPRIT on the need to improve

productivity and quality in the software industry. Work in the System Design sector has focused attention on developing improved methods, providing new tools to support these methods, and establishing a "standard" framework within which these tools can be deployed to support project teams engaged on producing software for different applications.

More recently, this technical infrastructure has been complemented by a project which is considering European software certification procedures.

### **PCTE continues to gather momentum**

The ESPRIT Portable Common Tools Environment cluster of projects is continuing to prove a success. The work on PCTE is intended to help solve the recurring problem of how to produce better quality software more productively.

PCTE, project 32, created the original infrastructure for a software development environment, whilst PACT, project 951, is primarily concerned with the development of the tools which populate this infrastructure.

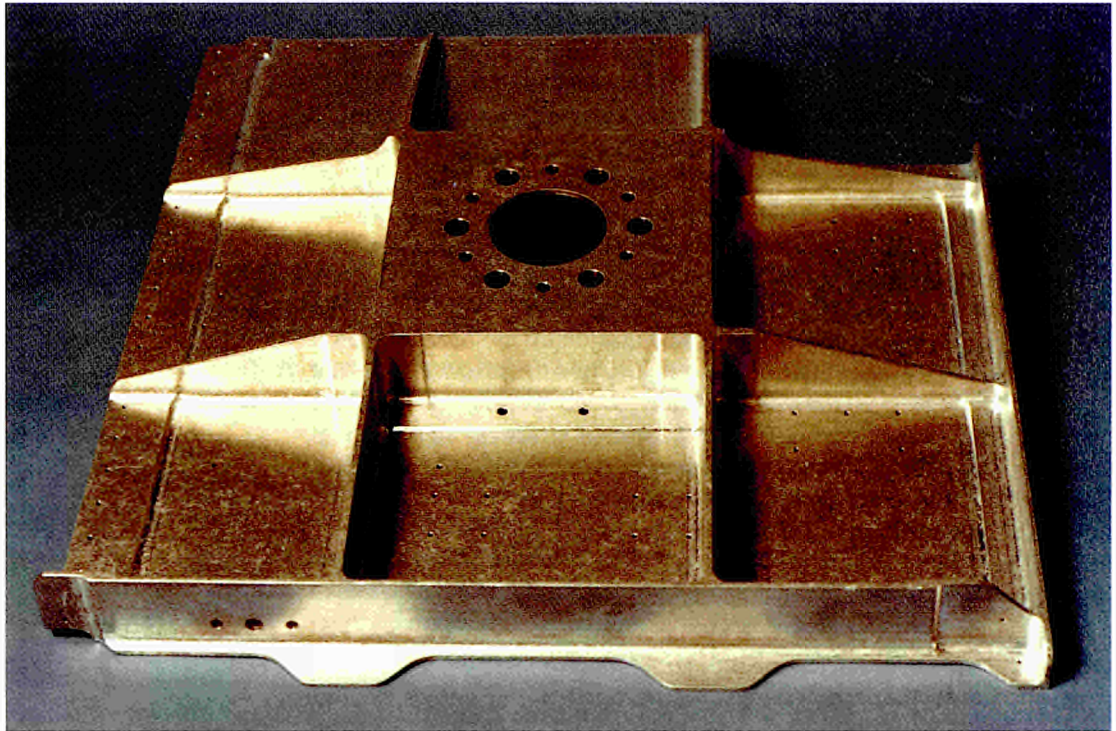
As long ago as 1987, PCTE was available in both C and ADA language versions.

By 1988, a PCTE package had been distributed to over 150 universities, and over 200 licenses had been released. It had become available on a variety of workstations (Bull SPS7, IBM PC/AT, DEC, Hewlett-Packard, Sun...). In addition, the first versions for non-Unix based machines became available.

Over the last year, projects enhancing the functional scope of PCTE (e.g. GRASPIN, project 125, SAPPHIRE, project 1277) have achieved results building both tool based and methodology based environments on PCTE. The work of porting PCTE to the equipment of a wide range of suppliers has continued. Efforts to make PCTE into an international standard have progressed to the point where it will become an ECMA (European Computer Manufacturer Association) standard in 1990.

In Europe, sales continue through GIE Emeraude in France and IPSYS in the U.K. Elsewhere, both DEC and Apollo have announced plans to bring PCTE into their standard product offerings. The French Ministry of

Knowledge engineering techniques developed in Project 865 reduced the process planning time of this aircraft part from 12 hours to 30 minutes.



Defence has defined and sponsored a PCTE based environment, for use by the aerospace industry and other major French defence contractors in the development of future systems. At the same time, there is now a body within NATO sponsoring PCTE+, a security-enhanced version of PCTE.

At this stage, it has become clear that PCTE has much to offer in the industrial production of large, complex and software-intensive systems. Moreover, by means of its inherently modular and standard approach, PCTE and related projects provide operating system independent tools and environments that allow mixing and matching of Computer-Aided Software Engineering (CASE) tools to meet a user's specific needs.

#### **Increasing the use of formal methods**

The correct design and realization of software intensive systems is of growing importance with the increasing pervasiveness of such systems in all aspects of society. This is particularly true of areas which are safety- or cost-critical. Formal methods have emerged to facilitate the expression of system requirements and design in a consistent and rigorous manner.

RAISE (Rigorous Approach to Industrial Software Engineering), project 315, has made significant contributions to the Vienna Development Method (VDM), which is a technology enabling specifications to be formally proven to be correct. By and large, formal methods have found application in situations such as nuclear power station control (where safety is paramount), VLSI chip design (where the value of getting the design right at the first attempt is high), and in telecommunication protocol software (where the specifications lend themselves quite easily to the use of formal methods).

The major industrial partners in the project, STC and CRI, are both using this new technology, which has generated considerable interest within the microelectronics and computer community in the U.S.A. STC Technology have used the results to describe certain aspects of ICL 3900 mainframe computer functionality. Having done so it has been possible to consider alternative designs which achieve greater functionality at lower cost. CRI are using the results to specify the control system for a Danish X-ray telescope which will be part of the payload of a satellite to be launched in 1992.

On the Telecommunications side, SEDOS, project 410, has brought considerable improvement to the specification of complex services and protocols, which were traditionally written in natural language. This imprecision was the source of lengthy and ambiguous specifications, which led to error prone implementations in software and hardware.

The International Standards Organisation has approved two standards on formal description techniques, one for Estelle, the extended state transition language and one for LOTOS, the language for temporal ordering of specifications. Both language developments were actively supported by SEDOS.

The project also demonstrated the effectiveness of these techniques: Estelle was used to produce specifications of the open system network, transport and session services (layers 3, 4 and 5 of the OSI model), and LOTOS was shown to be applicable to eleven different communications standards.

A small French company, Verilog, has had considerable success in the software quality assurance market and in commercialising versions of Estelle enhanced with ESPRIT results. The managing director recently received an

award as "Manager of the Year" of a high technology small business.

**Towards a European software certification procedure**

The aim of SCOPE, project 2151, is to support supplier/customer relationships throughout the internal market by facilitating product certification. Product certification will assist customers in the selection of IT products, and clarify the legal position of suppliers.

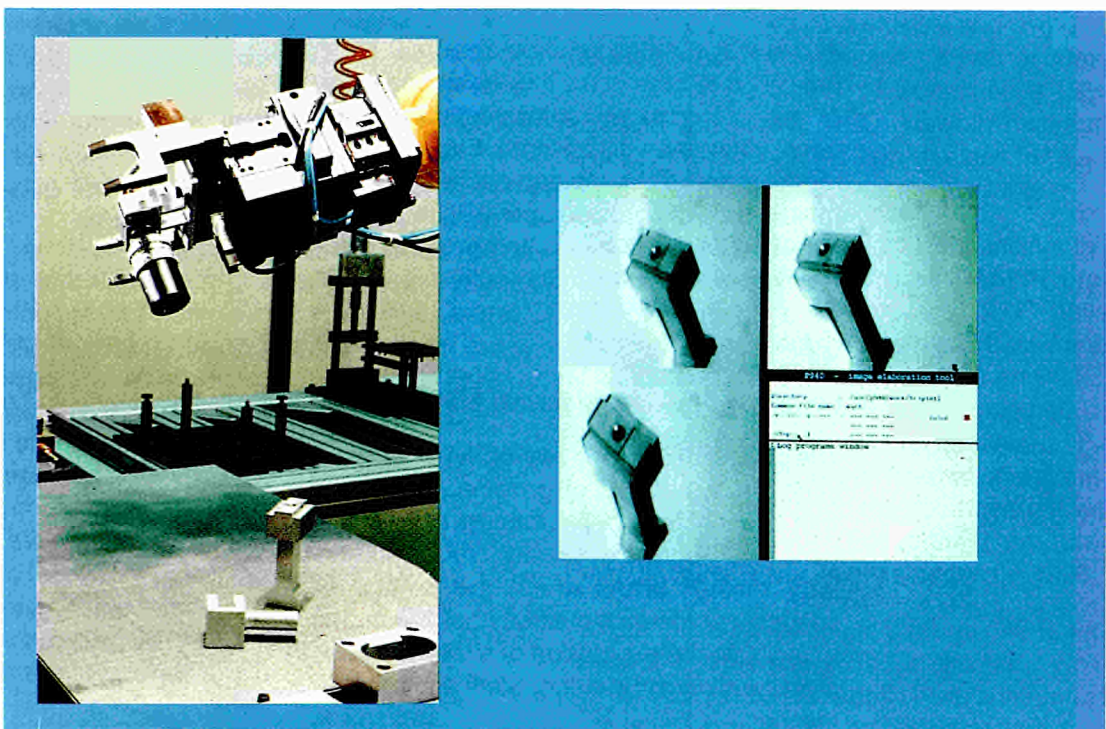
The project aims to demonstrate the feasibility of a European software certification procedure, applicable to all types of software, acceptable and legally recognized throughout Europe. SCOPE is therefore industrially important in the harmonization of European standards.

**Signal Processing Systems**

**From highly complex signals to sophisticated interpretations**

With the advent of Digital Signal Processing techniques rapid improvements in technology have occurred bringing with them corresponding increases in the potential for market exploitation. Importance of work in this area is

This vision system, developed in Project 940, works with edge detection, edge linking and stereo matching hardware and software to determine object positioning and orientation with great accuracy.



significantly enhanced by crossfertilizing links with other areas of Information Technology, notably Computer Architecture and KBS.

These types of systems are characterised by the necessity to record and process a large range of complex signals, reflecting various characteristics of the external world, under the general and pressing constraint of time. Their complexity stems both from the heterogeneity of the signal sources and channels, and from the "noise" inherent to any non-strictly controlled environment.

Of outstanding importance are achievements in computer vision and speech technology. Not only have these technologies advanced but a community of teams, necessary for achieving more generic solutions, has also been encouraged.

In parallel with these undertakings, research with longer-term objectives has also been successfully conducted in the field of optical computing.

#### **Work on computer vision leads to marketable products**

With the advent of powerful and low-cost processing capabilities, computer vision systems have become capable of performing sophisticated algorithms and thereby interpreting complex images, ranging from medical applications to the visual inspection of manufactured goods. Many issues need to be resolved to interpret the most relevant available clues in the shortest amount of time, including those from three-dimensional or moving scenes.

DMA, project 940, is concerned with the development of a robust, trinocular stereo system for both static and mobile camera platforms. The application of such vision systems are numerous. They include the control of robots which can pick items of various dimensions up in the correct orientation even when the items are randomly oriented. Another application enables a robot to navigate within a complex three dimensional environment. For all these applications, common requirements placed on the system are effective extraction from images of important features and high-quality 3-D reconstruction.

The project has provided innovative solutions

to these problems, and has developed algorithms to carry out various steps in object identification. These have been embedded in special purpose digital signal processing hardware in order to demonstrate the techniques at acceptable speeds. It is a credit to the quality of the collaboration within project 940 that printed circuit boards from different partners work together on a common task. Hardware was developed for edge detection (University of Genoa), edge linking (Elsag) and stereo matching (Matra).

Robots that see, visually equipped vehicles that steer themselves and computers that read handwriting and recognize signatures are typical examples where the near-instantaneous coordination of artificial vision and movement are important. IMU, project 419, has been working on the basic software needed, with technical inspiration derived from studying human coordination mechanisms. The software packages developed include MAVIS, which provides research workers and teachers with a cheap, versatile and easy-to-use set of image processing routines.

One partner is marketing these tools, which run on a standard personal computer. Competitive products exist from the US but usually require a larger environment in which to run or, after adaptation to a personal computer, run considerably more slowly. Another partner is incorporating the results of the project into complete security systems.

In addition to the work normally going on within these projects, three computer vision workshops have been organised during 1989. These have stimulated the transfer of ideas and results between workers in the field.

#### **Speech processing**

Speech processing, is becoming an important technology. Products incorporating speech synthesisers are already on the market whilst work to develop systems which recognise and understand speech should lead to products in this decade. SAM, project 2589, was launched during 1989. This project will play a central role within the speech processing community by providing standard techniques for assessing the quality of both synthesisers and recognisers in eight different languages.

**Optical computing**

Most signal processing is carried out electronically. An alternative is to develop optical computing hardware. COUSTO, project 866, has been concerned with the use of acousto-optical components in which acoustic waves and light interact in a crystal. The interaction modifies not only the amplitude, frequency and phase of the light beam but also its direc-

tion. In this way, information carried by both sound and light is processed and revealed. The results of this work are already being used within a radar processing system and may be applied to high speed LAN interconnections within the next two years.

In the same vein, COOP, project 1035, has made significant progress in the development of high performance optical correlators.



## Office and Business Systems

### Overview

The Office and Business Systems (OBS) domain is concerned with developing the strengths of European industry in IT systems designed to support office, business and home applications. The aim is to help improve white-collar productivity, the quality of service provided and the quality of life, both at work and at home, through the provision of powerful and flexible IT support.

Work during 1989 has reflected the increasing importance of the workstation as a principal means of using IT systems for many office workers, the increasing role of multimedia information, the increasing need for distributed systems, and the continuing need to apply the technology to significant organisational and business applications.

The research has been done in an environment characterised by the need to support the integration of systems at three levels: integration of technologies and tools, integration of users' work (both for individual users and for groups), and integration of enterprise functions and sites.

During 1989, the work has made significant contributions to international standards in many areas, especially in the areas of document handling and communications. A wide range of new products announced by participating companies are benefiting from ESPRIT results, and the research has laid a firm foundation for the next phase of development which will help ensure that European industry stays in the race in this rapidly evolving domain.

#### System integration - a unifying concept

A specific concern of OBS is the planning, design, development and uptake of systems for the creation, storage/retrieval, processing,

transfer and management of information in private and public organisations. These systems will typically be multi-vendor, heterogeneous (with respect to hardware, software and the way in which data are organised), and distributed (both geographically and over a number of processors). They will encompass traditional office bases, mobile workers, and work places at home.

Such systems need to be integrated, and this is the unifying concept of the OBS programme in ESPRIT. This covers integration at three levels:

- integration of technologies and tools so that, for example, technologies for processing information and those for transferring it to another place are not seen as separate domains but as contributing to more complete systems;
- integration of users' work activities (both for individual users, and to support cooperative working within groups of users) so that, for example, the preparation of documents and the retrieval of information from databases are seen as complementary aspects of an overall process, whether these different tasks are carried out by the same or by different users;
- integration of enterprise functions and sites so that, for example, the accounting function within an organisation and the production function are seen as interlinked aspects of the overall functioning of a single enterprise.

Progress towards effective integration at these different levels has been made. The work done has taken account of the fact that European IT companies operate in a multi-vendor environment, in which products and systems

need to be able to work with those of other vendors, and to be capable of working with existing equipment so that user organisations can upgrade and expand their systems without losing the benefits of earlier investments. To meet these needs, the work done under ESPRIT has emphasised an "open systems" approach, compliance with relevant standards where these exist, and the establishment of new international standards where necessary.

### **Addressing an expanding dynamic environment**

Integration of greater functionality into products together with the ever-increasing availability of cheaper and more powerful communications, networking and other technologies, means that the market for Office and Business Systems is moving in the direction of more sophisticated applications running on open, and often distributed, systems.

In this highly dynamic, rapidly evolving area, the work conducted under ESPRIT has reflected the key directions of change which have been observed by the European companies involved in the Programme. These include:

- the rise of the workstation as a principal interface between the end-user office worker and the IT systems serving the enterprise
- the trend towards multimedia information and communication, including both multimedia documents and multimedia person-to-person or group communication
- the rise of networking and the increasing emphasis on the need for distributed systems which can take full advantage of the networks
- increasing demands from user organisations to apply the systems to significant applications within the enterprise, taking adequate account of the richness and complexity of organisational and business needs.

These trends have influenced the direction that work under the Office and Business Systems area of ESPRIT is taking. In particular,

some new and important projects have been started on application software development and more user organisations have appeared in consortia, reinforcing a strong user-orientation to the work.

The following account highlights the main achievements in regard to each of the above trends during the first phase of ESPRIT, with special emphasis on achievements during 1989.

### **Workstations - increasing sophistication**

During the 1980s, the personal computer has demonstrated to many organisations the value of providing office workers of various sorts with direct access to information in electronic form and the computing power necessary to work with it effectively. The personal computer is one example of a workstation which, with sophistication and greater technology potential, will become more powerful and widespread.

During the 1990s, the number of people in Europe having a workstation at their desk will rise from one in six (in 1985) to a forecast one in three (in 1995), and in the U.S. the number will rise from one in three (in 1985) to one in every two (in 1995). In terms of its combination of availability and power, the workstation will become the dominant means of providing office workers with access to electronic information. The continuing support under ESPRIT for R&D on workstations is designed to help European manufacturers to be competitive in meeting this need.

The key office and business workstation project supported under ESPRIT is MULTIWORKS, project 2105. This project builds upon the results of a number of the projects completed under the first phase of the Programme.

A key thread of ESPRIT R&D that inputs to MULTIWORKS comes from COCOS, project 956. It was from technology developed in this project that the ARM 3 RISC (Reduced Instruction Set Computing) chipset being used in MULTIWORKS was developed by Acorn and announced as a product in the second half of 1989.

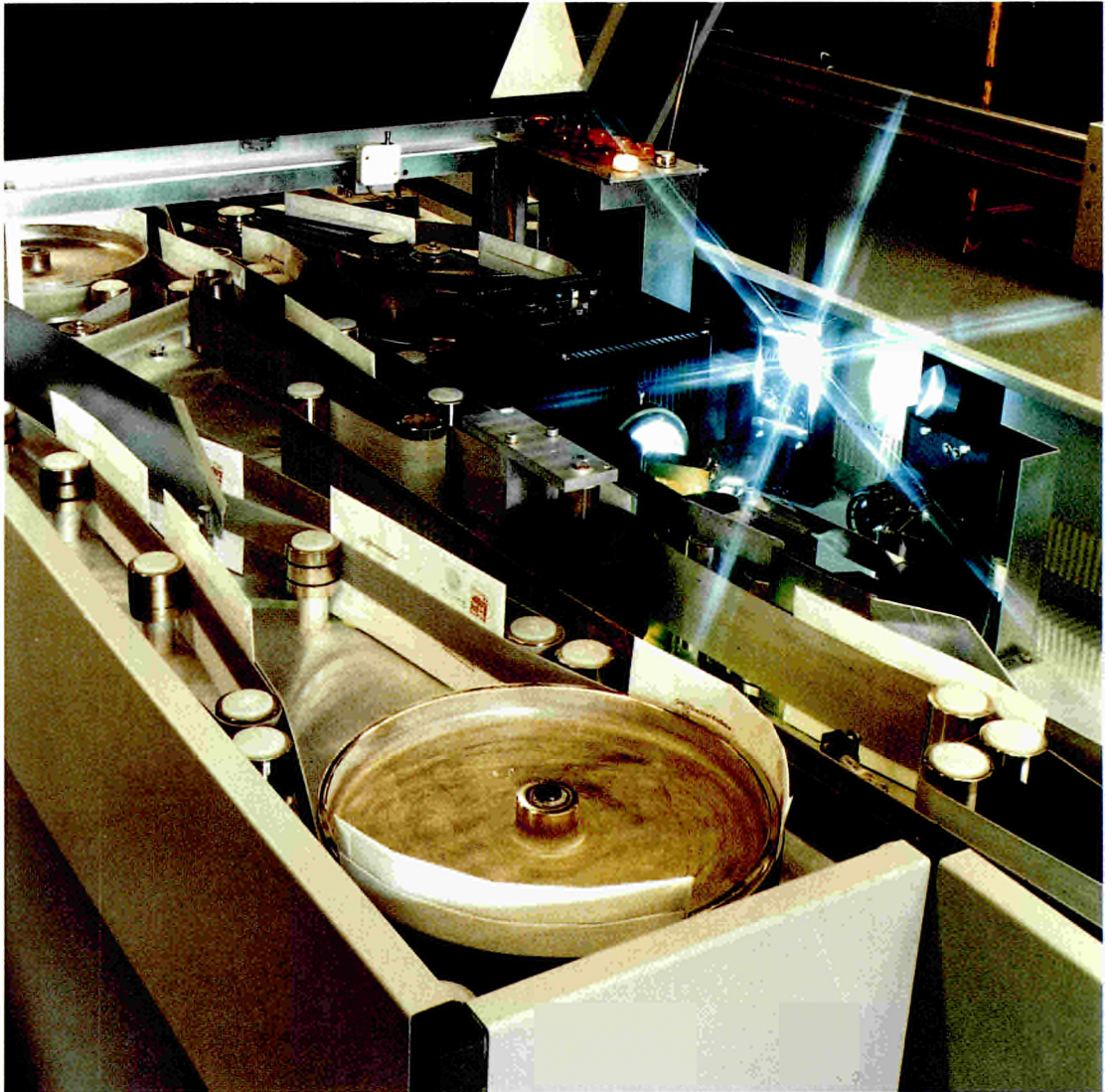


One of the first products to be launched on the basis of the MULTIWORKS project is an EISA-compatible video card providing for "video in a window". This means that moving video images can be displayed in one of the MULTIWORKS windows whilst other windows show other aspects of the work being done (e.g. a document being edited, or a hypertext application being used). The video window could, for example, provide a means for different workstation users to see each other as they discuss a document, or it could display images as part of a training application.

The workstation is one of the main bridges between IT and paper, and is forecast to become the dominant form of "electronic

working" for many office workers during the early 1990s. It needs to accept inputs from both the IT and paper domains, and to deliver outputs to both. The work now being done on workstations is benefiting from the research on this problem undertaken under PAPER INTERFACE, project 295. The project explored the whole gamut of document reading technologies. From it emerged a number of commercially exploitable elements. AEG Electrocom have used the recognition algorithms developed under the project in their address-reading equipment, as part of letter sorting systems, where the company is a world market leader. An example of the company's success in this field is a \$300 million contract they have been awarded from US MAIL involving 346

Character recognition algorithms developed within PAPER INTERFACE are used in high speed automatic letter sorting equipment marketed worldwide.



reading systems for mail sorting. The AEG systems substantially outperformed other systems that were considered. The character-recognition algorithm was a key factor in this, being able to process more than 250 fonts (compared with the ten or so in competing products) as well as handprinted characters.

Workstation users not experienced in data processing need an advanced user-interface. HUFIT, project 385, has produced significant results in this area, including multimedia demonstrations combining text, speech, graphics and animation which have direct application in training and equipment maintenance. HUFIT has also produced software to facilitate interface building which operates within the Open Systems Foundation/Motif context.

### Handling Multimedia Information

One of the early beginnings of "office automation" during the 1970s was the advent of word processing systems for the office. Word processing remains one of the most common

general office applications of IT, although now typically performed on personal computers. However, new methods of document creation, such as "desktop publishing", have been evolving, which push personal computers to their limits, and point to the need for more powerful machines. This trend is continuing into the 1990s as the technology becomes increasingly available to produce documents composed of text, pictures, graphics, moving video together with voice annotation, in other words true "multimedia documents". Document creation will remain an important application of IT in the office during the 1990s, but will be much more sophisticated than anything seen during the 1970s or 80s.

Work on the SOMIW project has resulted in a powerful multimedia document editor, BALZAC, which can process text, graphics, images and mathematical formulae. It significantly exceeds the specifications of current "desktop publishing" systems. It provides users with a means of easily creating and editing documents containing information in a

HUFIT developed man machine interfaces which facilitate the simultaneous use of text, graphics animation, video and voice.



variety of different forms, including text, graphics, and images. BALZAC was launched by Bull as a commercial product in the second half of 1989, and has been exhibited running on the Bull DPX 1000 workstation.

As well as the ability to handle information in a variety of different forms, workstations of the 1990s are being designed to provide users with more support in manipulating documents according to the meanings of the elements within them, and to file and retrieve documents according to an understanding of the meaning of their contents.

The work done under MULTOS, project 28, shows how it is possible to automatically classify documents according to elements of their conceptual structure. The classification of the document can be based on the text content or on any other aspect of the document (such as its image content). The power of MULTOS has been illustrated in a demonstration which was based on real documents used by the El Pais newspaper, containing both text and images. This showed documents being brought into the system through a document scanner, manual and automatic classification, filing and retrieval.

As well as creating, editing, storing and retrieving documents, workstation users typically need to exchange documents with other users. Standard models of documents are needed when exchanging documents between machines or between software packages. The sending and receiving machines or packages must share a common view of the structure of the document, so that the sequences of bits that represent the document at the most elemental level can be interpreted in the same way when they arrive as when they were sent.

Significant progress on this problem has been achieved under the ESPRIT programme, especially in PODA, project 1024; INCA, project 395; and HERODE, project 121. This work has supported the development of the ODA (Office Document Architecture) and ODIF (Office Document Interchange Format) standards, which have now been adopted by many European companies. ODA is documented as ISO 8613 by the International Standards Organisation, as the T410 Series by the CCITT, and as ECMA 101 by the European Computer Manufacturers Association. All three are essentially the same.

The BALZAC editor is part of Bull's advanced multimedia document management system.



Bull have announced a range of ODA products and others are doing so during early 1990. One of the first products, announced during 1989, is a converter which can interpret MS-Word documents into ODA format and vice versa. The complete Bull and ICL "ODA Product Set" is intended to provide a platform of generic software to enable consistent and cost-effective development of applications based on ODA documents. It runs under MS-DOS and Unix, and takes account of the relevant ISO standards and CCITT recommendations.

It is available under licence to other software developers and system suppliers. Associated applications such as other word processor converters and page description language converters will be available in due course. In addition to these products, Bull has developed an ODA teletex system for the French PTT, and this was completed towards the end of 1989.

Siemens are releasing ODIF converters as products in 1990. These allow interchange of documents between editors on three different operating systems. They were implemented on top of SODA (Stored ODA) and ODASM (ODA Storage Manager), which were both developed within the ESPRIT projects PODA and PODA-2. A department of CENELEC has contacted Siemens with a view to being a pilot user of one of these converters.

IBM has indicated strong commitment to producing products based on the international ISO standard for ODA/ODIF (ISO 8613) which will allow the interchange of office documents

between IBM systems (especially the IBM Office Vision family) and systems from other vendors.

ICL has played a leading role in ODA standardisation, including the final preparation of the ISO 8613 text, and it developed the SODA common platform for use by other PODA members, now used by ten companies. The company's corporate plan for ODA/ODIF product development and release centres around its OFFICEPOWER integrated office system.

Work on the ODA/ODIF standards is continuing in order for the standards to encompass the kinds of multimedia documents with which workstation users of the 1990s will be dealing, and to consider the requirements in regard to hypermedia systems.

In support of effective interaction between users, standards are needed for multipoint, multimedia communication. Work on this has been proceeding under MIAC, project 1057, (and the follow-on, MIAS project). These projects have been developing standards and demonstration systems for new digital services which can combine different media such as voice, pictures and data in such a way that they can be used together to provide a form of enhanced conferencing system, possibly involving several users in a "multipoint" conference. The first national demonstration based on MIAC hardware was organised in early 1988 between Turin and Rome, using leased lines. Further demonstrations are planned, and may make use of the PICA algorithms developed under ESPRIT in order to

ODA - The standard for document interchange.



support the exchange of photographic images. Starting from the MIAC results, MIAS, project 2684, is making use of ISDN (Integrated Services Digital Network) to add various enhancements to the MIAC concept, including moving TV images. The work on MIAC and MIAS has made significant contributions to standards activities, especially through the ETSI Harmonisation Project TR1/HP6, responsible for developing a CEPT standard on digital audiographic teleconferencing.

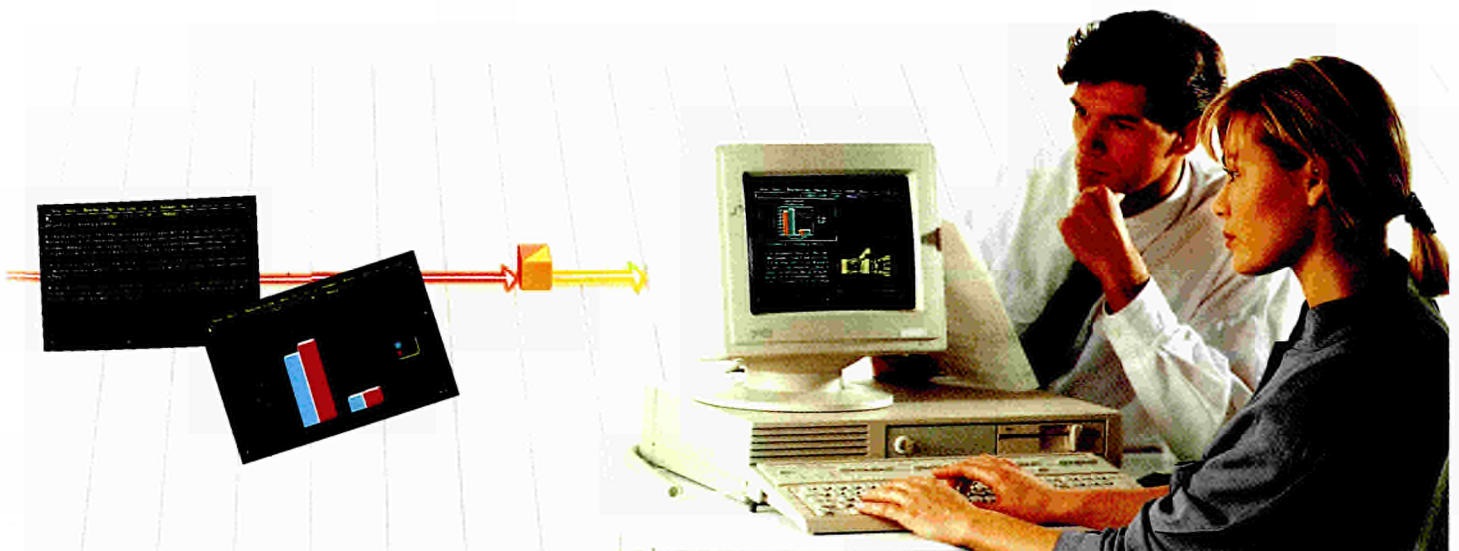
**Distributed Systems - increasing enterprise efficiency**

The need for interaction between workstation users is just one example of the increasing need for systems which bring together different resources within the enterprise into a common electronic environment. Stand-alone systems (such as the stand-alone, dedicated word-processing machines of the 1970s) have been steadily giving way to networks of varying sizes and complexity. As these networks have grown, it has become apparent that significant benefits in terms of efficiency and effectiveness can be achieved by distributing the work to be done over the most appropriate resources available on the networks.

In such a system, programs running under different operating systems and data organised in various different ways and spread over a number of different machines may need to be coordinated in the execution of a single, distributed application.

One important European dimension of this is that as cross-border trade within the European Community becomes easier in terms of the legal and administrative aspects, so it will become increasingly important for IT systems to be able to support applications which span different local systems in perhaps several different Member States.

Several related projects have been researching aspects of distributed systems, but notably COMANDOS, project 834/2071, with two overall goals: first, the cost of developing and maintaining such systems needs to be reduced, and secondly the user needs to be protected from the underlying complexity by perceiving a single view of the system despite the variety of its components. Achievement of these goals takes the form of a software "platform" which can be tailored to run on a variety of different hardware and operating systems and which provides a standard software base on which distributed applications can be built. Such a platform allows the development of easily portable applications while enabling co-existence with existing applications designed to run on current operating systems such as Unix. The COMANDOS results enable applications software to be developed on one machine and then distributed without change to run on a number of machines each equipped with the COMANDOS software platform. Whilst the primary stimulus for developing such a platform has been the need to develop distributed systems for office and business applications, the platform lends itself to the



development of applications in other areas as well.

The work completed under these projects has resulted in several demonstration systems and is being exploited commercially by the companies involved. Bull, for example, is now taking the results of the research on COMANDOS to a second phase of development which will result in a pre-industrial prototype in 1992. The Fraunhofer Institute and the University of Stuttgart are applying the tools and methodologies to commercial application projects. One is for a European multinational manufacturing company which needs to have a coherent distributed system covering all the various company sites in Europe and the U.S. Another is for a German public administration which needs a distributed information system.

New ventures are being built on the results of the research. For example, two European SMEs are joining with one of the partners in COMANDOS (Trinity College) in a new venture to set up a joint company to exploit the work done on that project. The first product announcements are expected during 1990.

ARG have launched a product called SINBAD based on their own implementation of the COMANDOS object-oriented data model. This product, aimed at the MS-DOS PC market, provides users with a uniform way of accessing remote databases.

### **Communications - the vital infrastructure for future systems**

Below the level of the individual operating systems within each computer, distributed systems geographically spread, depend upon efficient communications. As the number of items of information needing to be exchanged through the emerging networks has increased, and as the items concerned have themselves become more demanding of bandwidth (by incorporating graphics, voice and images as well as text and data), so the need for both efficient use of available bandwidth, and the availability of high-bandwidth communication systems has increased.

PICA (Photovideotex Image Compression Algorithm), project 563, set itself a target of a 16 to 1 compression ratio. This it far exceeded offering ratios of at least 20 to 1 and as much

as 192 to 1 where lower quality image is acceptable. This algorithm is now a world standard and embodied in integrated circuit components produced by the participant companies. The system was used for transmitting colour photographs for the press via HF radio from the yachts taking part in the 1990 Whitbread Round the World yacht race.

DAMS, project 1059/2146, has focused on developing systems for switching business communications which can dynamically adapt in real time to the varying demands on them so as to use the available bandwidth in the most effective way. The DAMS research is contributing to improved integration of "circuit-switching" and "packet-switching" which has application to advanced voice and data PABX equipment. VLSI chips and a prototype PABX have been developed, the various elements of which are interconnected over a fibre optic LAN using the FDDI 2 standard. LION, project 169, demonstrates how optical fibre can be used effectively as a transmission medium in local area networking. The emphasis in LION is on the network as a total system, however, not just a transmission medium.

LION has demonstrated all the elements of a 140 Mb/s LAN and the possibility of speed increase to 565 Mb/s. It has achieved the adaptive use of bandwidth at the network level to cope with varying mixes of traffic, and has an ability to reconfigure itself automatically should there be a breakdown in any part of the network. Gateways to ISDN and satellite networks are provided. LION has been the first to tackle some of the technical issues involved in high-bandwidth multimedia communication, and is in many respects technically the best approach developed so far.

NKT is negotiating with possible partners for full industrialisation of the LION results. In the meantime, the results of the research will be applied to various real-world applications in connection with the IACIS project. These will include applications in sea ports, in airports and in the 1992 Olympic Games. The research results will also contribute to work on the development of metropolitan area networks being undertaken under MAX, project 2100.

Whilst DAMS, LION and MAX are examples of projects aimed at exploiting currently avail-

able fibre optic technologies, project UCOL is working on multigigabit per second fibre LANs. It is exploring both the technological possibilities and the standards implications of the use of frequency division multiplexing techniques within office based networks.

### **Distributed Applications- improving the administration**

The ability to run distributed applications across a range of heterogeneous hardware and software is being demonstrated in ASTRA, project 831.

Aimed at key applications in public administrations, this research is demonstrating how the amount of paper flowing may be significantly reduced by managing the information in electronic form, including the use of optical disc storage. This reduced amount of paper to distribute, store and search is constituting an important benefit to large, bureaucratic organisations such as Public Administrations. The research has led to the building of a first prototype, in order to show the ASTRA functionalities. A pilot, derived from this prototype, will be installed initially in the Italian Ministry of Finance.

Whilst a very positive feature of this project is the emphasis on the particular user needs of the organisations in which the system is being demonstrated, the project has in addition provided the basis for more generic products. The Olivetti IBIS family has made significant use of the research results, Bull are making use of the results in connection with a filing system under development, and SOGEL is verifying with Data Centralen the possibility to develop a range of application packages derived from the research. Moreover, the consortium is publishing a manual of IT-uptake guidelines based on the ASTRA research. These guidelines are aimed at helping public administrations benefit from the ASTRA experience.

Looking at a different kind of environment, RICHE, project 2221, started during 1989, is developing a health service information and communication network for Europe. Its two main areas of focus are the management of health care services and patient file management (especially support to all medical services available to the patient). The approach being taken is to base the system on European

technology and to comply with international standards.

The kind of work being done on ASTRA and RICHE is illustrative of the increasing need within Europe to develop application systems that are applicable to common needs in all the Member States, and in some cases applications which themselves may be Europe-wide. Such Europe-wide application systems are needed to support the European Community's coordinated approach to such challenges as the need to develop and maintain good environmental conditions, to combat terrorism, to tackle international transportation problems, and other applications which cut across national borders.

### **Home Systems**

Whilst the main thrust of R&D in office and business systems has been on systems designed to support working at traditional office bases, it is recognised that an evolution has already started towards greater independence from such bases. This can be seen in the growth of mobile communications, portable computing, and other developments aimed at supporting workers on the move or away from the traditional office. This trend will continue during the 1990s, and systems will be needed to meet the increased demand.

One of the main alternatives to working at a traditional office is to work from home, at least for part of one's time. This is possible to some extent today but to be a truly effective option it requires the development of home systems which are specifically designed to support the needs of the office worker or business person working from home.

Home systems need not, however, be confined to supporting work. Once the concept of IT in the home is accepted, it becomes possible to think in terms of integrated systems supporting all aspects of home life, including both work, leisure, safety, security, privacy, energy control, voice and document communications and the IT upgrade of white goods. Early indications of a trend in this direction can already be discerned. Analysis of the product replacement patterns of consumer electronic equipment suggests that during the next decade the market share of established stand-alone products will de-

Information management as developed in ASTRA reduces significantly the use of paper within public administrations.



crease and a vast new market will open for value-added new products with an increasing emphasis on systems that incorporate the functions of what were previously many separate products.

Home systems in turn are not restricted to private houses. The difference between domestic and corporate or multi-tenant building applications is seen as a matter of scale and of the degree of sophistication of the user interface. Intelligent buildings include hospitals, plants, hotels and business locations.

The market for integrated home systems is potentially huge, covering both new construction and retrofitting to existing ones: entertainment, personal security, energy management, lighting, waste control, remote and programmable control of household appliances, and so forth.

Such developments will evolve gradually, in Europe as in the US and Japan. In Japan, the government, electronics industries, home builders, and other relevant groups have been active in organising themselves into interest groups in order to promote their standards.

In Europe, work on the definition of appropriate architectures for such systems, progress

towards relevant interconnection standards, and other aspects of the necessary R&D has also begun. After initial work by the Eureka 84 Integrated Home Systems Group, the ESPRIT IT Home Systems Consortium has been set up to develop the work further. This consortium represents a broad European forum which can define a Home Systems Architecture and the necessary standards. The consortium extends the work also into the direction of business premises where the same standards are equally relevant. A close connection has been established with the relevant standardisation bodies, including CENELEC, and ISO/IEC.

The work so far has resulted in the specification of user requirements, applications definitions, media and interface definitions, and the

first draft of an installation philosophy. A European Conference on Integrated Home Applications will be held in Amsterdam in January 1991 to report on the results of achievements during the previous year, including the draft protocol language specification, the installation guide and recommended practices. The research includes the validation of proposals for standards and a multi-vendor, multi-application demonstration.





# Computer Integrated Manufacturing

## Overview

Manufacturing and engineering industries are key sectors of the Community economy and represent a large marketplace for IT products in which Europe can excel. The CIM area of ESPRIT is developing the key technologies to access this market based on an Open Systems Interconnection (OSI) approach which allows the development of industrial environments in which multi-vendor systems can be implemented easily and progressively to meet the needs of manufacturing companies of all sizes. By bringing together the major CIM vendors, leading edge users, and the small and medium sized companies (SMEs) which both use and sell Information Technology, a base is being created for promoting the competitiveness of European manufacturing industry.

In selected domains, the results from CIM projects have significantly influenced the international standardisation process, facilitated numerous implementations of advanced CIM technology in real production environments, provided new and improved products and services in the marketplace and enhanced the education and training facilities offered by research institutes and universities. The work aims at ensuring the availability of reliable, affordable and customisable CIM systems suitable for use by companies of all sizes.

The 76 ESPRIT CIM projects, 28 of which are now completed, are strongly influencing manufacturing technology in the Community. CIM has a strong user orientation and accordingly the new and emerging products of Community vendors arising from CIM projects are highly attuned to user needs. In particular, CIM work seeks to address the needs of SMEs who provide a vital component of Community manufacturing industry.

Work in CIM proceeds along four main lines:

### Opening up the manufacturing environment - Architectures and Communications

The incompatibility of equipment and subsystems supplied by vendors remains a serious obstacle to the implementation of CIM, and its integration with the total enterprise. This can lead to high costs when a user has to implement an integrated manufacturing system which necessarily requires a variety of hardware and software components from different suppliers. In working towards solving this problem, CIM projects in the areas of generic systems architectures and factory communications involve major Community equipment vendors and users. Projects are exerting a strong influence on international standardisation which is leading towards the provision of economical and customised multi-vendor systems which may be progressively implemented by enterprises of all sizes.

### Accelerating design to production - CAD/CAE systems

It is critical to competitiveness that new design concepts can be turned into products with the minimum of delay. This is facilitated by the use of Computer Aided Design and Computer Aided Engineering (CAD/CAE) systems. Advanced IT tools developed within CIM are enhancing the creativity of the designer and allowing faster product design and substantial reductions in the time to bring products to the market. It is becoming possible to predict the future behaviour and performance of products at the design stage thus avoiding time wasting and costly iteration cycles between design and production and facilitating the drive towards the "total quality" concept. Additionally, the ability to freely exchange data between design systems is being realised. The work in this area also covers the design and validation

of complete manufacturing systems in the discrete parts, batch and process industries.

**Effective control of resources -  
Manufacturing planning and control**

To meet the changes in market demands and customer requirements, a manufacturing enterprise, be it small or large, must be able to

**Improved manufacturing equipment and systems - Robotics and shop floor systems**

Efficiency and reliability of manufacturing equipment and ensuring high product quality are key elements in raising productivity. Success in this area provides a large potential market for Community vendors in the discrete

CAD modelling software is a key building block for CIM systems.



respond and adapt quickly. Production planning, control and scheduling systems under development within ESPRIT allow the necessary flexibility by predicting manufacturing system throughput and highlighting potential problems. Effective use of these tools is also reducing production lead-times thus improving the economies of manufacture by reducing capital bound up in stocks and work in progress, and allowing accurate prediction of delivery dates. Many manufacturing plants are already using early project results and show the power of advances in this area, such as decentralisation, improved flexibility of control structures, and developments in Just In Time (JIT) manufacture and Optimised Production Technology (OPT) techniques.

parts manufacturing and process industries, as well as in the sectors of agriculture, forestry and construction. On-line quality control techniques for a wide range of manufacturing processes have either been implemented or are under development. Work on the next generation of industrial robots which are faster, lighter and less expensive than traditional robots is continuing in the CIM programme. Such advances in manufacturing equipment and process control leads not only to higher productivity and quality, but also to improved energy efficiency and reduced environmental pollution.

The CIM work areas and achievements are considered in detail in the following sections.

## Architectures and Communications

In selected areas, 1989 has seen substantial ESPRIT led advances in international standardisation efforts and an enhanced ability of European vendors to supply standards conformant products to the world market. The conformance testing tools developed within the first phase of CNMA have facilitated the setting up of test services by several European test houses. New work has commenced which will lead to major advances in factory communications and will cover the area of mobile terminals for industrial environments.

### CIM-OSA gathers strength

The 21 partner AMICE consortium, project 688, working on the development of Open Systems Architectures for the manufacturing enterprise, has enabled the establishment of a new ISO TC184 work item based on the CIM-OSA modelling structure developed within the project. CEN/CENELEC has drafted a European pre-standard using the same basis. This, taken together with the publicly stated commitment of all partners to the CIM-OSA architecture, has the potential to put Europe into the driving seat of international standards work in systems architecture development. CIM-OSA concepts have also been used by major companies in the aerospace, automotive and electronics sectors to model key areas of manufacturing environments so as to identify and implement improvements paths in enterprise structure functions. Major aspects of CIM-OSA development were demonstrated at the ESPRIT Conference and a book detailing the reference architecture and integrating infrastructure is now available.

### CNMA leads the standardisation drive

In the vital area of factory communications, previously dominated by the US MAP and TOP initiatives, the first phases of CNMA, project 955, which completed work at the end of 1988, continues to exert a strong influence on emerging standards, particularly in the areas of functional specifications for industrial LANs, and companion standards for manufacturing messages.

The industrial pilots using CNMA technology,

at Aeritalia, BMW and British Aerospace are fully functional and have been widely demonstrated to experts and leading interested parties in the factory communications field. Vendor members of the 955 consortium are now marketing products based on project results which are fully compatible with new and evolving standards. Examples include CNMA and MAP 3.0 equipment for broadband LANs, gateways between broadband and ethernet LANs and file transfer software.

The conformance testing tools developed in the project have allowed ACERLI, IITB, SPAG and TNC to set up conformance testing services within the framework of ECIT and MAP/TOP world federation schemes. In late 1989 SPAG sold a non-exclusive licence to TOYO of Japan for a complete integrated tool set for conformance testing tools for CNMA/MAP conformant products.

1989 saw the successful start-up of two projects involving subsets of the original CNMA team. Project 2617 follows on from the mainstream work of CNMA and continues to influence standards development. Four new industrial pilots are being set up to implement and demonstrate advanced CNMA features such as network administration and directory services. A new implementation guide covering all aspects of CNMA was made available during the year. With its advanced features and facilities, CNMA now represents a superset of MAP which has strong appeal to users and places European vendors in a strong position in the world factory communications market.

Additionally, TT-CNMA, project 2292, builds on the earlier conformance testing work of CNMA and is placing Europe in a pre-eminent position in this field by developing and supplying the test tools to meet the requirements imposed by emerging standards. The work is carried out in cooperation with the major US and Japanese organisations concerned with factory communications to ensure early international agreement.

FCPN, project 2198 complements CNMA work by developing mobile communications facilities for factory environments. The project also works towards the integration of voice and video data in manufacturing plants.

This British Aerospace factory, which fabricates Airbus wings, uses CNMA results to permit computing systems from several vendors to interwork.



### **CIM for multi-supplier environments**

Coping with the needs of multi-supplier manufacturing chains such as those found in the automotive industry, and which frequently include SMEs, is becoming increasingly important. CMSO, project 2277, contributes to this need by optimising information flows between different and geographically separated companies by integrating commercial and engineering information via neutral file (ie vendor independent) application interfaces. Benefits to the user will include lower stocks, shorter lead times which may be accurately predicted, increased service levels and a reduction in overall production costs.

### **CAD/CAE Systems**

Although the CAD/CAE hardware market is still dominated by non-European vendors who supply proprietary systems, the drawbacks which this entails can be overcome by the provision of appropriate software. CIM projects have developed standardised interfaces which allow information flow between CAD/CAE systems from different suppliers. This allows users to realise integrated multi-

vendor CAD/CAE systems. Another important ESPRIT advance has been the integration of more functions within the CIM design-to-product chain such as graphics systems to improve man machine interaction in design and production environments, and tools for incorporating life cycle reliability analysis at the design stage. New work on product modelling has been launched which will allow the full range of manufacturing, materials and cost data to be incorporated at the product design stage.

### **Advances in CAD interfaces**

CAD\* I, project 322, has defined interface specifications for CAD and CAE data exchange between many of the currently available proprietary systems. This has been achieved in conjunction with the project's strong influence on the emerging ISO STEP standard. ESPRIT inputs to the development of this standard include neutral file formats which allow free exchange of CAD data of many types, eg. solid and wireframe models, and powerful interfaces between CAD systems and CAE tools such as finite element analysis.

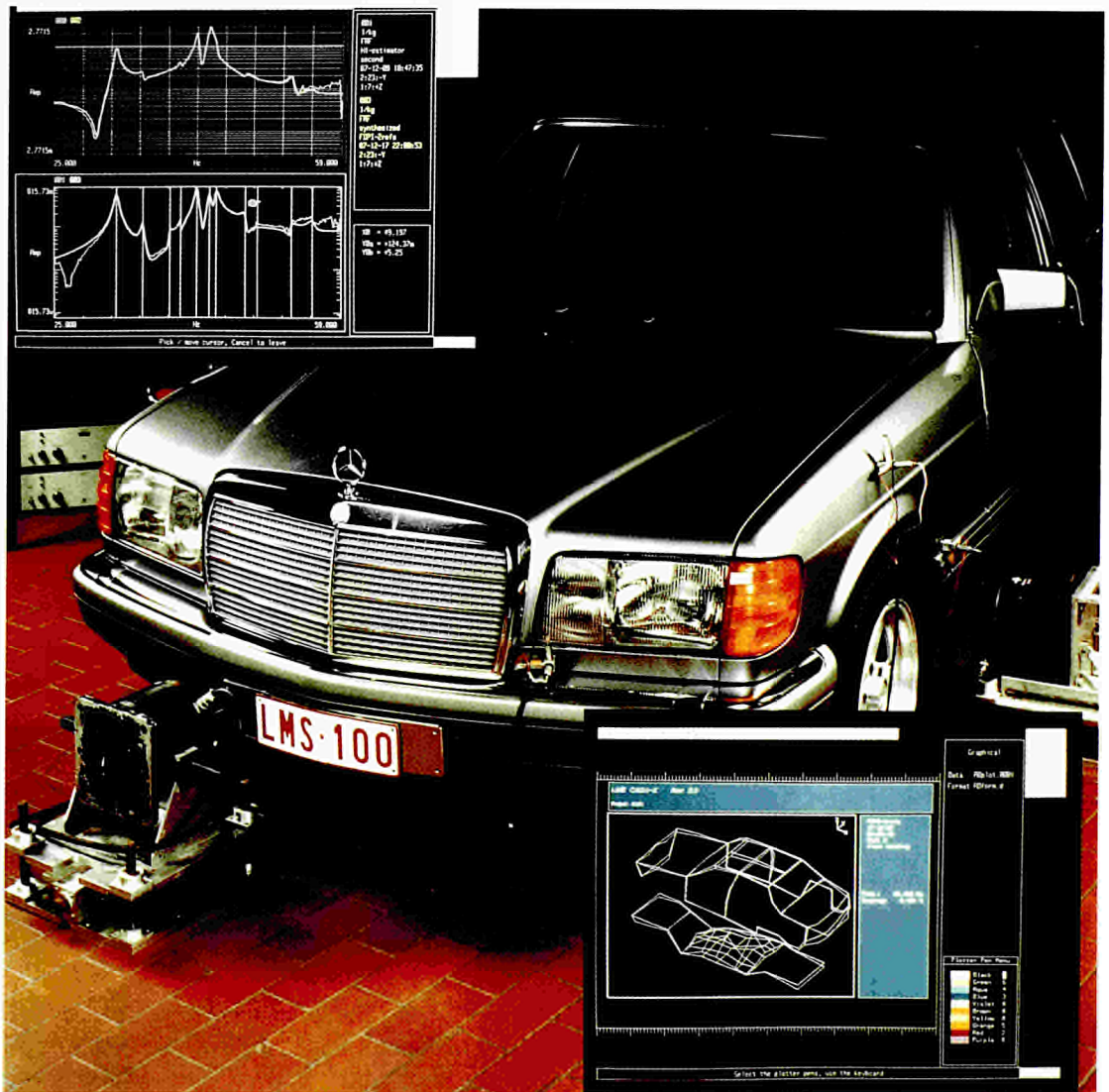
Several of the partners including LMS (B) and GFS (D), both SMEs, are now marketing products which have emerged from the project work. These have widespread applicability for, and are being used in, the manufacture of aircraft, cars and machine tools. BMW has made extensive use of the technology for the design and development of its product range and has granted a licence to a German SME, GTWD, to market and maintain the software.

The results from CAD\* I have been provided to a number of European SME CAD vendors who are participating in the recently launched CADEX project (no. 2195). The project aims to continue influencing emerging ISO standards and to develop and test further prototype systems based on CAD\* I results.

**New design and engineering tools available**

To facilitate rapid product realisation, it is important to be able to take account of as many aspects of overall product performance as possible at the design stage. ACCORD, project 1062 led by Bertin (F), has developed CAD/CAE software packages for long term product reliability modelling, life cycle costing and thermal analysis of mechanical and electronic systems. The techniques developed use parallel computing technology and have been shown to be fast and effective. GEC have used the facilities for reliability prediction of radar systems and for bid preparation. Bertin now uses the techniques widely in their industrial technology services and, based on

Computer aided engineering techniques developed in Project 322 are being used for the analysis and improvement of vibration within the automotive industry.



the parallel architectures work, Vector Fields is marketing a library of high speed CAE software.

The design and implementation of user interfaces and graphics subsystems in manufacturing industry strongly influences man machine interaction at both design and physical production stages which, in turn, impacts on the efficient use of manufacturing resources. VITAMIN, project 1556, led by Syseca (F), has developed, implemented and evaluated two key subsystems. One of these aids is for the control and management of production systems with a low level of automation, such as those typically found in SMEs; the other allows the supervisor of a production system to carry out remote control system management tasks. Use of these subsystems has allowed the partners to re-design the user interfaces of their products and Mannesmann is now marketing a spin-off product, an X-Window implementation. Further commercialisation of results will commence when the project finishes in early 1990.

#### **The way forward in CAD/CAE**

Product modelling allows factors such as cost parameters, optimum use of new materials, manufacturing requirements, manufacturing and quality data information to be included at the design stage of a part or engineering system. This vastly extends the power of present generation CAD/CAE techniques. The integration of all essential information in a single accessible model allows "right first time" design, improved product quality, rapid changes in specifications to meet market needs, and full cost monitoring. ESPRIT II has seen the launch of two CIM projects in this field, IMPACT, project 2165 and IPDES, project 2590. Both consortia have powerful combinations of vendor and user partners, and are demonstrating the technology in real design and production environments.

#### **Manufacturing planning and control**

Principal indicators of success in this area include the large number of applications of project technology in live production and the wide availability of spin-off products. These implementations are proving the value of this

technology in a wide range of manufacturing environments and enabling the provision of high quality products from European vendors which meet the needs of all types of user. Additionally, aided by the strong participation of universities and research organisations, training and skill development in this important field has been greatly enhanced.

#### **Controlling integrated manufacture**

The effective control of small batch manufacturing in terms of optimising plant utilisation, producing the right product at the right time and reducing tedious human tasks, is a goal that has been sought for many years.

COSIMA, project 477, under the leadership of COMAU, has used the concept of Production Activity Control (PAC) to close the loop between production planning and manufacture. PAC relies on automatic data capture from the shop floor and substantially reduces manufacturing system reaction time to changes in product requirements.

Three implementations of the PAC software products are now successfully operating. These cover the diverse areas of printed circuit board manufacture - Digital, automotive engine assembly - Renault, and machine tool manufacture - COMAU. European companies have been invited to evaluate PAC software on a free of charge basis.

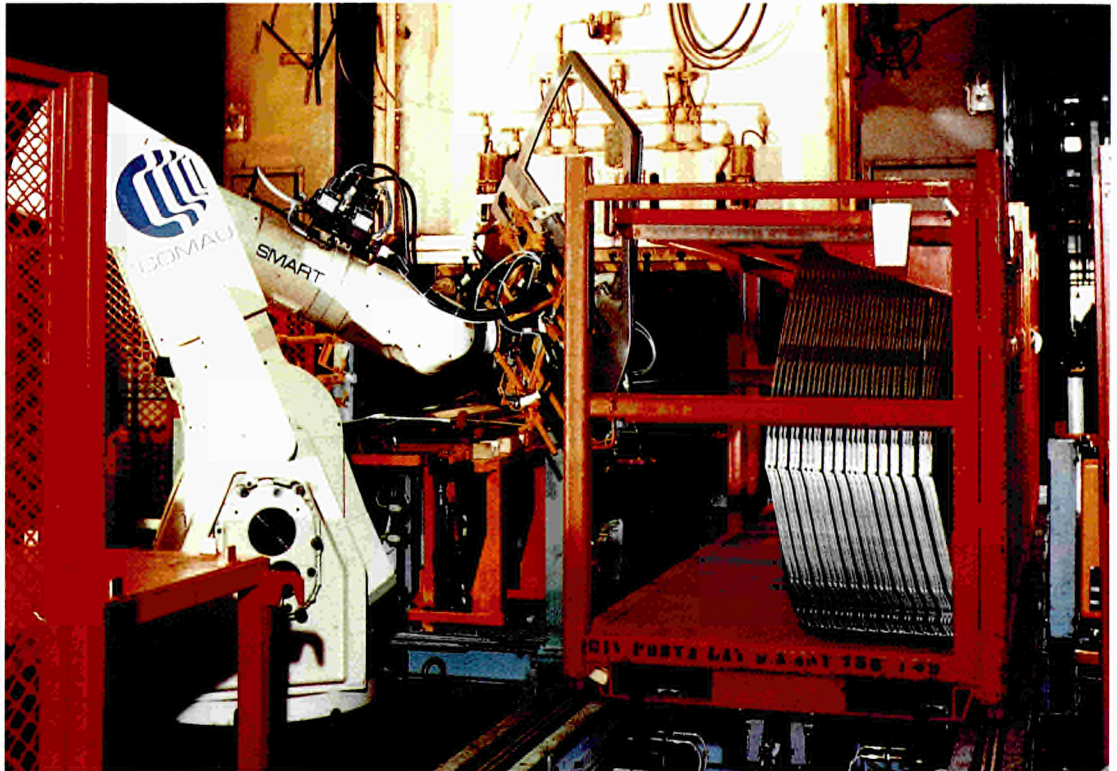
#### **Realising the potential of industrial robots**

For full realisation of the benefits to manufacturing industry offered by robots it is essential that they are fully integrated with other elements of manufacturing technology, such as CAD and production planning and control systems. Project 623 has two main themes - off-line programming and robot system planning.

Until now, it has been necessary to programme a robot by taking it out of production while the programmer works at the robot controller and "teaches" it to perform its new task. This is a time-consuming process, during which the programmer is in real danger of being injured by the robot while experimenting in its proximity, and parts and material are often wasted.

The project, led by IPK, has developed methods which allow robots to be programmed

Comau robot with car doors - production planning is essential to efficient manufacturing..



"off-line". This means that the programmer can work in the safety and comfort of an office away from the robot system and generate proven sets of instructions for the manufacture of new parts. A principal benefit of off-line programming is that the robot does not have to be taken out of service during programming, this allows substantial improvements in production cycle times ranging from 30-80%.

The off-line programming techniques developed in the project have had significant influence on the work of an International Standards Organisation (ISO) technical committee, and a related DIN standard will be published in 1989.

The market for robotic systems is highly competitive and it is of great advantage to a vendor to be able to design a system quickly and cost-effectively so as to win an order. Within the project, tools have been developed which facilitate system design. These are used by both KUKA and Renault who report time and cost savings of up to 50% when tendering for system supply.

Off-line programming, and the advanced design systems developed in the project, allow a wide range of applications for robots, including work in hostile environments such as

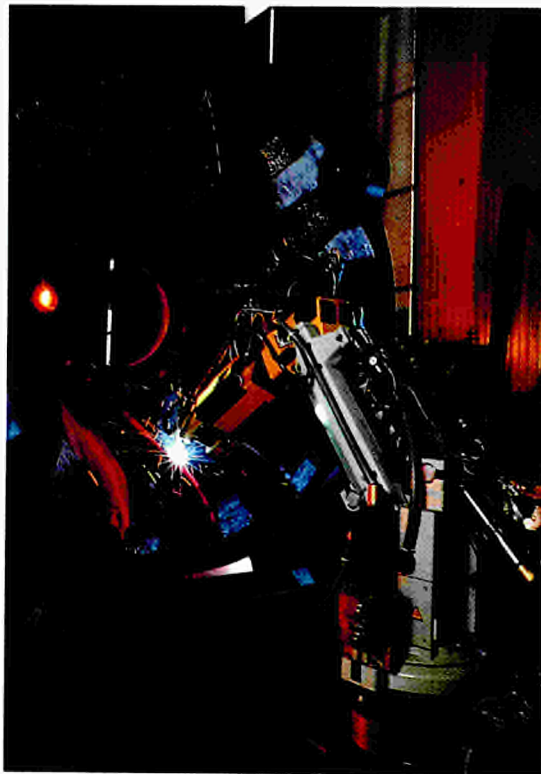
radioactive and chemically polluted zones. Early spin-offs from the project have allowed KUKA and Renault Automation to provide advanced robot systems to the automotive, nuclear, ship-building, offshore and space industries. In their last project report, the partners estimated that between them the total value of industrial work conducted using project results had reached 64 million ECU by mid-1989.

**Knowledge based systems improve plant supervision**

In order to improve throughput and profitability, factories require dynamic scheduling in order to bridge the time gap between long-term logistics planning and real-time conditions on the shop floor. The partners of project 932 set out to develop such a capability using knowledge-based system (KBS) techniques. The terms of reference were to build and implement knowledge acquisition and user-interface modules and expert systems for diagnosis, preventive maintenance and quality control and to test a generic system embracing these facilities in real manufacturing environments.

The project, now in its final stages has achieved the major objectives. KBS's are now

Offline programming allows dangerous tasks in hostile environments to be programmed in safety as illustrated in this application by Renault Automation.



in use in the Turin tyre manufacturing plant of Pirelli, the Philips Wetzlar car accessory plant and BICC wire and cable manufacturing plants in the UK. Operational systems include those for plant fault diagnosis, planning, simulation and factory layout. ARS and FIAR are already marketing products which have been derived from early project results and five other partners are developing products based on the project results.

#### **New initiatives in manufacturing control**

During 1989 several new projects in the sub-area were successfully launched. Some of these build on the success of earlier projects with a strong feedthrough of ESPRIT I results to ESPRIT II work. One example here is CIM-PLATO, project 2202, which is extending the work of project 623 on robot systems to the design, planning and control of wider manufacturing systems. The work is increasing the effectiveness of the planning process to further improve the efficiency of manufacturing systems control. CIDAM, project 2527, led by Mannesmann Kienzle developing a range of IT tools to facilitate transfer of data between different CIM subsystems and enable their rapid integration in the manufacturing enterprise.

BIPMS, project 2189 is of particular interest as it aims to use the concepts and tools developed for the discrete parts manufacturing environment for realising an effective project management system for the construction industry. ROCOCO, project 2439, is working in the analogous area of shipbuilding and marine construction where effective management and control in the production of large one-off structures are vital factors for the industry's competitiveness.

#### **Robotics and Shop Floor Systems**

Several ESPRIT I projects completed their work during 1989 and have resulted in many successful products in the market-place and have demonstrated advances in machine and robot control, fault diagnosis and advanced sensor systems. Continuing and new projects are developing the technology for the next generation of robots for manufacturing and mobile robots for unstructured and hazardous environments, such as forestry, mining and nuclear industries. A principal feature of work in this subarea is the development of mechatronics technology, ie the embedding of IT in electro-mechanical subsystems.

#### **Improving machine tool efficiency**

Inadequate control of machine tools results in the manufacture of a high proportion of parts which do not meet their specifications and have to be scrapped. This results in wastage of materials and valuable machining time, and in some cases may also lead to damage of the production equipment itself. These problems were addressed successfully in PAQO, project 504, with a demonstration of new techniques for ensuring the optimum operation of an advanced manufacturing system at the Ikerlan Centre in Spain.

The project was led by Stewart Hughes, a small UK engineering company. The project results have been commercialised and several systems have already been sold. These now contribute to increased quality and cost-effectiveness in aerospace, automobile and other industries.

The success of project 504 attracted the well-known automotive manufacturers, PSA and



The shipbuilding industry is adopting state of the art planning and scheduling tools in order to increase competitiveness.



PEGASO, and the machine tool vendor MANDELLI to join forces with members of the original consortium in order to build on the work of project 504. The impact of project 2349 on European industry lies in enabling the provision of manufacturing systems better able to cope with fault conditions in real time, thus improving plant availability, product quality and operational safety.

**Developments in advanced sensors and smart drives**

Projects 118 and 278, now completed, have led to several new products. MARI, an SME, and Joyce Loebel now manufacture and market tactile sensors and vision systems respectively. During the past year, over 40 vision systems have been installed throughout the

Community in a wide range of engineering industries. Substantially increased markets for the systems are being pursued with potential clients in areas as diverse as razor blade and artificial limb manufacture. Also as a result of project 278, Bosch has improved its range of robot controllers which can now incorporate information from vision systems in the control process. Another form of vision system resulted from Project 118 and is being used internally and externally by Siemens for a range of de-palletising operations and car wheel inspection.

High speed drives and their effective on-board control systems are typical of advanced mechatronic subsystems which form essential components of production systems. These are important for ensuring the further develop-

ment of robots, machine tools and materials handling devices. Project 179 has successfully incorporated in VLSI the latest technology for the control of DC drives and for high speed processing of control commands for robots and machine tools. During 1989 IDRIS, project 2656, was launched which is developing the technology for intelligent high speed drives and the means for integrating their advanced capabilities with system control architectures.

and can be quickly switched from one task to another. Hitherto, this has presented serious problems due to vibration and lack of positioning accuracy. SACODY solves these problems by using new IT techniques to improve the control of robots by providing fast active feedback to the robot controller from various sensors. This ensures the high accuracy and vibration-free performance required for the future exploitation of robot technology. Key market areas for lightweight high-speed ro-

European automotive companies take up ESPRIT technology.



**Towards the next generation of robots**

Improving the performance of industrial robots is a prime target area for developing the strengths of European manufacturing systems vendors and users. Existing robots have massive, stiff structures which are expensive to build, slow in operation and often exhibit problems of accuracy and repeatability of positioning.

SACODY, project 1561, led by Bertin (F), aims to overcome these problems by facilitating the design of light flexible robot structures which will allow fast operation during complex tasks

bots include automated assembly, metal-cutting operations, and large flexible structures in building and construction industries.

Bertin, KUL and LMS have already integrated early spin-offs from SACODY into commercial mechatronics based products. AEG and KUKA are providing challenging industrial test-beds to further develop the technology, which is being incorporated in emerging products.

The SACODY project marks a significant advance in robotics technology. New projects launched in 1989 will lead to further major developments. LAMA, project 2280, will de-

velop long-reach, high-speed manipulators which will enable new concepts in shop floor layouts to be realised. The technology will also have important spin-offs to other industries such as, construction, off-shore activities, mining and extraction. ARMS, project 2637, is developing high speed robots for flexible automated assembly. The robots developed will incorporate the latest developments in smart drives, mechatronics and control technologies developed within ESPRIT.

Mobile robots have a potentially wide range of application areas in many industries, including hazardous environments. MARIE, project 2043, and PANORAMA, project 2483, are tackling the problems of autonomous navigation and operation in poorly structured environments, such as those found in mining, extraction, agriculture and forestry industries. The prototype mobile robot systems are being developed for real working environments.

#### **Humans factors in CIM**

It is widely accepted that people, particularly skilled personnel, are a key factor in efficient manufacturing. Considerable effort has been devoted to improving the richness and flexibility of the interaction between IT equipment and operators, planners and engineers as a way of gaining the maximum benefits from an enterprise's human resources. As a result of EP 1199, real-time shop floor monitoring and control systems for SME's and CNC controllers with improved interface capabilities have been developed for the market. The technology is already operating successfully in live industrial plants at Rolls Royce and BICC.

#### **Energy efficiency and environmental quality**

Many key industries rely on fuel burning installations such as furnaces and boilers. Fuel efficiency, pollution control and operational cost-effectiveness are critical to production efficiency and profitability. AIMBURN, project 2192, led by ADIST of Portugal, aims to improve the performance of combustion systems by the application of information technology. The target applications for the project work include glass manufacture and power generation plants of the industrial partners.

The breakthrough achieved by AIMBURN is to use the latest advances in information technology for the real-time control of combustion processes. This has been done by employing advanced sensor systems for visual analysis of furnace flames, and integrated measurement of pressure, temperature and gas composition. The techniques were successfully demonstrated at the ESPRIT Conference.

Other new projects are addressing the control and management of process plants which can be intensive energy users and potential sources of pollution. DIAS, project 2172, and KB-MUSICA, project 2671, deal with the integration of data from large numbers of sensors, and intelligent sensor-actuator integration, to ensure optimal and safe process plant performance.

As well as improving the economic performance of large market sectors, the work of these projects also contributes strongly to energy conservation and protection of the environment.





## ESPRIT Basic Research Actions

### Overview

The ESPRIT Basic Research Actions (BR), a new element of the ESPRIT programme, represent an effort to maintain and increase the reservoir of scientific knowledge and skills needed for the vitality of European industrial R&D. The Actions, launched in 1989, have as their main objectives :

- to support collaborative fundamental research in selected IT areas;
- to increase the involvement of leading research teams in ESPRIT.

The dual role of providing new knowledge and helping to ensure the future availability of high-calibre scientists and engineers are key elements in the long-term ability of Europe to compete in global markets. The BR actions recognise that fundamental research, even when it does not have visible immediate applications often leads to technological developments with major industrial, economic and social impact.

The main criteria for the selection of work areas have been :

- potential to produce future breakthroughs or important advances;
- added value of collaborative research on a European scale;
- work clearly upstream of main ESPRIT pre-competitive R&D.

As a result of the first call for proposals, 61 actions involving 285 different organizations have started during 1989. In addition, partners from 24 proposals are being supported to collaborate in 13 working groups. Working groups fund mobility and interchange of information between teams sharing common or

complementary goals in advanced areas of research. It is expected that well defined focused research actions will be spawned by some of these groups in the future. Community funding of 63 MECU is expected to cover work over a 30-month period for the 74 actions and working groups. About 75% of the researchers working in BR are newcomers to ESPRIT and the involvement of leading research teams has quite clearly been secured.

There is already evidence of significant catalytic effects from the BR Actions, even though it is still early to talk about actual scientific results. These effects are mostly felt through greater mobility of researchers and new collaborating patterns emerging in the form of closely knit networks of research teams.

- Synergies are rapidly developing between actions resulting in scientific interchange, common workshops, coordination of work programmes, etc. Such developments can be seen, for instance, in the three Actions investigating III - V microstructures, (NANOFET, NANSDEV, LATMIC), in the three Actions developing a framework for human-computer interaction, (AMODEUS, MOHAWC, KAUDYTE), and in the formation of an algorithms group including the top European experts with close cooperation links.
- Many new communication and cooperation channels are opening up between academia and industry and between ESPRIT industrial Projects and BR Actions. Examples are the close cooperation evolving in the area of databases (FIDE, ITHACA), and the collaboration between Actions and Projects investigating neural networks (NERVES, ANNIE, PYGMALION).

- Workshops organised in the context of BR Actions are seen more and more as major scientific events attracting many researchers both from within and outside Europe.
- Even though each Action has well focused research goals, there are evolving networks of institutions with close cooperation between them which address much broader and interdisciplinary areas than those of any individual Action. This invaluable trend should be nurtured and reinforced; the emergence of networks of cooperating research centers enhances mobility achieves critical mass through expertise, achieves critical mass, promotes interdisciplinary links and makes access to scarce human resources easier for all.
- Low-noise and high-speed devices deriving from the use of low temperature electronics and high temperature superconductivity technology;
- Fundamental in-depth studies of structures based on new silicon III-V and II-VI compounds and other advanced substrates, and exploring quantum effects and tailoring of electrical properties;
- Nanometre-scaling of circuits including fabrication techniques based on realisation of organic molecule assemblages. Investigation of the electrical properties of organics, carrier transport control and electronic switching capabilities;

The closer cooperation and information exchange generated also enhances knowledge transfer between organisations. To further promote such transfer, a new approach has been adopted for the reviewing of Actions which is seen not only as a process of assessment but also as an opportunity for concrete interaction of the research team being reviewed with a broader community of peers and relevant industry. Most Action reviews are therefore accompanied by a workshop open to selected researchers from both academia and industry who are asked to contribute their views and ideas, as well as criticism.

The ESPRIT Basic Research Actions have taken off and constitute, as the ESPRIT Review Board put it, an "essential part of the continuation of ESPRIT". The first results of progress will be seen in 1990 but all indications so far show that this is an exciting and promising collective venture.

Highlights from the four main areas of activity follow.

### Microelectronics

In the area of microelectronics, 26 actions and 2 working groups have been launched. Many different disciplines come together in these actions, such as physics, optoelectronics, organic, inorganic and physical chemistry, electronic engineering, materials science, and metallurgy. The main work in these actions includes:

- Development of optoelectronic elements and devices to facilitate preparation of superfast parallel computing systems;
- Next generation design systems; development of formal methods and algorithms, for formal verification, behavioural synthesis, real-time VLSI architecture optimisation, and power timing optimisation.

### Computer Science

15 actions and 6 working groups are under way. The actions provide a coherent coverage of basic research in computer science and will provide results of wide applicability. They include:

- Formal systems; the two main foundation components of computer science, logic and algebra, are addressed with a view to broadening and combining existing formalisms to create a basis for the development of industrially applicable systems.
- Concurrent systems; the work aims to unify competing theories (logics, languages, models) to provide an adequate framework for the description and analysis of concurrent systems.
- Specification and verification; work covers the design of a specification language with the necessary system support, the use of logics as a foundation for specification techniques in concurrent systems, and ultimately a complex system which is amenable to automatic verification and deals with

multiprogramming and real-time requirements.

- Algorithms and integration of programming styles; efforts are focused on defining high level declarative programming languages, integrating aspects of functional, logic and object-oriented programming and strengthening research on the design and analysis of efficient algorithms.
- Dependability, data bases and distributed computing; actions cover the prototyping of an integrated systems architecture, and the software technology needed to provide integrated data base services and programming language capabilities. Concepts underlying design decisions and development techniques for assessing, predicting and validating dependability are dealt with in a unified manner.

### **Artificial Intelligence and Cognitive Science**

20 actions and 5 working groups are in hand. Although the actions are classified into sub-areas below, individual actions often cover more than one area and also have close connections with computer science and microelectronics.

- Robotics and Vision: the issues of uncertainty, concerning the representation of space and movement, and of adequate functioning in real-world domains, are addressed by developing an understanding of the characteristics of systems that deal with natural environments.
- Neural networks: the emphasis is on the development of suitable hardware (VLSI) implementations of neural networks. A deeper understanding of the relationship between classical AI techniques and neural network techniques is also sought.
- Knowledge Representation: Actions deal with uncertain reasoning, automated deduction in non-standard reasoning, computer-aided tutorial environments, and the building of a framework for a reflective system able to reason about its own competence and to apply its knowledge flexibly.

- Speech and Natural Language Processing: The ultimate goal of robust, speaker-independent recognition of continuous speech, exploring neural network techniques and natural speech production is addressed. Other actions deal with large multi-lingual knowledge bases, the integration of speech and natural language, and the handling of discourse.

- Formal Theories of Automated Manufacture: The major need for a unification of the field's fragmented theoretical foundations is addressed, aimed at formalising a conceptual model of product design, production and production management.

- Human-Computer Interaction: Actions cover modelling of human-computer interaction in complex work domains, cognitive modelling, and investigation of user behaviour in the laboratory.

### **The VLSI Design Training Action**

In addition to research Actions and working groups, 1989 saw the launching of the VLSI Design Training Action, prompted by the shortage within the Community of trained VLSI designers. This shortage is now limiting the use of advanced microelectronics in a number of industrial sectors which are critically dependent on skilled people, including small and medium sized enterprises.

The Community's existing VLSI training capacity can accommodate about 1500 students per year. Given current estimates of the immediate need for highly skilled VLSI design manpower, training places will have to be increased by at least 3000 per year. The VLSI Design Training Action aims to achieve this additional capacity.

The main obstacle to training which this Action addresses is access to silicon, and to the infrastructure necessary to make good use of that access (workstations, CAD software, testers, skilled trainers etc). The enormous overhead to which a single university would be subjected if it were to access such facilities on its own is reduced dramatically by providing a central service organisation for 118 universities participating in the Action which also acts as the focal point in negotiations with

providers of industrial fabrication facilities (foundries) and with suppliers of design tools.

There are five organisations participating in the central service organisation - Circuits Multi Projects , Danmarks Tekniske Højskole , Gesellschaft für Mathematik und Datenverarbeitung GmbH, Interuniversitair MicroElectronica Centrum vzw and Rutherford Appleton Laboratory .

The 118 universities and Polytechnics participating, include experienced institutions already active in VLSI design training, as well as institutions proposing to enter the field for the first time and which are not yet fully equipped to do so. To enhance their training capabilities, they will be provided with access to a range of industrial fabrication facilities and to high-quality CAD software. Their design hard-

ware will be supplemented where necessary by dedicated workstations and dedicated IC testers. Most importantly, when needed, they will receive support for an additional dedicated lectureship for the period of the Action. Additional institutions can join the Action on a "pay as you use" basis.

Some 50 fabrication runs will be launched over a limited period of two to three years. Each run will include multi-project chips and wafers from academic institutions in several countries.

As a further step to be taken during the Action, the fabrication service will be extended to all academic institutions of the Community which may wish to take part at their own expense and avail themselves of such reduced prices as may be negotiated centrally.





## The Information Exchange System

### Overview

The international cooperation which characterises ESPRIT projects requires that the project participants communicate with each other not only by the traditional methods such as conferences, seminars, workshops and special interest groups, but also that they should be able to make immediate contact with their partners in other organisations or countries in an easy and cost effective way. Furthermore, in order to encourage cross fertilisation between new ideas and developments, the involved scientists and engineers should be able to contact readily those who participate in other ESPRIT projects, and have access to the Commission's Scientific databases which are hosted on the DG XIII sponsored "ECHO" host in Luxembourg. It is also desirable that participants in other Community programmes, and indeed European scientists generally, should have access to this type of information and have available high quality, cost effective communications tools and network facilities.

To this end, three lines of activities are pursued within ESPRIT:

- The provision of communication services to ESPRIT participants;
- R&D projects aiming to accelerate the availability of OSI conformant computer communications software;
- Harmonisation of the implementation of inter computer communication protocols, by providing strong encouragement for the adoption of the ISO-OSI model. Particular support is given to European-wide researchers networking activities such as the EUREKA COSINE project in order to enable interworking between researchers and their computers across all participating countries.

These three types of activity are closely related: the communications services are gradually improved as new developments take place, and users point to the need for yet more developments, which again causes further need for harmonisation activities.

To disseminate information about activities, the IES Newsletter is published every two months and contains information of specific interest to specialists in researchers networking. The Newsletter has now reached its silver jubilee, with the 25th edition being published at the end of 1989. This newsletter, with specific sections being provided by CEN-CENELEC, IT standards, and COSINE Project Groups, is now distributed to over 10,000 people throughout Europe who are active in this field.

### Communication Services

The main objective in providing services to the participants is to satisfy the users requirements for readily available and cost effective electronic mail. Through the provision of EuroKom, electronic mail and conferencing service facilities have been made available to the programme participants throughout all Member States, via the public packet switched networks.

The conferencing function is a useful addition to the electronic mail service, and allows users to easily group their messages by subject, and to selectively receive just those messages that are required at a particular moment.

1989 saw a significant increase in the use of EuroKom, and the user base grew by 40% over the period to 2,100 registered users. A corresponding increase in the number of messages generated was also recorded, which now stands at an average of 600 per working day.

Improvements have been implemented for the handling of traffic, and so the performance of the system, as perceived by the user, has been maintained.

Many people in the ESPRIT environment are now accessible via telefax, and so a further mechanism was implemented enabling messages to be sent directly for facsimile transmission. This has proved to be a very popular feature, and over 1,200 messages were transmitted via this method during the first month of operation. This feature is proving particularly useful when a message is required to be sent to a large number of people.

Demand is now growing for project participants to exchange and subsequently edit formatted documents. During 1989, some projects implemented the procedures necessary for document handling, so all their participants are now capable of re-editing formatted documents which were generated by their colleagues and transmitted to them via EuroKom.

Considerable work has been expended in improving the user interface for EuroKom. Additional software has been developed that the user may load locally into his own PC, which gives further simplification and user friendliness.

Other IES services, such as Eurocontact, are described in the following section concerning Awareness Activities.

It is the Commission's policy to support the introduction of international standards, and therefore ESPRIT encourages the adoption of OSI conformant communications applications wherever possible. Standards conformant products for X.400 electronic mail are now becoming available in the marketplace, and an X.400 gateway has been implemented which will enable EuroKom subscribers to communicate with their colleagues who have already implemented these new products. Additionally, in 1989 further action was undertaken in conjunction with leading industrial companies under the title of "Y-NET". This project is aimed at providing X.400 services to community researchers in all Member States. Particular emphasis is placed on the needs of SMEs who have historically experienced difficulties in accessing open European-wide communications systems. The key to the success of Y-NET is the provision of a reliable and professional management and coordination activity. Therefore, while the collaborating IT manufacturers are contributing the necessary hardware and software to support the implementation of the service points in each country, the Commission is ensuring that the necessary operating infrastructure is put in place so that a high grade of service can be provided.

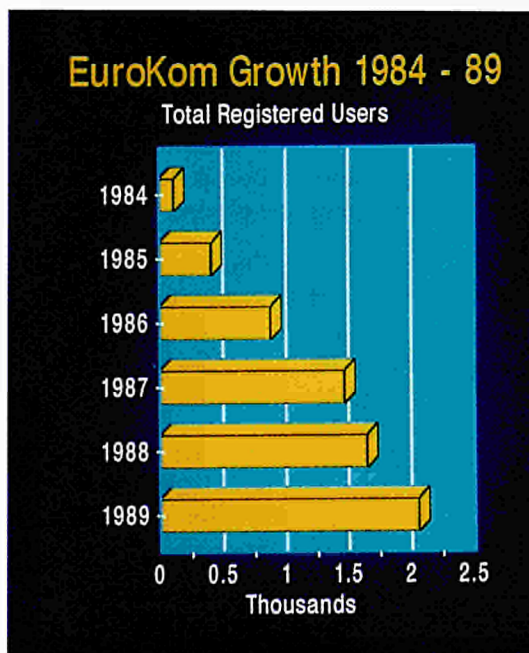
**RARE Message Handling System**

The Réseaux Associés pour la Recherche Européenne (RARE) represents those people responsible for the national research networks throughout Europe. The RARE members are operating on their own behalf an electronic mail system which is X.400 conformant and has a world-wide coverage of over 530 intercommunicating sites, each one supporting the costs of operating their own system. However, certain activities such as routing charges and the release of new facilities need coordination at the international level and ESPRIT has provided support to achieve this. It is estimated that during 1989 12,000 researchers were regular users of this system. This ability to extend communications to the international level has been made possible by ESPRIT.

**International X-25 Infrastructure (I X I)**

The EUREKA COSINE project is dedicated to ensuring that the European researcher is provided with good quality, standards conformant

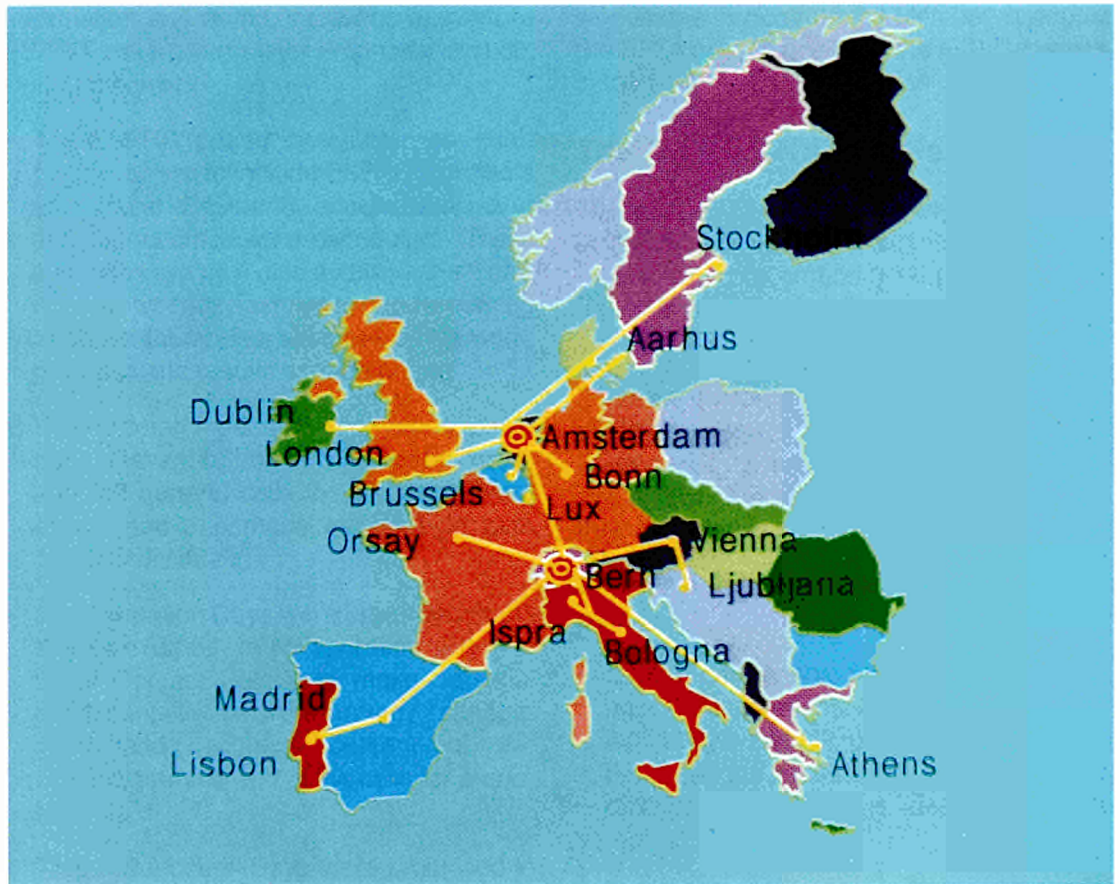
The number of users of Eurokom continues to grow and reached 2100 during 1989.



data communications services. As part of the significant encouragement given by the Commission to this EUREKA project, a supporting project was launched in 1989 within the framework of ESPRIT with the objective of putting in place a European-wide backbone network. This network assures communications integrity which would otherwise not be available from the public service providers. Community funding also allows for more unified and equitable tariffs which encourages wider use of international communications services.

the study and development of such directory services, and in 1989 an X.500 conformant pilot was implemented across the participants sites and demonstrated at the ESPRIT conference. Directories implemented on several different manufacturers computers and serving local electronic mail systems in France, Germany, Italy and UK were interrogated at the demonstration during the ESPRIT conference, in a manner independent of the locally implemented interface style.

The X I network will provide a standards conformant, pan European network over which research workers can intercommunicate.



**IES Development Projects**

Special steps have been taken within ESPRIT to encourage European manufacturers to develop OSI conformant communications. Several projects were successfully completed in 1989, culminating in demonstrations at the ESPRIT conference.

In order that electronic mail may be sent to subscribers of systems other than the senders own, directory services are needed which provide the sender with the necessary addressing information. THORN, project 719, targeted

CARLOS, project 718, was dedicated to investigating the most effective means for allowing the large existing set of personal computers to have OSI conformant communication possibilities. This had already resulted in a device named the OSI-PAD enabling PC's to be directly connected to the public packet switch network, and in 1989 work continued on two further extensions of the projects:

- CACTUS, which has developed X.400 conformant message-handling software for a cluster of PC's around a local server. By

using formal description techniques and automatic code generation, the CACTUS implementation is easily adaptable to the evolving standards. A prototype was shown at the 1989 ESPRIT Conference. The success and potential of the work was such that within the framework of the Spanish Research networking organisation (IRIS) two of the project partners (the Universities of Madrid and Barcelona) are continuing their work without further Community funding.

- SESTA built upon the code developed in CARLOS and implemented a revised version on a plug-in card for personal computers. This provides an X.25 interface at speeds up to 64 K b/s and a V24 interface up to 19,200 b/s. The prototype was successfully demonstrated in Dec 1989, showing both File Transfer Access and Management (FTAM) as well as Virtual Terminal (VT) applications.



## Awareness Activities

### Providing access to ESPRIT results and information

Information and communications relevant to ESPRIT were given major emphasis in 1989. During the year:

- The ESPRIT project synopses were completely revised to include ESPRIT II projects and Basic Research actions and over 100,000 volumes were distributed. These synopses are now also available via Euro-Kom, as an added service to people wishing to obtain thumb-nail sketches of the work, progress and results of each project.;
- Workprogrammes and information packages relevant to both the Microelectronics and the general calls for proposals were established and made available to over 14,000 individuals;
- 15 Information Days were organised in the Member States, in collaboration with National Contact Points, to make potential participants aware of the strategy, management and technical content of the workprogramme and of the calls for proposals;
- Three Proposers' Days were organised in Brussels, with a total attendance of over 1,300 participants. Potential project participants were provided with detailed information on each work area and given the opportunity to identify potential partners;
- With strong support from national organisers in Member States, a "EUROCONTACT" service was operated, giving help to prospective ESPRIT participants to form consortia.

In addition, ESPRIT projects were demonstrated at numerous exhibitions and results were presented at conferences, symposia and

workshops throughout the Member States, in the EFTA countries and at the IFIP Congress in the USA.

### The 1989 ESPRIT Conference

The annual ESPRIT Conference, organised during the last week of November in Brussels was attended by around 3000 persons which represents an increase of approximately 50% compared to 1988.

It was the opportunity for people representing political, industrial and scientific interests of European Information Technology to meet and discuss the results and achievements of their work within the ESPRIT programme.

During the week, the different events that took place were:

- a three day technical conference, with 87 paper presentations, complemented by 79 workshops and 22 panels where participants had the possibility to exchange and to discuss, in small groups, ideas on different topics;
- the IT Forum Day, giving distinguished European IT personalities the opportunity to discuss broad strategic issues of importance to the future of high technology in Europe. Mr F.M. Pandolfi, Vice President of the Commission of the European Communities chaired the event, which featured the following speakers:

Mr H. Curien - Minister of Research and Technology in France and Chairman of the Council of Research Ministers;

Mr A. La Pergola - Chairman of the European Parliament Commission on Energy, Research and Technology;

Viscount E. Davignon - Chairman of the Société Générale de Belgique;

Dr U. Agnelli - Vice-Chairman of Fiat;

Dr H. Nasko - Executive Board Spokesman of NIXDORF and Chairman of the ESPRIT Advisory Board.

The IT Forum Day proceedings were re-transmitted via satellite to more than 40 sites by Europace;

- a press conference by Mr Pandolfi for over 70 journalists;
- a discussion session on the recommendations of prominent members of the European IT community as to future directions of ESPRIT;
- a special session on Technology Transfer within the ESPRIT programme with presentation of case studies and commentary by a panel of outside experts:

Dr Jos B. Peeters - Chairman European Venture Capital Association;

Mr J. Aris - Director, National Computing Centre;

Dr J. Lambrecht - Director, Industrieberatung Lambrecht;

Mr M-H. Menard - Director, Innovation 128;

- a special session on SME participation in the ESPRIT programme;
- an exhibition, covering 2000 sqm, with 130 projects participating in more than 100 exhibits. Some of the most imaginative and innovative products at the exhibition have been produced by the many small companies involved in ESPRIT.

The Conference was also visited by Members of the European Parliament who attended the IT Forum and were given a special presentation as well as a guided tour of the exhibition.

### **Increasing knowledge transfer between researchers - Technical Interest Groups**

As in previous years, the ESPRIT Technical Interest Groups and associated activities pro-

vided an important communication platform between projects with common interests and wider audiences. Information on individual TIGs including contact points, follows:

### **CIM-Europe**

CIM-Europe, now in its fifth year, continued to expand its role in disseminating information and encouraging reaction, discussion and application to ensure that the results of ESPRIT-CIM and the general benefits of CIM are better known and used.

CIM-Europe is based on a number of Special Interest Groups which are open to all parties, and cover following subjects:

- Architectures and Communications
- Fieldbus
- Advanced Information Processing
- Human Factors in CIM
- CAD Interface
- Control and Management for Production Systems
- Production Systems Design and Engineering
- Advanced Robotics and Intelligent Sensors
- Model based predictive control.
- In 1989 there were 21 technical and discussion meetings of CIM-Europe's Special Interest and Advisory groups.
- Public events included six workshops, four of which covered the results of ESPRIT-CIM projects, these were attended by some 700 persons from industry and academia.
- The highlight of the CIM-Europe year was the Annual Conference which was hosted by the Athens Chamber of Commerce. More than 300 delegates attended to exchange experiences and to hear over 40 quality presentations.

Contact Point:

CIM-Europe Secretariat - CEC  
 DGXIII/A/6  
 Tel: + 32 2 236 30 97  
 Fax: + 32 2 236 30 23

**CAD for VLSI in Europe (CAVE)**

The first CAVE workshop was held in May 1983. During 1989 workshops were held in May and in December.

- disseminating the results of ESPRIT CAD projects
- ensuring rapid and consistent exploitation of new research ideas by means of selected tutorials
- maintaining the strong sense of identity of the existing community of CAD researchers in Europe
- encouraging strategic thinking and debate on critical issues, leading, for example, to recommendations for future actions.

Contact Point:

M. J Newman - CEC  
 DGXIII/A3  
 Tel: + 32.2.235.70.63

**Graphics and Interaction in ESPRIT**

The objective is to encourage information exchange in the computer graphics field. In 1989 two workshops were held in Brussels.

Contact Point:

D. A. Duce  
 Rutherford Appleton Laboratory  
 Chilton, Didcot  
 OXON OX11 0QX, UK  
 Tel: + 44.235.44.55.11  
 Fax: + 44.235.44.58.31

**LISP**

The objective of this group is the preparation of an international standard for the programming language Lisp. This group is open to all European parties interested in the definition and the use of a standardized Lisp.

In 1989 six meetings were held to prepare "The EULISP Definition".

Contact Point:

Jérôme Chailloux and Greg Nuyens,  
 ILOG  
 2, avenue Galliéni  
 94253 Gentilly, France  
 Tel: + 33.1.46.63.66.66  
 Fax: + 33.1.46.63.15.82

**Lithography**

This group has the following objectives:

- exchanging views in the field of optical, E-beam and X-ray lithography
- promoting the standardisation of metrology procedures.

The group meets once or twice a year. The core participants of the group are partners in ESPRIT and EUREKA projects, but in certain events others may also participate. A workshop was held in Brussels in November 1989 during the annual ESPRIT Conference.

Contact Point:

Leo Karapiperis  
 DGXIII/A3  
 Tel: + 32 2 236.07.20

**VDM-Europe**

VDM-Europe was formed in 1985 with the objective of increasing the awareness, use, development and standardisation of the Vienna Development Method (VDM).

The group is open to all European parties interested in the use, propagation, and further development of VDM.

Principal Activities in 1989

- three meetings were held in 1989 on VDM standardisation and the presentation of VDM-related projects

Contact Point:

Karel De Vriendt - CEC  
 DGXIII/A2  
 Tel: + 32.2.235.77.69

**Technical Interest Group on VLSI Manufacturing Automation**

This group has the following objectives:

- exchanging views and experience in the implementation of standards, and recommending changes and additions to standards
- promoting future industrial cooperative actions for tackling VLSI automation-related problems

- collating semiconductor manufacturing requirements for automation and reliability in order to provide informal recommendations to manufacturers and users
- promoting the use of, and disseminating information on, a uniform set of standards.

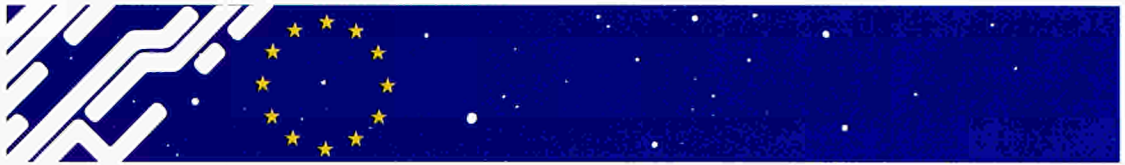
The group meets at least twice a year. The core participants are partners in ESPRIT and

EUREKA projects; others may participate by invitation. Two workshop were held in Brussels in 1989.

Contact Point:

Leo Karapiperis  
DGXIII/A3  
Tel: + 32 2 236.07.20





## Industrial Developments in IT

ESPRIT is an industrial programme. For that reason alone it is relevant to consider the IT scene in Europe and to note the situation in the various market segments (microelectronics, industrial automation, software, business systems) which relate directly to the programme.

The output from the Information Technology industry represents almost 5% of Europe's gross domestic product and is one of the largest sectors, indeed larger than the automotive sector. Furthermore, many other industries and services depend for their efficiency and competitiveness on IT. Information Technology has a key role to play in ensuring high prosperity and quality of life through the coming decades. Europe's IT industry is an important engine driving the European economy towards success in the world marketplace and therefore continued attention must be paid to its well being.

The traditional handicaps of fragmentation can only be overcome through collaboration, here ESPRIT is having an important catalytic role through industrial restructuring on a European and global scale. Mergers and acquisitions have been noteworthy within IT related industries in recent years and for the most part these must be expected and welcomed as contributory factors in increasing the competitiveness of Europe's overall industrial base. Important examples include: Bull/Zenith, Siemens/Nixdorf, Sema/CAP, SGS-Thomson/Inmos. ESPRIT, which represents some 5% of the total R&D in Europe in IT, and a much larger share of the precompetitive work, has stimulated the growth of investment to new levels which are already working their way through to break the vicious circle of decline.

Preliminary data on 1989 company performance indicate that in 1989 the world market

for information systems grew by 14% and the European market grew by 16% to a total value of nearly \$133 billion. The world-wide growth rate was lower than the 16% experienced one year before, but still sufficient to confirm the expectations (Fig. 1) for a world market reaching \$650 billion in 1992, the European market representing at that time 33% of the world-wide market, compared with 30% in 1988. It is also a confirmation of the increasing importance of the European market: higher growth rates and the foreseen effects of the single European market will certainly attract increased marketing efforts on the European scene.

The largest contribution to growth in 1989 came from the software and services sectors, compensating for a much lower growth in hardware sales. The largest companies suffered more than others from this imbalance: at least four companies out of the top ten had a growth rate of less than 5%. The market slowed down significantly in the USA and this will have an important impact on the European market which has become the major source of sales and profits for the big international players. Some of the largest US companies would not have shown growth at all without the contribution of European sales. European companies performed well in this harsh competitive environment and for the first time, three European companies are firmly positioned amongst the top ten in the world-wide information system market.

When more accurate data are available, it is likely they will confirm the common opinion of analysts indicating that in 1989 the profits of IT companies did not grow at the same rate as revenues and in many cases were lower than in 1988. The opinion of analysts is that the IT industry in the future will not generally show the profitability experienced in recent years: this is because IT companies need increasing

Present market and forecasted market growth in key sectors of IT.

	1988 Market			1988-1992 Annual Growth Rate	
	World \$ billion	Europe \$ billion	Eur/World %	World %	Europe %
Minis and mainframes	70	24	34%	6%	9%
PC and workstations	57	18	32%	22%	26%
Peripherals	91	25	27%	13%	12%
Software and services	161	48	30%	15%	18%
Total - Information systems	379	115	30%	14%	16%
Semiconductors	55	9.1	13%	17%	14%
Industrial automation	98	26	27%	10%	11%

Sources: Price Waterhouse, Dataquest, EIC.

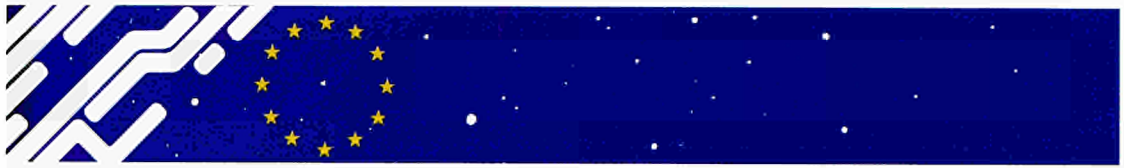
investments in R&D, the hardware share of IT expenditure by the users is decreasing and the constraints linking the supplier to its customer base are less effective.

Several other factors will contribute to enhance the competition and to provide new opportunities, but at the same time will also represent major threats for those not able to adapt to the changing environment. These changes include the trend from proprietary to open systems; the tendency towards higher performance at lower price, which will extend the use of currently high-cost workstations, and the demand for more sophisticated services, eg. systems integration or comprehensive packages which is replacing the present fragmented demand for software. Major R&D investments are essential conditions for taking advantage of these opportunities.

The growth in the industrial automation sector was lower in 1989 than that of the information systems sector. However this does not reflect

the much higher and continuing increase in the IT content of industrial automation. The same factors influencing the information systems market hold valid for the IT applications in the field of industrial automation, with the additional element represented by a more stable path of the demand, aligned to the capital investment plans of the manufacturing industry.

In semiconductors the market growth in 1989 was also higher in Europe than in the other regions: 14%, against a world-wide growth of 10%. The results of European semiconductor companies are particularly worthy of consideration: the combined increase in sales of the three largest European companies was significantly higher than the average market growth. This is an important indication of the future possibilities for obtaining a better position in the production of semiconductors which matches the high level of European consumption.



## The ESPRIT Review (1984-88)

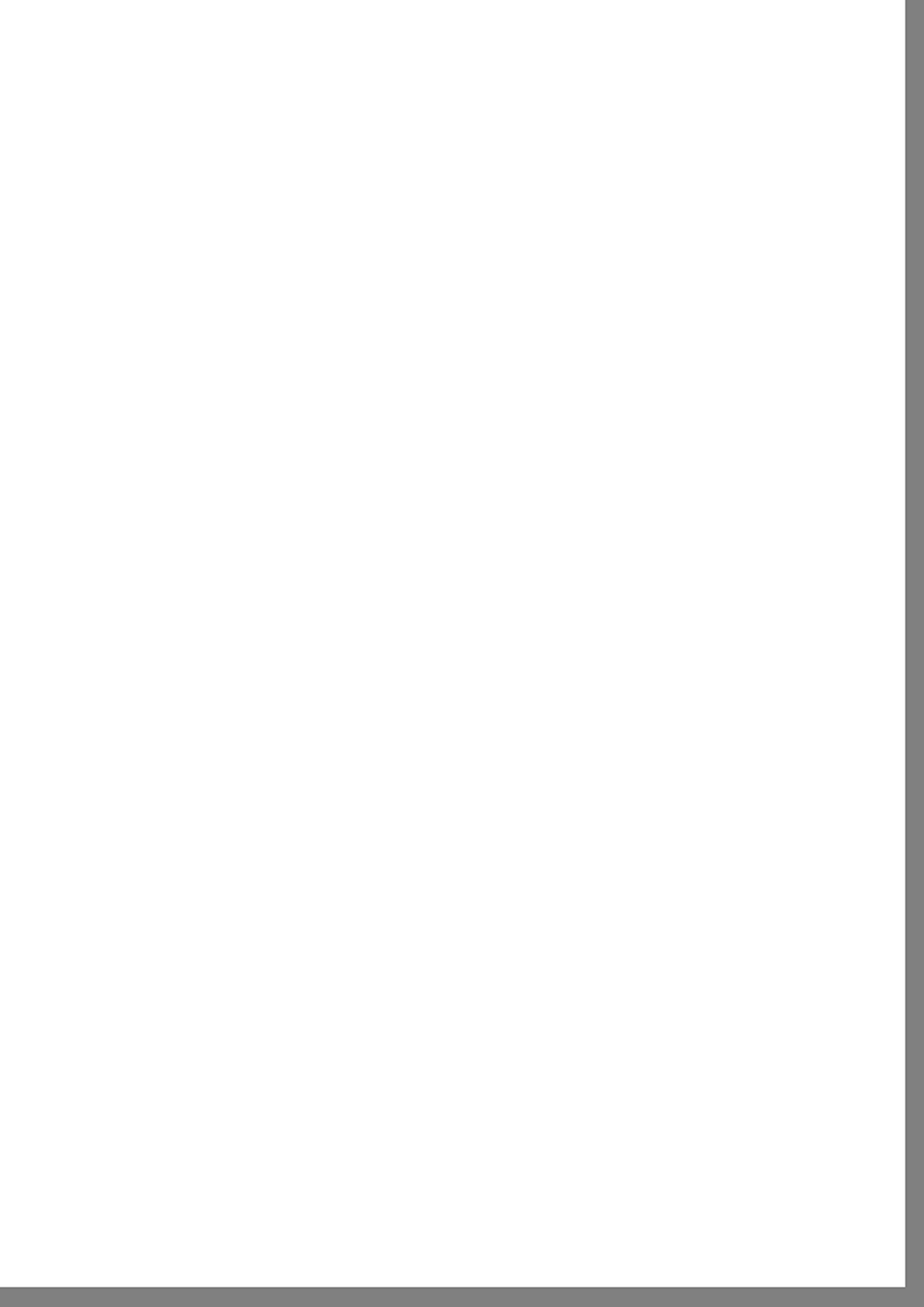
The ESPRIT Review Board was set up in October 1988 under the chairmanship of Dr A.E. Pannenberg and presented its findings in May 1989. Its objectives were to assess the extent to which ESPRIT I was meeting its objectives, to determine the effects of the programme, and to assess the need for changes affecting ESPRIT or future IT-related programmes. It was the first full review of a Community R&D programme in the industrial sphere at its five year mark.

The Board's overall perception of ESPRIT I, after a large number of interviews and considerable research, was positive. They found that in the vast majority of projects, trans-European cooperation has been a success and that the European technology base has improved as a result of ESPRIT. Moreover, ESPRIT has helped European companies to move from followers to leaders in the evolution of standards. However, they concluded that it would be hazardous to underestimate the problems which remain, including dependencies on overseas supply in key technology areas.

The Commission has accepted the principal recommendations of the Board.

In particular the Commission:

- Accepts that Information Technology remains of strategic importance to the European economy, and is a key to the competitiveness of a large proportion of European industry as well as the means to support improvements in the quality of life of the European citizen.
- Will ensure that users of Information Technology products and services, and in particular, software houses, are involved more directly in the formulation of the annual workprogramme.
- Intends to firmly enforce the recommendation of the Board to limit the number of partners in consortia (except for projects which are mainly standardization-oriented).
- Undertook, as a result of the Board's analysis of aspects of project administration, to set up a small task force composed of experienced project managers, including ESPRIT project partners, which worked in a concentrated manner and identified concrete operational measures to implement the Board's recommendations.





# ESPRIT Projects and Partners

## Microelectronics

10  
**High Level CAD for Interactive Layout and Design**  
 AEG, Bull, General Electric Company, Plessey Company

14  
**Advanced Interconnect for VLSI**  
 General Electric Company, Plessey Company, Telefunken Electronic, Thomson-CSF-DTE

42  
**Description Languages for VLSI**  
 Nederlandse Philips Bedrijven, Siemens

71  
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2125 ETR  
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2193 ADCIS  
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2268 CANDI  
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2270 IDPS  
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2403 MCBRIDE  
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2426 IDPS  
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2437 ICARE  
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5005 ESD  
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 Siemens, IMEC, Philips, Technische Universitaet Muenchen

5011 JEPS  
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5012 PREJEEMI  
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5029 SUBSOITEC  
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5032 AIMS  
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5033 PLASIC  
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300	<b>Reliability and Quality of European Software</b> AEG, CISI-Informatique Internationale, Elektronik Centralen, Esacontrol, Gesellschaft für Reaktorsicherheit, STC IDEC, STC Technology, Thomson-CSF, UKAEA	REQUEST
302	<b>Investigation of Performance Achievable with Highly Concurrent Interpretations of Functional Programs</b> CAP SESA Innovation, ICL, INRIA, University of Stirling	
304	<b>Design of Techniques and Tools to Aid in the Analysis and Design of Knowledge Based Systems</b> ICL, Network Systems, Polytechnic of the South Bank, Scientific Control Systems, Universiteit van Amsterdam	
311	<b>Advanced Data &amp; Knowledge Management Systems</b> Bull, Hildesheim Hochschule, Ing. C. Olivetti & C., Nixdorf Computer, Technische Universität Berlin, Università di Bologna, Università di Torino	ADKMS
315	<b>Rigorous Approach to Industrial Software Engineering</b> Brown Boveri & CIE., CRI, ICL, STC Technology	RAISE
316	<b>An Architecture for Interactive Problem Solving by Cooperating Data and Knowledge Bases</b> CAP SESA Innovation, CSELT, ONERA-Centre d'Etudes Recherches Toulouse, Philips & Mble. Associated	
348	<b>Generation of Interactive Programming Environments</b> Bureau voor Systeemontwikkeling, Centrum voor Wiskunde & Informatica, INRIA, Sema Metra	GIPE
387	<b>Knowledge Representation and Inference Techniques in Industrial Control</b> British Telecom, Framentec, Krupp Atlas Elektronik, Queen Mary College	
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401	<b>Application Software Prototype Implementation System</b> CAP SESA Innovation, General Electric Company, Ing. C. Olivetti & C., Tecsiel, Université de Grenoble	ASPIS
410	<b>Software Environment for the Design of Open Distributed Systems</b> Bull, CNRS, ICL-International Computers, University of Twente	SEDOS
415	<b>Parallel Architectures &amp; Languages for AIP-A VLSI Directed Approach</b> AEG, Bull, CSELT, Centrum voor Wiskunde & Informatica, Ecole Sup. d'Ingenieurs Electr./Electrol, General Electric Company, INPG-IMAG, Nixdorf Computer, Philips Gloeilampenfabrieken, Stollmann & Co., Technische Universität Berlin, Technische Universität München	
419	<b>Image and Movement Understanding</b> Computer Appl. Technics, Katholieke Universiteit Nijmegen, Trinity College Dublin, Università di Genova, Video Display Systems	
432	<b>An Integrated Formal Approach to Industrial Software Development</b> ATT & Philips Telecommunication, CGE-Laboratoires de Marcoussis, COPS (Europe), Centrum voor Wiskunde & Informatica, Philips & Mble. Associated, Philips Gloeilampenfabrieken, Txt-Tech.Soft e Telematica, Universität Passau, Université de Paris Sud	METEOR
440	<b>Message Passing Architectures &amp; Description Systems</b> CGE-Laboratoires de Marcoussis, Delfhi, Vrije Universiteit Brussel	MADS
510	<b>An Advanced Support Environment for Method Driven Development and Evolution of Packaged Software</b> CISI-Informatique Internationale, Generics Software, GMD, Onera-Centre d'Etudes Recherches Toulouse, Université Catholique Louvain	TOOLUSE
527	<b>Communication Failure in Dialogue: Techniques for Detection and Repair</b> ITT Industries, Linguistics Institute of Ireland, Memory Computer, St. Patrick's College, Università di Pisa, University of Leeds	
530	<b>Advanced Knowledge Base Management System</b> Bense, Criss, Systems and Management, Università di Pisa, Universität Dortmund, Université de Lyon 3	EPSILON
532	<b>Real Time Generation and Display of the 2.5D Sketch for Moving Scenes</b> Barr & Stroud, Ing. C. Olivetti & C., University of Strathclyde, Zellron	GENEDIS
599	<b>Knowledge Based Assistant for Electromyography"</b> CRI, Judex Datasysteme, Logica UL, National Hospital for Nervous Diseases, Nordjysk Udviklingscenter	
814	<b>Project Integrated Management Systems</b> Bureau voor Systeemontwikkeling, CAP SESA Innovation, London School of Economics, Pactel, The Turing Institute, Universiteit van Amsterdam, University College of London	PIMS
818	<b>Definition and Design of an Open Dependable Distributed Computer System Architecture</b> Basf, Bull, CNR, CNR-IEI, CNRS-Laas, Ferranti Electronics, Fraunhofer Gesellschaft, GMD, GSO Informatica SpA, IMAG-LGI-Laboratoire Genie Informatique, INESC, Jeumont-Schneider Telecommunications, Mari Advanced Microelectronics, Plessey Semiconductors, Telettra, Università di Bologna	DELTA 4
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835	<b>Demonstration of Prospectra Methodology and System</b> Alcatel Standard Electrica, Syseca Logiciel	PROSPECTRADEMO
857	<b>Graphics &amp; Knowledge Based Dialogue for Dynamic Systems</b> CRI, Gesamthochschule Kassel, Katholieke Universiteit Leuven, Nordisk Brown Boveri, University of Strathclyde	GRADIENT
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892 DAIDA  
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 BIM, Cretan Computer Institute, GFI, SCS Scientific Control Systems, Universität Frankfurt

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937 DESCARTES  
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940 DMA  
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951 PACT  
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973 ALPES  
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974 KNOSOS  
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1005 MUST  
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1015 PALABRE  
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1033 FORMAST  
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1035  
**2-D Coherent Optical Dynamic Processor**  
 General Electric Company, Thomson-CSF, Thomson-CSF-Laboratoire Central de Recherche, Vrije Universiteit Brussel

1041  
**A General Environment for Formal Systems Development-Genesis**  
 Imperial Software Technology, Philips Gloeilampfabrieken, Imperial College

1063 INSTIL  
**Integration of Symbolic and Numeric Learning Techniques**  
 Cognitech, GEC Research Laboratories, Université de Paris Sud

1072 DIAMOND  
**Development and Integration of Accurate Operations in Numerical Data Processing**  
 Centrum voor Wiskunde & Informatica, Numerical Algorithms Group, Siemens AG, Universität Karlsruhe, University of Bath

1074  
**Shipboard Installation of Knowledge Based Systems Conceptual Design**  
 Danish Maritime Institute, East Asiatic Company, Krupp Atlas Elektronik, Lloyd's Register of Shipping, National Technical University Athens, Soft International, Soren T. Lyngsoe

1085 SUPERNODE  
**Development and Application of a Low-Cost High Performance Multi-Processor Machine**  
 APSIS, Inmos, Royal Signals and Radar Establishment, Telmat, Thorn EMI, Université de Grenoble, University of Southampton

1094 PRACTITIONER  
**Support System for Pragmatic Reuse of Software Concepts**  
 Brunel University, CRI, Nordisk Brown Boveri, Peripheral Computer Systems

1098 KADS  
**A Methodology for the Development of Knowledge Based Systems**  
 CAP Sesa Innovation, Polytechnic of the South Bank, Scicon, Scientific Control Systems, STC Technology, Universiteit van Amsterdam

1106  
**Further Development of Prolog and its Validation by KBS in Technical Areas**  
 Daimler-Benz, GIA-Université d'Aix-Marseille I, Gesellschaft für Ingenieurtechniken, Prologia, Robert Bosch

- |  |  |
|--|--|
| <p>1117 <span style="float: right;">KIWI</span><br/> <b>Knowledge Based User Friendly System for the Utilisation of Information Bases</b><br/>                 Consorzio per le Ricerche e le Applicazioni d. Dansk Datamatik Center, Enidata, INRIA, Philips Gloeilampenfabrieken, Universita di Roma La Sapienza, Universitaire Instelling Antwerpen</p> | <p>1527 <span style="float: right;">SPEM</span><br/> <b>Software Productivity Evaluation Model</b><br/>                 CERCI, Fuigi Italiana, O Dati Espanola, Sofemasa, UK Atomic Energy Authority, Verilog</p>  |
| <p>1133 <span style="float: right;">ISIDE</span><br/> <b>Advanced Model for Integration of DB and KB Management Systems</b><br/>                 Agusta, Ars, CRIL, INRIA, Sagem, Simulog</p>  | <p>1532<br/> <b>A Preliminary Study of a Vector Processing-Oriented Parallel Architecture</b><br/>                 Bull, Siemens</p>   |
| <p>1158 <span style="float: right;">ATES</span><br/> <b>Advanced Techniques Integration into Efficient Scientific Application Software</b><br/>                 CISI Ingenierie, Philips &amp; Mble. Associated, UFR-Universite Paris 7, Universite de Liege, Universiteit van Twente</p>  | <p>1535 <span style="float: right;">APHRODITE</span><br/> <b>A PCTE Host-Target Distributed Testing Environment</b><br/>                 Bull, Chorus Systemes, Delphi, Ferranti Computer Systems, Philips-Trt., Universite de Liege</p>   |
| <p>1252 <span style="float: right;">AMADEUS</span><br/> <b>A Multi-Method Approach for Developing Universal Specifications</b><br/>                 BIM, HITEC, Interprogram, Telefonica CTNE, University of Manchester Institute of Science and Technology</p>  | <p>1542<br/> <b>Intelligent Documents Production Demonstrator</b><br/>                 Applied Research Group, INESC, Mnemonica Computer Services</p>  |
| <p>1256 <span style="float: right;">CHAMELEON</span><br/> <b>Dynamic Software Migration between Cooperating Environments</b><br/>                 Delphi, Harlequin Non-Standard Logics, Universite de Paris Sud</p>   | <p>1550 <span style="float: right;">DRAGON</span><br/> <b>Distribution and Reusability of ADA Real-Time Applications through Graceful and On-line Operations</b><br/>                 Dornier System, GSI TECSI Software, Politecnico di Milano, Tech.Soft e Telematica, Universita di Genova, Universitat Passau, University College of Wales, University of Lancaster</p>        |
| <p>1257 <span style="float: right;">MUSE</span><br/> <b>Software Quality and Reliability Metrics for Selected Domains : Safety Management &amp; Clerical Systems</b><br/>                 Brameur, CRIL, EBO, TUEV</p>   | <p>1558 <span style="float: right;">EQUUS</span><br/> <b>Efficient Qualitative and Quantitative use of Knowledge-Based Systems in Financial Management</b><br/>                 Citymax Integr. Inf. Systems, Dataid, Riada &amp; Co., University College of London</p>  |
| <p>1258 <span style="float: right;">TRUST</span><br/> <b>Testing &amp; Consequent Reliability Estimation for Real-Time Embedded Software</b><br/>                 City University of London, John Bell Systems, Liverpool Data Research Assoc., SES Software Engineering Services, University of Liverpool</p>   | <p>1560 <span style="float: right;">SKIDS</span><br/> <b>Signal and Knowledge Integration with Decisional Control for Multi-Sensory Systems</b><br/>                 British Aerospace, C.F.R., CNRS-Laas, Krupp Atlas Elektronik, Maps Informatica Industrial, Matsra Datavision, Mediprint, Universitat Politecnica de Catalunya, University of Oxford, University of Patras</p> |
| <p>1261 <span style="float: right;">HTDS</span><br/> <b>Host Target Development System</b><br/>                 Logica, Marconi Defence Systems, SESA, SFGL-Societe Francaise de Genie Logiciel, Softlab</p>   | <p>1570<br/> <b>Application of Expert Systems to Industrial Chemical Analysis</b><br/>                 Katholieke Universiteit Nijmegen, Organon International, Pye Unicam, Vrije Universiteit Brussel</p>   |
| <p>1262 <span style="float: right;">SFINX</span><br/> <b>Software Factory Integration and Experimentation</b><br/>                 CAP Industry, CRI, ERIA, Societe Francaise de Genie Logiciel, Tecnopolis Csata Novus Ortus</p>  | <p>1588 <span style="float: right;">SPAN</span><br/> <b>Parallel Computer Systems for Integrated Numeric and Symbolic Processing</b><br/>                 Cimsa Sintra, Computer Technology Institute, INEC, Peripheral Computer Systems, Thorn EMI, University College of London</p>  |
| <p>1265 <span style="float: right;">SEDOS DEMO</span><br/> <b>Sedos Estelle Demonstrator</b><br/>                 Agence de l'Informatique, Bull, CNET, CNRS-Laas, Expert Software Systems, ENTEL, Marben, Universidad Politecnica de Madrid, Verilog</p>  | <p>1592<br/> <b>Therapy Adviser for Oncology</b><br/>                 CITSA, Medimatica, Sanofi, University of Leeds</p>   |
| <p>1271 <span style="float: right;">SED</span><br/> <b>SETL Experimentation and Demonstrator</b><br/>                 Centre National des Arts et Metiers, Enidata, Hildesheim Hochschule, Thomson-CSF-DSE, University of Patras</p>   | <p>1598 <span style="float: right;">REPLAY</span><br/> <b>Replay and Evaluation of Software Development Plans Using High-order Meta Systems</b><br/>                 Alpha S.A.I., CISI-Informatique Internationale, CRI, Expert Software Systems, ONERA-Centre d'Etudes Recherches Toulouse, Universite Catholique Louvain</p>  |
| <p>1277 <span style="float: right;">SAPPHIRE</span><br/> <b>PCTE Portability</b><br/>                 CAP Industry, GIE Emeraude, Software Sciences, University College of Wales</p>   | <p>1609 <span style="float: right;">SMART</span><br/> <b>System Measurement and Architectures Techniques</b><br/>                 Bull, CCS/SCYT, Commissariat a l'Energie Atomique, CISI Ingenierie, CRI, Matra Datavision (Espace), Paisley College Of Technology, Universitat Politecnica de Catalunya</p>  |
| <p>1282 <span style="float: right;">PAVE</span><br/> <b>PCTE and VMS Environment</b><br/>                 GEC Software, Syseca Logiciel</p>  | <p>1613 <span style="float: right;">ITS</span><br/> <b>Evaluation of an Intelligent Tutoring System Shell for Industrial/Office Training</b><br/>                 Datamat, Education Technology Institut., ITT Industries</p>  |
| <p>1283 <span style="float: right;">VIP</span><br/> <b>VDM Interfaces for PCTE</b><br/>                 CWI-Centrum voor Wiskunde &amp; Informatica, Oce-Nederland, Praxis Systems, PTT Nederland, University of Leicester</p>   | <p>2025 <span style="float: right;">EDS</span><br/> <b>European Declarative System</b><br/>                 ICL, Bull, European Computer Industry Research Centre, Siemens</p>   |
| <p>1520 <span style="float: right;">ACCUEIL DE LOGICIEL FUTUR, ALF</span><br/> <b>Advanced Software Engineering Environment Logistics Framework</b><br/>                 Cerilor, CIG Industry, Computer Technologies Co., Crin/Adilor, GIE Emeraude, Grupo de Mecanica del Vuelo, ICL, Universitat Dortmund, Universite Catholique Louvain</p>            |  |



2046	MERMAID	<b>Metrication and Resource Modelling Aid</b> Volmac, Data Management, National Computing Centre, Imperial College, University College Cork
2059	PYGMALION	<b>PYGMALION</b> Thomson-Csf-Dse, Computer Technology Institute, CSELT, Ecole Normale Supérieure, INESC, Iriac, Philips-Lep, Standard Elektrik Lorenz, Universidad Politécnica de Madrid, University College London
2080	REX	<b>Reconfigurable and Extensible Parallel and Distributed Systems</b> Industrial Informatics, Stollmann & Co, GMD, GSI Tecs Software, Intracom, Siemens, Technische Universität Berlin, Imperial College, Universität Karlsruhe
2092	ANNIE	<b>Application of Neural Networks for Industry in Europe UK Atomic Energy Authority</b> Alpha SAI, Artificial Intelligence, British Aerospace, Cetim-Etablissement de Senlis, IBP Pietzsch, Siemens
2094	SUNSTAR	<b>Integration and Design of Speech Understanding Interfaces</b> AEG Olympia, Fraunhofer, Industrie Face Standard, Jysk Telefon, Telefonica Investigacion y Desarrollo
2101	ARS	<b>Adverse Environment Recognition of Speech</b> CSELT, Ecole Norm Supérieure des Télécommunications, Logica Sds, Logica UK, Mtra Communication, Page Iberica, Universidad Politécnica de Madrid, University of Cambridge, University of Keele
2104	POLYGLOT-1	<b>Multi-Language Speech-to-Text and Text-to-Speech System</b> Ing. C. Olivetti & C., Bull, CNRS-Limsi, Katholieke Universiteit Nijmegen, Nederlandse Philips Bedrijven, Philips Kommunikations Industrie, Ruhr Universität Bochum, Triumph-Adler, Universidad Politécnica de Madrid, University of Edinburgh, University of Patras
2143	IMSE	<b>An Integrated Modelling Support Environment</b> STC Technology, Fraunhofer Gesellschaft, Inria, Sintef, Thomson-Csf, Università Degli Studi di Pavia, Universität Dortmund, University of Edinburgh
2148	VALID	<b>Validation Methods and Tools for Knowledge-Based Systems</b> Cognitech, Centre d'Estudis Avancats de Blanes, Computer Resources Intl., Universidad Politécnica de Madrid
2151	SCOPE	<b>Software Certification on Program in Europe</b> Verilog, City University, Elektronik Centralen, Eria, Etnoteam, Glasgow College, GMD, Gesellschaft Fuer Reaktorsicherheit, National Institute for Higher Education, UK Atomic Energy Authority, University of Strathclyde
2152	VIEWS	<b>Visual Inspection and Evaluation of Wide-Area Scenes</b> Marconi Command & Control Systems, Framentec, Fraunhofer IITB, Fried. Krupp, Queen Mary College, University of Reading
2154	MLT	<b>Machine Learning Toolbox</b> Nixdorf Computer, British Aerospace, CGE-Laboratoires de Marcoussis, Foundation for Research and Technology - Hellas, GMD, Inria, Intellisoft Sarl, Université de Paris-Sud, University of Aberdeen
2163	KBS-SHIP	<b>Shipboard Installation of Knowledge-Based Systems : Design and Installation</b> Danish Maritime Institute, Fried. Krupp, Instituto Superior Tecnico, Lloyd's Register of Shipping, National Technical University Athens, Soren T.Lyngsoe, The East Asiatic Company
2167	AITRAS	<b>An Intelligent Real-Time Coupled System for Signal Understanding</b> Cognitech, Artificial Intelligence Systems, Crin/Adilor, Laborelec, Tecnaton
2177	GIPE II	<b>Generation of Interactive Programming Environments II</b> Sema Metra, Adv/Orga F.A. Meyer, Bull, Centrum voor Wiskunde & Informatica, Gipsi, Inria, Planet, PTT Research Telematica Laboratorium
2218	SUNDIAL	<b>Speech Understanding and Dialogue</b> Logica UK, AEG Aktiengesellschaft, Cap Sesa Innovation, CNET, Iriisa-Rennes, Politecnico di Torino, Sarin, Siemens, Universität Erlangen-Nuernberg
2252	DELTA-4	<b>Definition and Design of an Open Dependable Distributed System Architecture</b> Ferranti Electronics, Bull, CNR-Iei, CNRS-Laas, Fraunhofer IITB, INESC, Renault Automation, Sema Metra, The Microelectronics Applications Research Institute, UK Atomic Energy Authority, Unibanque - Credit Agricole, Université Joseph Fourier-Grenoble I, University of Newcastle
2255	TOPMUSS	<b>Tools for Processing of Multi-Sensorial Signals for Plant Monitoring and Control</b> Krupp Atlas Elektronik, Alcatel Isr, Audi, Brunel University, Danmarks Tekniske Højskole, Ingeniería de Robotica I Visio, Esacontrol, Fraunhofer IITB, GEC Electrical Projects, The English Electric Company, Stewart Hughes, Thomson Informatique Services, Universität Hannover
2256	ARCHON	<b>Architecture for Co-operative Heterogenous on-line Systems</b> Fried. Krupp, Amber, CERN, Electricity Council, Framentec, Iberduero, Queen Mary College, Universidade do Porto, Universiteit van Amsterdam, Volmac
2288	NAOPIA	<b>New Architectures for Optical Processing in Industrial Applications</b> Thomson-Csf, Krupp Forschungsinstitut, Riso National Laboratory, Universität Erlangen-Nuernberg
2301	ORDIT	<b>The Development of a Methodology for Specifying Non-Functional Requirements</b> Husat Research Centre, Algotech, The Microelectronics Applications Research Institute, University of Newcastle, Work Research Centre
2304	LOTOSPHERE	<b>LOTOSPHERE</b> Universität Twente, Standard Electrica, Ascom Holding, British Telecommunication, CNRS-Laas, Consorzio Pisa Ricerche, GMD, Nederland, PTT Nederland, Syseca Logiciel, Technische Universität Berlin, Universidad Politécnica de Madrid, University of Stirling
2316	MUSIP	<b>Multisensor Image Processor</b> Marconi Space Systems, GEC Research Laboratories, Hunting Technical Services, Marconi Command & Control Systems, Environment Research Council, Thomson-Csf-Laboratoire Electronique de Rennes, Università di Genova
2354	DARTS	<b>Demonstration of Advanced Reliability Techniques</b> UK Atomic Energy Authority, CEGB, Ceselsa, Gesellschaft Fuer Reaktorsicherheit
2384	METKIT	<b>Metrics Education Tool Kit</b> Brameur, British Telecommunication, Cap Scientific, Dida*el Srl, GMD, Software Engineering Services, South Bank Polytechnic, Verilog
2397	PROMISE	<b>Process Operator's Multi-Media Intelligent Support Environment</b> Tecsiel, Dow Chemical Nederland, Intelligent Decision Systems, Katholieke Universiteit Leuven, South Scotland Electricity Board, University College Dublin, University of Strathclyde, Work Research Centre
2409	EQUATOR	<b>Environment for Qualitative Temporal Reasoning</b> Eria, Cise, Ecole Polytechnique Fédérale de Lausanne, Electronic Traffic, Ferranti Computer Systems, Laben Industrie per lo Spazio e le Telecomunicazioni, Swift, Syseca Logiciel, University College London

2424 KIWIS  
**Advanced Knowledge-Based Environments for Large Data Base Systems**  
 Philips International, Enidata

2427 TROPICS  
**Transparent Object-Oriented Parallel Information Computing System**  
 Cap Sesa Innovation, Nederlandse Philips Bedrijven, Ing. C. Olivetti & C., Nixdorf Computer, Thomson-Csf-Cimsa-Sintra

2443 STRETCH  
**Extensible KBMS for Large Knowledge Base Application**  
 CGE-Laboratoires de Marcoussis, Agusta, Fernuniversitaet Gesamthochschule Hagen, Inria, Mbp Software & Systems, Politecnico di Milano, Sagem, Tech.Soft e Telematica

2447 GENESIS  
**A European Distributed Memory Parallel Supercomputer for Numerical Applications**  
 Bull, Fried. Krupp, GMD, Inmos Limited, Siemens, Stollmann & Co. Suprenum

2469 TEMPORA  
**Integrating Database Technology, Temporal Reasoning for Effective Software**  
 BIM, Hitec, Logic Programming Associates, Sintef, Swedish Institute for Systems Development, Imperial College, Universite de Liege, University of Manchester

2471 PEPMA  
**Parallel Execution of Prolog on Multiprocessor Architectures**  
 BIM, Katholieke Universiteit Leuven, Meiko, Swedish Institute of Computer Science, Universidad Politecnica de Madrid, University of Bristol

2474 MMI2  
**A Multi-Modal Interface for Man-Machine Interaction with Knowledge-Based Systems**  
 BIM, Adr-Criss, Ecole des Mines de Saint-Etienne, Intelligent Software Solutions, Rutherford Appleton Laboratory, University of Leeds

2487 REDO  
**Maintenance, Reliability, Reusability, and Documentation of Software Systems**  
 Lloyd's Register of Shipping, Centrisa-Centro de Tratamiento de Informacion, Computer Technologies Co., Delft Hydraulics, Electricite de France, Grumann Daten-Kommunikation, Ingenieria y Tecnologia de Sistemas, Marconi Command & Control Systems, National Institute for Higher Education, University of Durham, University of Oxford

2502 VOILA  
**Variable Object Identification, Location and Acquisition**  
 GEC Research Laboratories, Elsag, Inria, Matra, Plessey Company, Universita di Genova, University of Oxford, University of Sheffield

2528 SUPERNODE-II  
**Operating Systems and Programming Environments for Parallel Computers**  
 Thorn-Emi, Aptor, Danish Parsim Consortium, Grupo Apd, Institut National Polytechnique de Grenoble, Numerical Algorithms Group, Royal Signals and Radar Establishment, Syseca Logiciel, System Software Factors, Telmat Informatique

## Office & Business Systems

28 MULTOS  
**A Multimedia Filing System**  
 Battelle Institut, CNR-IEI, Cretan Computer Institute, ERIA, Ing. C. Olivetti & C., Mnemonica Computer Services, Philips Datasystems, Triumph-Adler

2537 ICARUS  
**Incremental Construction and Reuse of Requirements Specifications**  
 Philips, Alcatel Standard Electrica, CGE-Laboratoires de Marcoussis, Facultes Universitaires Notre-Dame de la Paix, Inria, Sema Metra, Universitat Politecnica de Catalunya

2565 ATMOSPHERE  
**Advanced Techniques and Models of System Production in a Heterogeneous, Extensible and Rigorous Environment**  
 Siemens, Bull, ESF, GEC Marconi, Nederlandse Philips Bedrijven, Nixdorf Computer, Societe Francaise de Genie Logiciel

2570 MACS  
**Maintenance Assistance Capability for Software Systems Automation**  
 Societe Etudes Systems Automations, Centro de Calculo de Sabadell, Cisi Ingenierie, Software Sciences, Tecnopolis Csata Novus Ortus, Universitaetsitaet Bremen, Universiteit van Limburg

2576 ACKNOWLEDGE  
**Acquisition of Knowledge**  
 Cap Sesa Innovation, Computas Expert Systems, Marconi Command & Control Systems, Sintef, Telefonica Investigacion y Desarrollo, Universiteit van Amsterdam, University of Nottingham

2589 SAM  
**Multi-Lingual Speech Input/Output Assessment, Methodology and Standardisation,**  
 University College London, AEG, Crin /Adilor, CSELT, Elab, Jysk Telefon, Televerket, TNO

2592 VIDIMUS  
**A Generic Vision System for Industrial Applications**  
 British Aerospace, AEG, CEA-Leti, Ibermatica, Philips Gloeilampenfabrieken, Thomson-Csf-Laboratoire Electronique de Rennes, University of Strathclyde, Valvo

2615 ITSIE  
**Intelligent Training Systems in Industrial Environments**  
 Marconi Simulation, Axiom, CGE-Laboratoires de Marcoussis, CISE, Heriot-Watt University, Iberduero

2620 FOCUS  
**Front-Ends for Open and Closed User Systems**  
 Numerical Algorithms Group, Lutchi Research Centre, Metek, Philips International, Solvay, Imperial College, Universitat Politecnica de Catalunya, Westfaelische Wilhelms-Universitaet

2686 COSMOS  
**Cost Management with Metrics of Specification**  
 Techforce, Alcatel Austria, British Telecommunication, Nijenrode Universiteit voor Bedrijfskunde, Telefonica Sistemas, University of London Goldsmith's College

2701 PUMA  
**PUMA**  
 Inmos, Bull, Chorus Systemes, GMD, Royal Signals and Radar Establishment, Siemens, Syseca Logiciel, University of Liverpool, University of Southampton

2702 SUPRENUM  
**SUPRENUM**  
 Krupp Atlas Elektronik, Siemens, Stollmann & Co, The Numerical Algorithms Group, University of Liverpool, University of Southampton

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**Standardisation of Integrated Lan Services and Service Access Protocols**  
 British Telecom, Bull, CSELT, GEC Marconi Research Centre, Nixdorf Computer, OGE-Nederland, Philips International, Plessey Office Systems, Reseaux Communication Entreprise, SESA, TITN, University of Twente

56 FAOR

**Functional Analysis of Office Requirements**  
East Asiatic Company, GMD, STC Technology, Universität Koeln

59 MINSTREL

**New Information Models for Office Filing and Retrieval**  
Dansk Datamatik Center, GN Data, National Software Centre, University College Dublin

64 SPIN

**Speech Interface at Office Workstation**  
AEG, CEA, CGE-Laboratoires de Marcoussis, CSELT, National Technical University Athens, Nixdorf Computer, Oros, Sesa, SNS Pisa, Universiteit van Amsterdam

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**Broad Site Local Wideband Communication System**  
ACEC, Bell Telephone Mfg Co., CISI-Informatique Internationale, FCR/SI - ING RN, National Technical University Athens, Stallmann & Co. GmbH, Universite de Liege

82 IWS

**Intelligent Workstation**  
Bull, Cretan Computer Institute, INRIA, Katholieke Universiteit Nijmegen, OCE-Nederland, Vrije Universiteit Brussel

121 HERODE

**Handling of Mixed Text/Image/Voice Documents Based on a Standardised Office Document Architecture**  
CRIN/ADILOR, Siemens, TITN

169 LION

**Local Integrated Optical Network**  
British Telecom, CSELT, Nordiske Kabel Og Traadvaerker, Politecnico di Milano, TITN, Universite de Paris, Universite de Toulouse-Paul Sabatier, University of Patras

231 DOEOIS

**Design and Operational Evaluation of Office Information Servers**  
Bull, ICL, Trinity College Dublin, Universität Stuttgart

234

**Cognitive Simulator for User Interface Design**  
Alcatel ESC, General Electric Company, Logos Progetti, Medical Research Council

237 CSA

**Communications Systems Architecture**  
Mari Advanced Microelectronics, Philips Kommunikations Ind., Plessey Company, Synergie Informatique & Developpement

249 UCOL

**Ultra Wideband Optical Coherent Lan**  
GEC Marconi Research Centre, Industrie Face Standard, Politecnico di Milano

285 OSSAD

**Office Support Systems Analysis and Design**  
Centre d'Etudes du Management, Institut für Organisationsforschung & Techno, Istituto per l'Automazione delle Cass, Università di Milano

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**Linguistic Analysis of the European Languages**  
Acorn Computers, Ing. C. Olivetti & C., Katholieke Universiteit Nijmegen, LIMSI-CNRS, Ruhr Universität Bochum, Tecnopolis Csata Novus Ortus, UNED, University of Patras

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**The Paper Interface**  
AEG Olympia, Ing. C. Olivetti & C., Philips Gloeilampenfabrieken, Philips Kommunikations Ind., Plessey Office Systems, Trent Polytechnic

367 SOMIW

**Secure, Open, Multimedia, Integrated Workstation**  
AEG Olympia, Bull, CSELT, INESC, INRIA, Iselqui, Italtel Telematica, Prodata, S.C.K. - C.E.N., Sarin, Sobemap

385 HUFIT

**Human Factors Laboratories In Information Technologies**  
Bull, Fraunhofer IAO, Husat Research Centre, ICL, Ing. C. Olivetti & C., Philips Gloeilampenfabrieken, Siemens, The Piraeus Graduate School, Universidade do Minho, University College Cork, Wilhelms Universität Westfalen

395 INCA

**An Integrated Network Architecture for Office Communications**  
General Electric Company, Ing. C. Olivetti & C., Modcomp, Nixdorf Computer, Systems Wizards, University College of London

449

**Investigation into the Effective Use of Speech at the Human-Machine Interface**  
British Maritime Technology, Fincantieri, ICL, Voice Systems International

563

**A High Compression Picture Coding Algorithm for Photographic Videotex**  
British Telecom, CLETT, CSELT, Independent Broadcasting Auth., KTAS, Nixdorf Computer, PTT Nederland

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**Modeling and Simulation of the Visual Characteristics of Modern Display Technologies under Office Work Conditions**  
Barco Industries, Cimsa Sintra, General Electric Company, MYFRA SA, OCE-Nederland, Universite de Paris, University of Twente

813 TODOS

**Tools for Designing Office Systems**  
CNR-IEI, Dornier, Italtel Telematica, OCE-Nederland, Politecnico di Milano, Sema Metra, Systems and Management, Thomson Informatique Services, Universität Koeln, Universite de Paris 1 Sorbonne

831 ASTRA

**Advanced and Integreted Office Systems Prototypes for European Public Administrations**  
Arcos Conseil, Bull, Consorzio Campano di Ricerca per l'Inf, CESIA, Datenzentrale Schleswigholstein, GSI Teci Software, I/S Datacentralen Af 1959, Ing. C. Olivetti & C., MC2, Sogel - Societa Generale d'Informatica

834 COMANDOS

**Construction and Management of Distributed Office Systems**  
ARG-Applied Research Group, Bull, CNR-IEI, Fraunhofer IM, ICL, Imag-LGI-Laboratoire Genie Informatique, INESC, Ing. C. Olivetti & C., Nixdorf Computer, Trinity College Dublin, Universität Stuttgart

853

**Acquisition, Compression & Reproduction of True-Colour Image Documents**  
Ing. C. Olivetti & C., Intersys Graphic, Katholieke Universiteit Leuven

855

**European Typewriters and Other Workstation Integration**  
Ing. C. Olivetti & C., Olympia, Politecnico di Torino, TA Triumph-Adler

870 TALON

**Testing and Analysis of Local Area Optical Networks**  
Cossor Electronics, NKT-Nordiske Kabel Og Traadvaerker

878 PROMINAND

**Extended Office Process Migration with Interactive Panel Displays**  
IAB, Modulex, Riso National Laboratory, Scaltex, Technische Universität München

890 PANGLOSS

**Parallel Architecture for Networking Gateways Linking OSI Systems**  
7-Technologies APS, CAP Scientific, PCS Peripheral Computer Systems, Universite de Liege, University of Reading, University of Twente

901

**An Intelligent General Public Data, Voice and Picture Storage Retrieval System**  
BBC Interactive Television Unit, Bureau Marcel van Dijk, CRIN/ADILOR, Logica UK, Philips Gloeilampenfabrieken NV, SEP

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**Coding for Moving Picture & Still Picture at 256 Kbits/S and 64 Kbits/S**  
CIT-Alcatel, General Electric Company, SAT-Societe Anonyme Telecommunications, STA Elettronica Automazione, TE.KA.DE., Telefonica CTNE

954	IKAROS	Intelligence and Knowledge Aided Recognition of Speech CGE-Laboratoires de Marcoussis, Fraunhofer IAO, General Electric Company, Universität Stuttgart
956	COCOS	Components for Future Computing Systems Bull, ICL, Ing. C. Olivetti & C., INRIA, Nixdorf Computer, SGS-Microelectronics
998	MARS	Highly Secure Office Information Systems-Definition Phase BBN Communication, Bertin & Cie, COPS (Europe), Protexarms, Universität Koeln, University of East Anglia
1024	PODA	Piloting of the Office Document Architecture Bull, ICL, Ing. C. Olivetti & C., Nixdorf Computer, OCE-Nederland, Queen Mary College, Service Etudes Communications Postes Tel, Siemens, Software Sistemi, TITN, University College of London
1030	IT-UPTAKE	Human and Economic Factors in IT Uptake Processes Empirica, Memory Computer, STC Technology, Work Research Centre
1032	ERW	An Office Systems Research Workstation for Europe Ing. C. Olivetti & C., Queen Mary College, Siemens, University of Sussex, Vrije Universiteit Amsterdam, Whitechapel Computer Works
1051		Amorphous Silicon Contact Imager for Office and Graphic Applications Agla Gevaert, CNRS, Imec VZW, MBB
1057	MIAC	Multipoint Interactive Audiovisual Communication British Telecom, CNET, CSELT, Industrie Face Standard, PTT Nederland, STC Technology, Telefonica CTNE, TRT-Telecommunications Radioelec. & Teleph.
1059	DAMS	Dynamically Adaptable Multi-Service Switch Jeumont-Schneider Telecommunications, Plessey Company, TN Telenorma
1533	MIS	Multilingual Information System Bull SA, ICL, Ing. C. Olivetti & C., Nixdorf Computer
1541		Multi-Lingual Speech Input-Output Assessment, Methodology & Standardisation CNET, CSELT, JYSK Telefon, Universiteit van Amsterdam, University College London, University College of London
1573	IBASS	Intelligent Business Application Support System Bull, Datamont, Langton, Nixdorf Computer, Polytechnic of the South Bank
2001	SPRITE	Storage Processing and Retrieval of Information in a Technical Environment Oce-Nederland, Adv/Orga F.A. Meyer, Olympia, College Dublin, Universiteit van Tilburg
2054	UCOL	Ultra Wideband Coherent Optical LAN Industrie Face Standard, AEG, CGE-Laboratoires de Marcoussis, Consorzio per l'Osi in Italia, GEC Research Laboratories, Idate, INESC, PTT Nederland, Standard Elektrik Lorenz, Telettra Espanola, University of Southampton
2058	ICI	Intelligent Communication Interface Sait Electronics, British Telecommunication, Universitat Politecnica de Catalunya
2071	COMANDOS	Construction and Management of Distributed Open Systems Bull, INESC, Nixdorf Computer, Siemens, Trinity College Dublin
2082	HECTOR	Harmonised European Concept and Tools for Organisational Information Systems Fraunhofer IPA, Cap Sesa Innovation, Consorzio per le Ricerche e le Applicazioni di Informatica, Delga International, Dornier System, PA Consulting Group, Peat Marwick McIntock
2083	SIMPR	Structured Information Management : Processing and Retrieval Computer Resources Intl., Nokia Corporation, Pandat, Research Unit for Computational Linguistics, Universidade Catolica Portuguesa, University College Dublin, University of Strathclyde
2100	MAX	Metropolitan Area Communication System CSELT, British Telecom, KTAS, NKT Elektronik, Sirti, TITN
2102	COMIS	Standard for Coding of Moving Images on Digital Storage Media CSELT, British Telecommunication, CNET, Deutsche Thomson-Brandt, Inmos, Intermetall, Halbleiterwerk Der Deutsche, ITT Industries, Philips Research Laboratories, Thomson-Csf-Laboratoire Electronique de Rennes, TN Telenorma
2103	MASCOT	Multienvironment Advanced System for Colour Treatment Ing. C. Olivetti & C., Computer Logic R & D, Imperial Chemical Industries, Thomson-Csf-Dci
2105	MULTIWORKS	Ing. C. Olivetti & C., AEG Olympia, Bull, ICL
2109	TOOTSI	Telematic Object Oriented Tools for Services Interfaces Sarin, Desarrollo de Software, Infotap, Telesystemes
2111	PONTIFEX	Planning of non Specific Transporations by an Intelligent Fleet Expert Nixdorf Computer, Alitalia, O Dati Espanola S.L., Pandata
2114	LSVI	Large Size Visual Interface Design for Multimedia Workstation Terminals Standard Elektrik Lorenz, Pilkington, Thomson-Csf-Dte
2121	ITHACA	Integrated Toolkit for Highly Advanced Computer Applications Nixdorf Computer, Bull, Cap Sesa Innovation, Datamont, Foundation for Research and Technology - Hellas, Siemens, Tecnicos en Automatizacio d'Oficines, Universite de Geneve
2144	IT-USE	Information Technology Uptake Support Environment Irish Medical Systems, Futuremedia, Handelshojskolen I Kobenhavn, RIOM/ Groningen University, Work Research Centre
2146	DAMS	Dynamically Adaptable Multi-Service System TN Telenorma, Jeumont-Schneider Telecommunications, STC Technology
2170	SUPERDOC	A Set of Software Tools for a Document Workstation Applied Research Group, Epsilon Software, INESC
2221	RICHE	Health Services Information and Communication Network for Europe Conseil de Filiere Staf, Bull, ICL, Irish Medical Systems, Sig Services, Universita Cattolica del Sacro Cuore
2239	SESEFA	Self Service Facilities Architecture Prisma Informatica, Arcos Conseil, ERIA, Iko Software Service, Universita di Firenze

2267 ISA

**Integrated Systems Architecture**  
STC Technology, AEG, Service Etudes Communications Postes, Siemens

2294 TOBIASI

**Tools for Object-Based Integrated Administration of Systems**  
Intecs International, GIE Emeraude, Intrasoft, Planet, University of Newcastle

2315 TWB

**Translator's Workbench**  
Triumph-Adler, Daimler-Benz, L-Cube Information Systems, Siemens

2322 ISEM

**IT Support for Emergency Management**  
RISO National Laboratory, Adv/Orga F.a. Meyer, Creon Application Development, Scaitech, Technical Research Centre of Finland, Technom, Tecnicas Reunidas

2374 PODA

**Piloting of the Office Document Architecture**  
ICL, British Telecom, Bull, IBM Deutschland, Ing. C. Olivetti & C., Nixdorf Computer, Oce-Nederland, Siemens, TITN

2382 ELO

**Elusive Office**  
Empirica, Computer Lernsysteme, Fraunhofer IITB, Rutherford Appleton Laboratory, Standard Elektrik Lorenz

2404 PROOF

**Primary Rate ISDN OSI Office Facilities**  
3 Net Limited, Nixdorf Computer, Systems Wizards, University College London

2431 HOME

**Home Systems**  
Philips International, ABB-BBC, AEG, British Telecom, GEC Research Laboratories, Legrand, Philips Scientific, Siemens, Thomson Grand Public, Zeltron

2455

**Large Image Terminals**  
Thorn Emi, Heriot-Watt University, Nokia Graetz, Standard Elektrik Lorenz

2463 ARGOSI

**Applications Related Graphics and OSI Standards Integration**  
Thomson-Csf-Cimsa-Sintra, Consorzio per l'Osì in Italia, GMD, Inria, Tecciel

2466 KWICK

**Knowledge Workers Intelligently Collecting/Coordinating/Consulting Knowledge**  
Bull, Adv/Orga F.a. Meyer, Institut International de Robotique et d'Intelligence Artificielle, Tecogral Software

## Computer-integrated Manufacturing

9

**Exploitation of Real-Time Imaging for Arc Welding**  
Babcock Power, Messer Griesheim, RWTH Aachen Rheinisch-Westfaelische Technisc, Welding Institute of Cambridge

34

**Design Rules for Computer Integrated Manufacturing Systems**  
ISTEL, SMC

75

**Design Rules for the Integration of Industrial Robots into CIM Systems**  
Fraunhofer IPK, Renault Automation, Universität Karlsruhe, University College Galway

92

**A Computer Integrated Production Insula; Design Rules and Standards**  
Logica Uk, IFAO

2476 BANK 92

**BANK 92**  
Bull Espana, Arcos Conseil, Cap Gemini Sogeti, Computer Logic R & D, Entel, Iko Software Service, Istituto per l'Automazione delle di Risparmio, Casse di Risparmio, Prisma Informatica

2484 SPIRIT

**High Performance Technical Workstation**  
Kontron Elektronik, Associated Computer Experts, British Aerospace, Caption, Queen Mary College, Universitaet Tuebingen, University of Sussex

2499 CDR

**An Application Editors and Software Developers Workbench for Publishing Multi-Media Information using Optical Read-Only Storage Devices**  
Elektroson, ACT Systemes, Clarinet Systems, Katholieke Universiteit Nijmegen, Textware

2512 IACIS

**Intelligent Area Communication and Information System**  
Telefonica de Espana, Bull, CSELT, INESC, Synergie Informatique & Developpement, Synergia, Tecno T&G

2563 GAUCHO

**General Distributed Architecture for Unified Communication in Heterogeneous OSI-Environments**  
Adv Orga F.a. Meyer, Dannet, Fisher and Lorenz, Project Management Consultants, RC Computer, Telefonica Sistemas, Universidad Politecnica de Madrid

2569 EWS

**Euroworkstations**  
Siemens, Fraunhofer Arbeitsgruppe für Graphische Datenverarbeitung, Gipsi, Grupo Apd, Rutherford Appleton Laboratory

2638 ADOT

**Advanced Display Optimisation Tools**  
British Aerospace, City University, Oce-Nederland, Sogitec, TNO Netherlands Organisation for Applied Scientific Research

2649 VASARI

**Visual Arts System for Archiving and Retrieval of Images**  
Brameur, Doerner Institute, Ecole Norm Supérieure des Telecommunications, National Gallery of London, Thomson Informatique Services, Technischer Ueberwachungs-Verein, University of London Birkbeck College

2684 MIAS

**Multipoint Interactive Audiovisual System**  
British Telecommunication, Amper, Cit-Alcatel, CNET, Centro Studi e Laboratori Telecomunicazioni, PTT Nederland, Telefonica Investigacion y Desarrollo

2704 CRYPTOIC-CARD

**CRYPTOIC-CARD**  
Bull, Siemens

118

**General Purpose Sensory Controlled Systems for Parts Production**  
Comau Fraunhofer IPA, OCN-PPL, Siemens, Sincon

179

**Integrated Electronic Subsystems for Plant Automation**  
AEG, GEC Marconi Research Centre

197

**Computer Aided Thermal Image Technique for Real Time Inspection of Composite Material**  
Barr & Stroud, CNR-IROE, University of Strathclyde

278

**Integrated Sensor-Based Robot System**  
Fraunhofer IPA, Joyce-Loebl, MARI Advanced Microelectronics, National Technical University Athens, Robert Bosch, Universidade Nova de Lisboa, University of Newcastle



<p>293  <b>Knowledge &amp; Decision Support for Material Handling Systems</b>                      CGE-Laboratoires de Marcoussis, Compagnie Generale de Productique, Fraunhofer IPK, IBM Deutschland, Instituto Superior Tecnico</p> <hr/> <p>319  <b>Data Transfer between CIM Systems &amp; Management Information Systems</b>                      Computer Systems Development, Mentec International, Trinity College Dublin</p> <hr/> <p>322 <span style="float: right;">CAD-I</span>  <b>Cad Interfaces</b>                      BMW Bayerische Motorenwerke, Cisigraph, Cranfield Institute of Technology, Danmarks Tekniske Hojskole, Erdisa, Gesellschaft für Strukturanalyse, Katholieke Universiteit Leuven, Kernforschungszentrum Karlsruhe, Leuven Measurement &amp; Systems, NEH Engineering, Rutherford Appleton Laboratory, Universität Karlsruhe</p> <hr/> <p>338  <b>Product Design for Automated Manufacture &amp; Assembly</b>                      CIMAF, COMAU, Cranfield Institute of Technology, Dunaiturria y Estarconia, Renault Automation</p> <hr/> <p>384  <b>Integrated Information Processing for Design Planning and Control of Assembly</b>                      AEG, Fraunhofer IPK, GEC Research Laboratories, Induyco/Investronica, Telemecanique, TNO Netherlands Organisation for Applied Scie.</p> <hr/> <p>409  <b>Development of an Integrated Process and Operations Planning System with the Use of Interactive 3-D Modelli</b>                      Exapt-Verein zur Foerderung des Exapt-Systems, Matra, Volkswagen</p> <hr/> <p>418  <b>Open CAM System Allowing Modular Integration into Factory Management of a Workshop Structure in Functional</b>                      Centre d'Informatique Generale, Fabrique Nationale Herstal, Ing. C. Olivetti &amp; C., Logica Uk, Matra Datavision, Procos, RTM, RWTH Aachen, Universite de Bordeaux 1</p> <hr/> <p>477 <span style="float: right;">COSIMA</span>  <b>Control Systems for Integrated Manufacturing: The CAM Solution</b>                      Comau, Digital Equipment, Renault Automation</p> <hr/> <p>496  <b>Design and Specification of Configurable Graphics Subsystem for CIM</b>                      Generics Software, GTS, Trinity College Dublin</p> <hr/> <p>504 <span style="float: right;">PAQO</span>  <b>Plant Availability and Quality Optimisation</b>                      ADERSA, AMTRI, Battelle Institut., Danobat S. Coop. Gesellschaft für Reaktorsicherheit, Ikerlan, Stewart Hughes, Technische Hochschule Darmstadt</p> <hr/> <p>534  <b>Development of a Flexible Automated Assembly Cell and Associated Human Factors Study</b>                      Dantec Elektronik, Medical Research Council, RISO National Laboratory, Vrije Universiteit Brussel, Westland</p> <hr/> <p>595  <b>The Application of CIM to Welded Fabrication</b>                      Aalborg Shipyard, Danish Welding Institute, Italsiel, Odense Steel Shipyard, Universita di Genova, Welding Institute of Cambridge</p> <hr/> <p>623  <b>Operational Control for Robot System Integration into CIM</b>                      Fiar, Fraunhofer IPK, Kuka Schweissanlagen + Roboter, Ladseb-CNRP, Politecnico di Milano, PSI, Renault Automation, Seram, Universidad Politecnica de Madrid, Universidade Nova de Lisboa, Universität Karlsruhe, Universite de Valenciennes, Universiteit van Amsterdam, University College Galway</p>	<p>688 <span style="float: right;">AMICE</span>  <b>AMICE, An European Computer Integrated Manufacturing Architecture</b>                      AEG, AT &amp; T en Philips Telecommunicatie Bedrijven, British Aerospace, Bull, CAP Sesa Innovation, CIT-Alcatel, CRI, Digital Equipment, Dornier, Fiat, GEC Electrical Projects, Hewlett-Packard-France, IBM Deutschland, ICL, Network Sys., Italsiel, Philips &amp; Mble Associated, Procos, RWTH Aachen (Seiaf, Selenia, Siemens, SNIAS, Volkswagen)</p> <hr/> <p>809  <b>Advanced Control Real-Time CIM Systems and Concepts for Flexible Automation</b>                      ICL, Krupp Atlas Datensysteme, TDS Dextralog, Technische Universiteit Delft, Universiteit van Twente</p> <hr/> <p>812  <b>Experimental Centre for System Integration in CIM</b>                      Aeritalia GVC, ELSAG, Philips &amp; Mble Associated, Politecnico di Milano, RWTH Aachen, Sesa</p> <hr/> <p>850  <b>Predesign of FMS for Small Batch Production of Electronic Cards</b>                      CSEA, ERIA, Eurosoft Systems</p> <hr/> <p>909  <b>Development of Tools for Economic Evaluation of CIM in Smaller Manufacturing Companies</b>                      AMTRI, BIBA, CIMAF, Danmarks Tekniske Hojskole, Mentec International, WTCM/CRIF</p> <hr/> <p>932  <b>Knowledge Based Real Time Supervision in CIM</b>                      AEG, ARS, BICC Technologies, CEA, Fiar, Fraunhofer IPA, FZI Karlsruhe, Industrie Pirelli, Philips, Politecnico di Milano, SGN Graphael, SISAV, TITN, Universite de Savoie</p> <hr/> <p>955 <span style="float: right;">CNMA</span>  <b>Communication Network for Manufacturing Applications</b>                      Aeritalia, BMW, British Aerospace, Bull, CGE-TITN, Elf Aquitaine, Fraunhofer Gesellschaft, General Electric Company, ICL, Nixdorf Computer, Olivetti G4S - Ricerca, PSA, Siemens</p> <hr/> <p>975 <span style="float: right;">TRACIT</span>  <b>Transponders for Real-Time Activity Control of Manufacturing Links to CIM Information Technology Systems</b>                      Polydata, Redar NAH-Ortungstechnik, TM Technics Dieren</p> <hr/> <p>1062 <span style="float: right;">ACCORD</span>  <b>Computer-Aided Engineering Software for Advanced Workstations in the CIM Environment</b>                      Athens School of Economics, Bertin &amp; Cie, GEC Research Laboratories, Philips Gloeilampfabrieken, Societe Genrale de Techniques et d'Etudes, Trinity College Dublin, Universita di Genova, Vector Fields</p> <hr/> <p>1136 <span style="float: right;">DASIQ</span>  <b>Distributed Automated System for Inspection and Quality Control</b>                      CEA-LETI, Microtecnica, Sagem, Universität Hannover, Visitec</p> <hr/> <p>1199  <b>Human Centred CIM System</b>                      BICC Technologies, Danmarks Tekniske Hojskole, Greater London Enterprise, Krupp Atlas Elektronik, NEH Engineering, R &amp; D Advisory Services, Rolls Royce, Teknologisk Inst., Universität Bremen, University of Manchester</p> <hr/> <p>1556 <span style="float: right;">VITAMIN</span>  <b>Visualisation Standard Tools in Manufacturing Industry</b>                      Fraunhofer Gesellschaft, IMAG-LGI, Mannesmann Kienzle, Politecnico di Milano, Syseca Logiciel, Team, Universite de Valenciennes</p> <hr/> <p>1561 <span style="float: right;">SACODY</span>  <b>A High Performance Flexible Manufacturing System Robot with Dynamic Compensation</b>                      AEG, Bertin &amp; Cie, Katholieke Universiteit Leuven, Kuka Schweissanlagen + Roboter, Leuven Measurement &amp; Systems, University College Dublin</p> <hr/> <p>1572  <b>Basic Technologies for High Performance Solid State Image Sensors</b>                      Thomson-CSF-DCI, Valvo Baelemente Philips</p>
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1652		Methods for Advanced Group Technology Integrated with CAD/CAM CETIM, LVD Company, Michel van de Wiele, Microin, WTCM/CRIF
1653		Intelligent Process Control by Means of Expert Systems Centre d'Estudis Avancats de Blanes, CNRS-LAAS, Dornier, Eltec Elektronik, Miniwatt, Nederlandse Philips Bedrijven, RTC Compelec, Universitat Politecnica de Catalunya
2010	NEUTRABAS	Neutral Product Definition Database for Large Multifunctional Systems Institut de Recherche de Construction Navale, Alsthom, BIBA, Bremer Vulkan, Construnaves, Decision International, Howaldtswerke - Deutsche Wert, Ingenieria de Sistemas de Informacion, MDC, Schiffko, Senermar, Technische Universitaet Berlin, Universidad Politecnica de Madrid, Universite de Toulouse-Paul Sabatier, University of Strathclyde
2017		Automated Process and Assembly Inspection by 3D-Vision Siemens, Inisel, MBLE, Nederlandse Philips Bedrijven, Robotiker, Silicon & Software Systems, Universitaet Erlangen-Nuernberg, Zenon
2032	CIMALIVE	Implementation Addressing Levels of Integration in Various Environments Gec Electrical Projects, AEG, Carlo Gavazzi Impanti, Nederlandse Philips Bedrijven, SNIA BPD - Fial Group
2043	MARIE	Mobile Autonomous Robot in an Industrial Environment Volmac, Consejo Superior de Investigaciones Scientificas, Framatome, Framentec, Hitec, Indecon, Robert Bosch, Universiteit van Amsterdam, University of Strathclyde
2090	EPIC	Early Process Design Integrated with Controls Intrasoft, Baan Info Systems, City University, Metek, Motor Oil, Planet, Special Analysis and Simulation Technology, TNO Netherlands Institute of Preventive Health Care
2091	VIMP	Vision Based on-line Inspection of Manufactured Parts Universite Louis Pasteur Strasbourg, Caption, Fraunhofer IITB, Speroni, Universitaet Karlsruhe
2127	HIDCIM	Holographic Labelling Techniques for Automatic Identification in CIM Environments Krupp Forschungsinstitut, ICI Imagedata, King's College London, Mandelli, Universidade do Porto
2165	IMPACT	Integrated Modelling of Products and Processes using Advanced Computer Technologies Krupp Atlas Datensysteme, Games Ingenieri, Norsk Data, Pafec
2172	DIAS	Distributed Intelligent Actuators and Sensors Sema Metra, Electricite de France, Electricidade de Portugal, ENEL, Esacontrol, Hartmann & Braun, Mentec International, Montefibre
2178	RA-IQSE	An Integrated Quality Support Environment Computer Resources Intl, Asociacion de la Industria Navarra, Computer Technologies Co, HCS Industrial Automation, Paisley College of Technology
2189	BIPMS	Building Industry Project Management System Centre Scientifique et Technique de la Construction, Baan Info Systems, UTI-Services
2192	AIMBURN	Advanced Intelligent Multi-sensor System for Control of Boilers and Furnaces Associacao Para o Desenvolvimento do Instituto Superior Tecnico, ABB Industri, Fabrica de Vidros Barbosa & Almeida, Intelligent Decision Systems, Inspection y Garantia de Calidad, Mague, Servotrol, Trion Praezisionselektronik, Unisoft
2195	CADEX	CAD Geometry Data Exchange Gesellschaft fuer Strukturanalyse, BMW, CAD-CAM Data Exchange Technical Centre, Centre for Industrial Research, Det Norske Veritas, Erdisa, Fegs, Fiat Aviazione, Hewlett-Packard, Isykon Software, Italcad, Norske Data, Procad, Siemens
2198	FCPN	Factory Customer Premises Network Jeumont-Schneider Telecommunications, Democritus University of Thrace, Electricite de France, Polydata
2202	CIM-PLATO	CIM System Planning Toolbox Fraunhofer IPK, Bull, FIAR, Induyco/Investronica, Kuka Schweissanlagen + Roboter, Psi, Universidad Politecnica de Madrid, Universisdade Nova de Lisboa, Universitaet Karlsruhe, Universiteit Van Amsterdam, University College Galway
2277	CMSO	CIM for Multi-Supplier Operations Actis Zentrale Verwaltungs, Associacao Para o Desenvolvimento do Instituto Superior Tecnico, Associacao de Fabricantes Para a Industria Automovel, Alcatel Isr, BIBA, DAF, Helsinki University of Technology, Lucas Automotive, National Technical University Athens, Oy Saab-Valmet, Technische Universiteit Delft, Vegla Vereinigte Glaswerke, Wilhelm Karmann
2280	LAMA	Large Manipulators for CIM AEG Aktiengesellschaft, Bertin & Cie, CASA, Fraunhofer IPK, Fraunhofer IPA, Moog Controls, Putzmeister-Werke, Teknologisk Institut
2292	TT-CNMA	Testing Technology for Communications Networks for Manufacturing Applications Spag Services, Acerli, BMW, Fraunhofer IITB, Siemens, Swedish Telecom, TITN, TNC
2312	CIRCE	Application and Enhancement of an Experimental Center for System Integration in CIM Elsag, Aeritalia, Cit-Alcatel, Pegaso/Enasa, RWTH Aachen, University of Manchester
2331	ADEPT	Advanced Distributed Environment for Production Technology Cap Industry, Communication and Management Systems Unit, Syntax Factory Automation, Teknecom
2338	IMPACS	Integrated Manufacturing Planning and Control System CGE-Laboratoires de Marcoussis, Alcatel, Centunion, Comau, Digital Equipment Corporation Galway, PA Consulting Group, TITN, Universite de Bordeaux 1
2349		Fault Tolerant Control and Management of Production Systems Stewart Hughes, Adersa, AMTRI, Ikerlan, Mandelli, Pegaso/Enasa, PSA
2415		Distributed Manufacturing Planning and Control RD Projects, Krupp Atlas Datensysteme, Technische Universiteit Delft, Imperial College
2422	AMICE II	Cap Gemini Sogeti, AEG Aktiengesellschaft, Aerospatale, Alcatel, APT Nederland, British Aerospace, Bull, Digital Equipment, Dornier System, Fiat Aviazione, GEC Electrical Projects, Hewlett-Packard-France, IBM Deutschland, ICL, Italsiel, Mble,Procos, RWTH Aachen, Seiaf, Siemens, Volkswagen
2428	IPCES	Intelligent Process Control by Means of Expert Systems Nederlandse Philips Bedrijven, Centre d'Estudis Avancats de Blanes, CNRS-Laas, Dornier System, Eltec Elektronik, Miniwatt, RTC Compelec, Universitat Politecnica de Catalunya
2434		Knowledge-Based Realtime CIM Controllers for Distributed Factory Supervision Philips, Alcatel Austria - Elin, BICC Technologies, Commissariat a l'Energie Atomique, FIAR, Fraunhofer IPA, Games Ingenieri, Industrie Pirelli, Noratom, Osterreichische Philips Industrie, Steria, Tecnicas Reunidas

2439 ROCOCO

**Real Time Monitoring and Control of Construction Site Manufacturing**

Bremer Vulkan, Alsthom, BIBA, British Maritime Technology Cortec, Eleusis Shipyards, Fincantieri, Magnemag, Micrologica, Pandata, Universiteit van Amsterdam, Waertsilae Marine Industry

2457 FLEXPLAN

**Knowledge Based Planning and Control in Manufacturing Environments**

Adv/Orga F.A. Meyer, Artificial Intelligence Systems, Intelligent Decision Systems, Katholieke Universiteit Leuven, Lvd Company, Melek, Neutech, Universitaet Hannover

2483 PANORAMA

**Perception and Navigation System for Autonomous Mobile Applications**

Sagem, British Aerospace, CEA- Leti, CRIF/WTCM, Easams, Empresa de Investigacao e, Desenvolvimento de Electronica, LNETI, Rauma-Repola, Sepa, Tampelle Tamrock, Universidad Politecnica de Madrid

2486 ICTDAS

**Integrated CAE Techniques for Dynamic Analysis of Structures**

Leuven Measurement & Systems International, Fiat Aviazione, Ncode International, Porsche, Straco, Universitaet Karlsruhe

2527 CIDAM

**System with Distributed Database and Configurable Modules**

Mannesmann Kienzle, Cap Industry, Fiat Aviazione, Trinity College Dublin, Universitaet des Saarlandes

2588 DSDIC

**Design Support for Distributed Industrial Control**

AEG, F.L. Smidth & Co, GEC Electrical Projects, Procos

2590 IPDES

**Integrated Product Design System**

Cetim-Etablissement de Senlis, Charmilles Technologies, Coretech International, Deltacam Systems, Gildemeister Automation, Intellingent Decision Systems, Kade-Tech, Matra Datavision, Mecanica de la Pena, Technische Hochschule Darmstadt

2614 CAD\* II

**Interfaces to CIM Applications**

Kernforschungszentrum Karlsruhe, Danmarks Tekniske Hojskole, Dansk Ingenior System, Erdisa, Psi, REIS & Co, Seeber

## Basic Research Actions

3001 NSIGHT

**Vision Systems for a Natural Human Environment**

Katholieke Universiteit Leuven, Centre de Mathematiques de l'Ecole Polytechnique, Inria, Royal Institute of Technology, Ruhr-Universitaet Bochum, Universita di Genova, Universitaet Karlsruhe, Universiteit van Utrecht, University College London, University of Keele, University of Oxford, University of Sheffield, University of Stirling

3003 CLICS

**Categorical Logic in Computer Science**

Imperial College, Aarhus Universitet, CNRS-Ens, GMD, Inria, Universita Degli Studi di Parma, University of Cambridge

3006 CONCUR

**Theories of Concurrency : Unification and Extension**

University of Amsterdam, Centrum voor Wiskunde & Informatica, Inria, Swedish Institute of Computer Science, University of Edinburgh, University of Oxford, University of Sussex

3011 CEDISYS

**Models, Languages and Logics for Concurrent Distributed Systems**

Universita di Pisa, Aarhus Universitet, Inria, University of Sussex

3012 COMPULOG

**Computational Logic**

Imperial College, Ader, European Computer Industry Research Centre, Katholieke Universiteit Leuven, Instituto de Desenvolvimento de Novas Tecnologias, Universita Degli Studi di Roma la Sapienza, Universita di Pisa, Universitaet Kaiserslautern, Universitaet Passau, Universite d'Aix-Marseille II, University of Bristol, University of Edinburgh, University of Uppsala

2617 CNMA

**Communications Network for Manufacturing Applications**

British Aerospace, Aerospatale, Bull, Fraunhofer IITB, GEC Electrical Projects, Magnetti Marelli, Nixdorf Computer, Robotiker, Siemens, TITN, Universitaet Stuttgart

2623 MAGIC

**Methods for Advanced Group Technology Integrated with CAD/CAM**

CRIF/WTCM, Cap Sesa Industrie, Cetim-Etablissement de Senlis, Lvd Company, Michel Van de Wiele

2626 AUTOCODE

**Intelligent System for Automatic Processing of Design Codes of Practice,**

RTN Ingeciber, Analyse de Systemes et Informatique, Babcock & Wilcox Espanola, European Centre for Artificial Intelligence, Instituto e Qualidade

2637 ARMS

**Advanced Robotics Manipulation System**

Citroen-PSA, CEA-Ugra, CRIF/WTCM, Industrie Zanussi, Inria, Kuka Schweissanlagen + Roboter, Telemecanique

2640 ICI

**Integrated Intelligent Process Control and Inspection in Robot Finishing**

Zenon, Enosa, Fraunhofer IPK, Joyce-Loebl, Metalworks of Attika, Swiss Federal Institute of Technology

2656 IDRIS

**Intelligent Drive for Shop Floor Systems**

Mari Advanced Microelectronics, Nada Consulting Group, Robert Bosch, University of Newcastle

2658 ARTIFACTS

**Advanced Robotics in Flexible automation - Components, Tools and Strategies**

Mari Advanced Microelectronics, Fraunhofer IPA, Intracom, Joyce-Loebl, Robert Bosch, Siemens, Sincon, Zenon

2671 KB-MUSICA

**Knowledge-Based Multi-Sensors Systems in CIM Applications**

Imperial Chemical Industries, British Maritime Technology Cortec, Krupp Forschungsinstitut, Senter for Industriforskning, TITN

3014 HIGH TC SUPERCONDUCT

**High Temperature Superconductivity: Concepts, Models and Methods**

Max-Planck-Gesellschaft, Rutherford Appleton Laboratory

3017 NOISE

**Electrical Fluctuations and Noise in Advanced Microelectronics: Submicronic, Two Dimensional Gas and Low Temperature Devices**

Institut National Polytechnique de Grenoble, CNET, IMEC, Plessey Company, Technische Universiteit Eindhoven, Universita di Modena, Universite des Sciences et Techniques de Lille-Flandres-Artois, Universiteit van Utrecht

3020 INTEGRATION

**Integrating the Foundations of Functional, Logic and Object-Oriented Programming**

Centrum voor Wiskunde & Informatica, CNRS-Ens, Nederlandse Philips Bedrijven, Imperial College, Universidade Nova de Lisboa, Universita di Pis

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INESC, Technische Universitaet Braunschweig, Imperial College, Universitaet Dortmund, Universiteit van Tilburg

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CNRS Administration Delegee, CNR, Universidad Autonoma de Madrid, Universita di Roma II Tor Vergata, Universite de Paris VI

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Universita di Pisa, CNR-Istituto di Linguistica Computazionale, Universiteit van Amsterdam, University College Dublin, University of Cambridge
- 3038 VAP  
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Aalborg Universitet, Institut National Polytechnique de Grenoble, Linkoeping University, Royal Institute of Technology, University of Surrey
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CNRS, CNET, National Microelectronics Research Centre, Royal Signals and Radar Establishment, Universitaet Stuttgart, University of Cambridge, University of Exeter
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Innovative Architectures for Neurocomputing Machines and VLSI Neuron Networks  
Institut National Polytechnique Grenoble, Centre Suisse d'Electronique et Microtechnique, Ecole Polytechnique Federale de Lausanne, Institut fuer Mikroelektronik Stuttgart, Politecnico di Torino, St Patrick's College, Universitaet Dortmund, Universite Catholique de Louvain, Universite Joseph Fourier-Grenoble I, University of Edinburgh, University of Oxford
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University of Bradford, The Turing Institute, Universidade do Porto, Universite de Paris-Sud
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Gip Altair, CNR-Isti, Universita di Pisa, Universitaet Hamburg, Universite de Paris-Sud, University of Glasgow, University of St. Andrews
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University of East Anglia, CNRS, Centrum voor Wiskunde & Informatica, ICL, Katholieke Universiteit Nijmegen, Imperial College
- 3075 ALCOM  
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Universiteit van Utrecht, Aarhus Universitet, Computer Technology Institute, Ehes-Cams, Freie Universitaet Berlin, Inria, Trinity College Dublin, Universita Degli Studi di Roma la Sapienza, Universitaet des Saarlandes, Universitat Politecnica de Catalunya, University of Warwick
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- 3086 LDS  
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Universite Blaise Pascal-Clermont II, Ecole Centrale de Lyon-Leame, Forth Research Center of Crete, Institut National des Sciences Appliquees, Universidad de Barcelona, Universidad Politecnica de Madrid, University College Cardiff
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Danmarks Tekniske Højskole, Aarhus Universitet, Royal Holloway & Bedford New, College-University of London, Universitaet Kiel, University of Manchester, University of Oxford
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RISO National Laboratory, Bamberg Universitaet, Roskilde Universitet Center, Universite de Liege, Universite de Paris-Nord, University of Manchester, University of Uppsala
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Programme for MOS Processing Technology  
Harwell Laboratory, IMEC, University of Cambridge
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CNRS, HC Oersted Institute, Instituto Superior Tecnico, LNETI
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Imperial College, Ecole Polytechnique, Kobenhavns Universitet, University of Glasgow
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Imperial College, ICL, Institut National Polytechnique de Grenoble, Universite Paul Sabatier Toulouse, ONERA-Cert, Research Institute for Symbolic Computation, Universita di Torino, Universitaet Kaiserslautern, University of Muenchen
- 3133 NANSDEV  
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- 3143 FOF  
Towards an Integrated Theory for Design, Production and Production Management of Complex, One of a Kind Products in the Factory of the Future  
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GMD, Katholieke Universiteit Nijmegen, Imperial College
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GMD, Leiden Universiteit, Technische Universitaet Muenchen, Universidad de Zaragoza, Universita di Milano, Universitaet Passau, Universite de Paris-Sud, Universite Libre de Bruxelles, University of Newcastle

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CNRS, CNR, Katholieke Universiteit Nijmegen, Ruhr-Universitaet Bochum, Universitaet Zuerich, Universite Catholique de Louvain, Universite de Geneve

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City University, CNR, Queen Mary College, Universita di Pisa, University of the Aegean

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AEG, University of Muenchen, University of Newcastle

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University of Edinburgh, Universitaet Stuttgart, Universitaet Tuebingen, Universiteit van Amsterdam

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Trinity College Dublin, Royal Signals and Radar Establishment, Technische Universitaet Berlin, Universita di Messina, Universita di Roma II Tor Vergata, University College Cardiff, University of Liverpool

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Universiteit van Amsterdam, BSR Consulting, GMD, Interface Concilium, Netherlands Energy Research Foundation

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CNRS, CNET, Consorzio Interuniversitario Nazionale di Fisica Della Materia, Max Planck Institut fur Quantenoptik, Royal Signals & Radar Establishment

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IMEC, University of Cambridge

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Cap Sesa Innovation, Ecole Nationale Superieure des Telecommunications, Royal Signals and Radar Establishment, Standard Elektrik Lorenz, Universidad Politecnica de Madrid

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Universita di Roma, CNRS-Ura 752, Eidgenoessische Technische Hochschule - Zentrum, National Technical University, Swedish Institute of Computer Science, Universitaet Kaiserslautern, University College of Swansea

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Vrije Universiteit Brussel, CEAB-Blanes, Rot Nevanlinna Institute, Universitaet Hamburg, Universite de Geneve, Universite Libre de Bruxelles, University of Lappeenranta

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Inria, Chalmers University of Technology, Universite Paris 7, Universita di Torino, University of Cambridge, University of Edinburgh, University of Manchester, University of Oxford

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Lepes-CNRS-Grenoble, IMEC, Universidad Autonoma de Madrid, Universiteit van Utrecht, Ustl-Montpellier

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University College London, Ecole Polytechnique Federale de Lausanne, Fraunhofer IITB, Heriot-Watt University, Siemens, Universita di Milano

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London Mental Models Group-University of London, King's College, Kingston Polytechnic, London Institute of Education, Royal Danish School of Educational Studies, Universite de Paris-Sud

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University of Oxford, Institut National Polytechnique de Grenoble, Katholieke Universiteit Leuven, Universita di Genova, University of Karlsruhe

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IMEC, Institut National Polytechnique de Grenoble, Inria, Katholieke Universiteit Leuven, Technische Universiteit Delft

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 Bull, CERN, DFN, General Electric Company, ICL, Ing. C. Olivetti & C., INRIA, Siemens, Systems Wizards, University College of London



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Fujitsu Spain .....	Madrid	Howaldtswerke - Deutsche Werft.....	Kiel
Futuremedia .....	Bognor Regis	Hunting Technical Services .....	Hemel Hempstead
G4S.....	Mano	I/S Datacentralen Af 1959.....	Hvidovre
Gaas Code .....	Cambridge	I/S Datacentralen Af 1959.....	Valby
Games Ingenieri.....	St-Quentin-En-Yvelines	Iberduero .....	Bilbao
GDEDMAP.....	Muenchen	Ibermatica .....	Madrid
GEC Avionics .....	Rochester	IBM Deutschland .....	Sindelfingen
GEC Electrical Projects.....	Rugby	IBM Deutschland .....	Stuttgart
GEC Marconi.....	Borehamwood	IBP Pietzsch .....	Ettlingen
GEC Plessey Telecommunications.....	Coventry	ICI Imagedata .....	Welwyn
GEC Research Laboratories .....	Chelmsford	ICI Wafer Technologyi.....	Milton
GEC Research Laboratories .....	Wembley	ICL Belgium .....	Bruxelles
GEC Software .....	London	ICL.....	Bracknell
Generics Software.....	Dublin	ICL.....	Kidsgrove
Gesellschaft fuer Ingenieurtechniken .....	Essen	ICL.....	London
Gesellschaft fuer Prozessrechne-r programmierung .....	Muenchen	ICL.....	Manchester
Gesellschaft fuer Reaktorsicherheit .....	Garching	ICL.....	Reading
Gesellschaft fuer Simulationstechnik und Datenverarbeitung.....	Aachen	ICL.....	Stevenage
		ICS .....	Enschede
		Idate .....	Montpellier
		IKO Software Service.....	Aachen

Imperial Chemical Industries .....	Manchester	Jeumont-Schneider	
Imperial Chemical Industries .....	Northwich	Telecommunications .....	Puteaux
Imperial Software Technology .....	Cambridge	Johnson Matthey Chemical.....	Royston
Indecon .....	Marousi	John Bell Technical Systems.....	Fleet
Independent Broadcasting Authority .....	Winchester	Joyce-Loebl .....	Gateshead
Industrie Face Standard .....	Pomezia	Judex Datasystemer .....	Aalborg
Industrie Pirelli .....	Milano	Jysk Telefon.....	Tranbjerg
Industrie Zanussi.....	Pordenone	Kern & Co. ....	Arrau
Induyco/Investronica.....	Madrid	Kontron Elektronik.....	Eching
Infoarbed .....	Bertrange	Kreutz & Mayr.....	Karlsruhe
Informations-Technologie .....	Kiel	Krupp Atlas Datensysteme.....	Essen
Information Technology .....	Hemel Hempstead	Krupp Atlas Elektronik.....	Bremen
Infosys .....	Puteaux	Krupp Forschungsinstitut.....	Essen
Infotap .....	Luxembourg	KTAS.....	Kobenhavn
Ingeciber .....	Madrid	Kuka Schweissanlagen + Roboter .....	Augsburg
Ingenieria de Sistemas de Informacion .....	Madrid	Laben Industrie per lo Spazio	
Ingenieria y Tecnologia de Sistemas.....	Madrid	e le Telecomunicazioni .....	Milano
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Ingenieurgesellschaft fuer Technische .....	Stuttgart	Laborelec .....	Linkebeek
Inmos Limited .....	Bristol	Langton.....	London
Inspection y Garantia de Calidad.....	Madrid	Laser-Scan Laboratories .....	Cambridge
Institut fuer Organisationsforschung		Legrand.....	Limoges
& Technologieanwendung .....	Muenchen	Leuven Measurement & Systems.....	Leuven
Intecs International .....	Bruxelles	Lexikon .....	Ivrea
Intecs Sistemi.....	Pisa	Leybold Heraeus .....	Hanau
Integrated Circuit Testing.....	Heimstetten	LGMI.....	Ivry-sur-Seine
Intelligent Decision Systems .....	Madrid	Lips .....	Drunen
Intelligent Software Solutions.....	Barcelona	Liverpool Data Research Assoc. ....	Liverpool
Intellisoft .....	Orsay	Lloyd's Register of Shipping.....	Croydon
Interface Concilium.....	Muenchen	Logica Sds.....	Cobham
Intermetall .....	Freiburg	Logica UK .....	Cambridge
Interprogram .....	Diemen	Logica UK .....	London
Intersys Graphic.....	Bruxelles	Logic Programming Associates.....	London
Intracom .....	Peania	Logos Progetti .....	Milano
Intrasoft .....	Athens	Lombardia Informatica.....	Milano
Iram .....	St-Martin-D'Herès	Lucas Automotive.....	Birmingham
Irish Medical Systems.....	Blackrock	Lucas Stability Electron .....	Belfast
Isa Riber .....	Rueil-Malmaison	LVD Company .....	Wevelgem
Iselqui .....	Ancona	L-Cube Information Systems .....	Athens
Istituto per l'Automazione		Maatschappij voor Informatica Diensten ...	Zeist
Jelle Casse di Risparmio.....	Roma	Macedonian & Thrace Bank.....	Thessaloniki
Isykon Software.....	Bochum	Machine Intelligence .....	Cambridge
Italcad Technologie e Sistemi .....	Genova	Magnemag .....	Skovlunde
Italsiel .....	Roma	Magneti Marelli.....	Milano
Italtel Telematica.....	Castelletto	Mague .....	Alverca
Italtel Telematica.....	Milano	Mandelli .....	Piacenza
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TMI.....	Meylan	Mannesmann Demag.....	Wetter
vima-Empresa Industrial do Vidro.....	Marinha Grande	Mannesmann Hartmann & Braun.....	Frankfurt
James Martin Associates .....	Brussel	Mannesmann Kienzle.....	Karlsruhe

Mannesmann Kienzle ..... Villingen  
 Maps Informatica Industrial ..... Barcelona  
 Marben ..... Paris  
 Marconi Command & Control Systems..... Camberley  
 Marconi Command & Control Systems..... Leicester  
 Marconi Defence Systems..... St.Albans  
 Marconi Electronic Devices ..... Lincoln  
 Marconi Instruments ..... St.Albans  
 Marconi Simulation..... Fife  
 Marconi Space Systems ..... Portsmouth  
 Mares..... Barcelona  
 Advanced Microelectronics ..... Gateshead  
 Matra Communication..... Bois d'Arcy  
 Matra Datavision ..... Les Ulis  
 Matra Espace ..... Toulouse  
 Matra Harris Semiconducteurs ..... Nantes  
 Matra ..... Val-de-Reuil  
 Mble..... Bruxelles  
 Mbp Software & Systems ..... Dortmund  
 Mc2..... Grenoble  
 Mdc..... Sunderland  
 Mecanica de La Pena ..... Bilbao  
 Medimatica ..... London  
 Meiko ..... Bristol  
 Memory Computer ..... Dublin  
 Mentec International..... Dun Laoghaire  
 Merck..... Darmstadt  
 Messerschmitt Bolkow Blohm..... Muenchen  
 Messerschmitt Bolkow Blohm..... Putzbrunn  
 Messer Griesheim ..... Frankfurt  
 Metaleurop Preussag Pure Metals ..... Langelsheim  
 Metalworks of Attika..... Athens  
 Metek..... Halandri  
 Michel van de Wiele..... Kortrijk  
 Microin ..... Barcelona  
 Micrologica ..... Bargeheide  
 Microtecnica ..... Torino  
 Micro-Connectique Technologies ..... Boulogne-Billancourt  
 Micro-Controle ..... Evry  
 Micro Focus..... Newbury  
 Mietec..... Oudenaarde  
 Milano Research Center ..... Milano  
 Ministry of Defence ..... London  
 Miniwatt ..... Barcelona  
 Modular Computer ..... Konstanz  
 Modulex ..... Billund  
 Monotype Corporation ..... Redhill  
 Mono Light Instruments ..... Weybridge  
 Montefibre ..... Venezia  
 Moog Controls ..... Tewkesbury

Morpho-Systemes ..... Avon  
 Motor Oil ..... Athens  
 MO Valve Company ..... London  
 Myfra ..... Montrouge  
 Nada Consulting Group ..... Gateshead  
 National Computing Centre..... Manchester  
 National Software Centre ..... Dublin  
 NA Software ..... Liverpool  
 Ncode International ..... Sheffield  
 Nea-Lindberg ..... Ballerup  
 Nederlandse Philips Bedrijven..... Eindhoven  
 Nederlandse Philips Bedrijven..... Nijmegen  
 NEH Technology ..... Kobenhavn  
 Neptune Freight ..... Dublin  
 Neutech Entwicklungs-Gesellschaft ..... Muenchen  
 Nixdorf Computer ..... Berlin  
 Nixdorf Computer ..... Muenchen  
 Nixdorf Computer ..... Paderborn  
 Nixdorf Computer ..... Milano  
 NKT Elektronik..... Brondby  
 Noesis ..... Versailles  
 Nokia Corporation ..... Helsinki  
 Nokia Graetz ..... Esslingen  
 Non Standard Logics ..... Paris  
 Noratom ..... Lysaker  
 Nordisk Brown Boveri..... Heidelberg  
 Norske Data ..... Kongsberg  
 Norsk Data GmbH Germany..... Muehlheim  
 Numerical Algorithms Group..... Oxford  
 Oce-Nederland ..... Venlo  
 Ocn-Ppl ..... Torino  
 Odense Steel Shipyard ..... Odense  
 Oeva-Versicherungen..... Mannheim  
 Office Workstations ..... Edinburgh  
 Olivetti ..... Bruxelles  
 Olivetti ..... Ivrea  
 Olivetti ..... Milano  
 Olivetti ..... Pisa  
 Onera-Cert..... Toulouse  
 Optec ..... Novara  
 Organon International ..... Oss  
 Oros ..... Meylan  
 Osai A-B ..... Torino  
 Ositel ..... Meudon-Bellevue  
 Osterreichische Philips Industrie ..... Wien  
 Otter Online ..... Muehlheim  
 Ove Arup & Partners..... London  
 Oy Saab-Valmet ..... Uusikaupunki  
 O Dati Espanola ..... Barcelona  
 Pafec..... Nottingham

Page Iberica .....	Madrid	Rauma-Repola.....	Tampere
Pandata .....	Rijswijk	RC Computer .....	Aabyhoej
PA Consulting Group.....	London	RD Projects .....	London
PCS Computersysteme .....	Muenchen	Realace.....	Dublin
Peat Marwick Mclintock .....	London	Redar Nah-Ortungstechnik.....	Darmstadt
Peat Marwick Treuhand .....	Frankfurt	Reis GmbH & Co Maschinenfabrik.....	Obernburg
Pegaso/Enasa.....	Madrid	Renault Automation.....	Boulogne Billancourt
Philips Datasystems .....	Apeldoorn	Reseaux Communication Entreprise.....	Cergy-Pontoise
Philips Gloeilampenfabrieken .....	Eindhoven	Riada & Co .....	Dublin
Philips .....	Kassel	Robert Bosch.....	Darmstadt
Philips International .....	Eindhoven	Robert Bosch.....	Erbach
Philips International .....	Hilversum	Robert Bosch.....	Gerlingen-Schillerhoehe
Philips Kommunikations Industrie .....	Nuernberg	Robert Bosch.....	Reutlingen
Philips .....	Limeil-Brevannes	Robert Bosch.....	Stuttgart
Philips Research Laboratories.....	Redhill	Rodime Europe .....	Glenrothes
Philips .....	Bruxelles	Rolls Royce.....	Watford
Philips Scientific.....	London	RTC.....	Dreux
Philips .....	Le Plessis-Robinson	RTC.....	Paris
Picogiga .....	Les Ulis	RTC.....	Issy Les Moulineaux
Pilkington .....	Ormskirk	RTE.....	Karlsruhe
Pilkington .....	St Asaph	RTM.....	Torino
Planet .....	Athens	Rudolf Horner.....	Karlsruhe
Plasma Technology .....	Bristol	Rutherford Appleton Laboratory .....	Didcot
Plasmos.....	Muenchen	Rytrak.....	Liverpool
Plessey Company.....	Christchurch	Conseil de Filiere Staf .....	Le Mans
Plessey Company.....	Romsey	Sagantec.....	Eindhoven
Plessey Company.....	Towcester	Sagem .....	Nanterre
Plessey Research Roke Manor.....	Beeston	Sagem .....	Paris
Plessey Semiconductors .....	Chadderton	SAIT Electronics.....	Bruxelles
Polydata .....	Athens	Sarin.....	Roma
Polyflow .....	Louvain-La-Neuve	SCAITECH.....	Lyngby
Polymer Laboratories .....	Church Stretton	Scanray.....	Hvidovre
Porsche .....	Weissach	Scantest System.....	Vaerlose
Praxis Systems .....	Bath	Schiffko .....	Hamburg
Prisma Informatica.....	Perugia	Scicon .....	London
Procad .....	Karlsruhe	Scientific Control Systems.....	Hamburg
Procos .....	Birkerod	Seeber.....	Leifers
Prodata.....	Bruxelles	SEIAF.....	Genova
Project Management Consultants .....	Holte	Seleco .....	Pordenone
Prologia .....	Marseille	Selenia.....	Roma
Pross.....	Madrid	Sema-Group.....	Bruxelles
Protexarms.....	Paris	Sema Metra .....	Fontenay-Sous-Bois
PSA.....	Neuilly-Sur-Seine	Sema Metra .....	Montrouge
PSI.....	Berlin	Sema Metra .....	Paris
PTT Nederland .....	Leidschendam	Semisystems .....	Fruthwilen
PTT Service Etudes Communications .....	Caen	Senermar .....	Madrid
Putzmeister-Werke, Maschinenfabrik .....	Aichtal	Sepa.....	Torino
R.N.U.R.....	Boulogne-Billancourt	SEP.....	Puteaux
Racal Research .....	Reading	Servicios de Gestion Tecnologica .....	Barcelona
Rank Xerox.....	Cambridge	Servotrol.....	Lisboa

Sesam .....	Torino	Sogitec .....	Boulogne
Sesa.....	Puteaux	Solvay .....	Bruxelles
Sesa.....	Rennes	Sophiatec.....	Valbonne
Sextant Avionique.....	Velizy-Villacoublay	Soren T. Lyngsoe .....	Horsholm
Sgn Graphael.....	Coudun	Souriau & Cie .....	Boulogne-Billancourt
Sgs-Thomson Microelectronics.....	Gentilly	South Scotland Electricity Board.....	Glasgow
Sgs-Thomson Microelectronics.....	Grenoble	SPAGServices.....	Bruxelles
Sgs-Thomson Microelectronics.....	Milano	Special Analysis	
Siemens .....	Erlangen	and Simulation Technology.....	Brentford
Siemens .....	Graefing	Speroni .....	Sostegno di S
Siemens .....	Karlsruhe	SQL Databankysteme .....	Berlin
Siemens .....	Muenchen	Standard Elektrik Lorenz.....	Stuttgarts
Siemens .....	Regensburg	Stc Components .....	Sidcup
Siemens Data.....	Bruxelles	Stc.....	Paignton
Siemens .....	Barcelona	Stc Technology.....	Harlow
Sig Services .....	Utrecht	Stc Technology.....	Newcastle-Under-Lyne
Silicon & Software Systems .....	Dublin	Steria.....	Velizy-Villacoublay
Silvar-Lisco.....	Leuven	Stewart Hughes .....	Southampton
Simulog .....	St-Quentin-En-Yvelines	SGS-Thomson Microelectronics .....	Agrate Brianza
Sincon .....	Roma	Stollmann & Co .....	Hamburg
Sinorg .....	Paris	Straco.....	Compiegne
Sipa .....	Vittorio Veneto	Strategic International.....	Athens
Sipe Optimization.....	Pratica di Mare	STZ Gesellschaft	
Sirti .....	Milano	fuer Software-Technologie.....	Dortmund
Sismet .....	Lisboa	Suprenum .....	Bonn
Sistemas Modulares Distribuidos .....	Lisboa	Swedish Institute of Computer Science .....	Kista
Sistemi e Telematica Porto di Genova .....	Genova	S.W.I.F.T.....	La Hulpe
SIS.....	Milano	Sybase .....	Bracknell
Sitesa Addax .....	Montbonnot	Synergia.....	Milano
Smiths Industries Aerospace		Synergie Informatique &	
& Defence Systems .....	Cheltenham	Developpement .....	Paris
SMI Organometallic Division.....	Marseille	Syntax Factory Automation.....	Torino
SNIAS.....	Les Mureaux	Syseca Logiciel.....	St-Cloud
SNIA BPD - Fiat Group.....	Milano	System .....	Karlsruhe
Sociedad Espanola		Systems and Management.....	Milano
de Lamparas Electricas .....	Barcelona	Systems and Management.....	Pisa
Societa Elettronica Automazione .....	Torino	Systems Wizards .....	Torino
Societe Anonyme Telecommunications .....	Paris	System Software Factors .....	Reading
Societe d'Etudes		Sysware .....	Copenhagen
& Realisations Electroniques.....	Paris	Tampelle Ltd Tamrocks .....	Tampere
Societe Francaise de Genie Logiciel.....	Boulogne	TAP Air Portugal .....	Lisboa
Societe Generale		TDS Dextralog .....	Blackburn
de Techniques et d'Etudes.....	Puteaux	Team.....	Varese
Sofemasa .....	Madrid	Techforce .....	Leiden
Softlab .....	Muenchen	Tecnatom.....	Madrid
Software Engineering Services .....	Neubiberg	Tecnicas Reunidas .....	Madrid
Software Sciences .....	Macclesfield	Tecnicos en Automatizacio d'Oficines .....	Barcelona
Software Sistemi.....	Bari	Tecnomatix Europe.....	Antwerpen
Soft International.....	Den Haag	Tecno T&G.....	Madrid
Sogei .....	Roma	Tecograf Software .....	Milano

Tecsiel .....	Pisa	TITN.....	Aix-Les-Milles
Teice Control.....	Madrid	TITN.....	Chilly-Mazarin
Teknecomp .....	Cavaglia	TITN.....	Massy
Telefonica de Espana .....	Madrid	TITN.....	Morangis
Telefonica Investigacion y Desarrollo .....	Madrid	TNC.....	Hemel Hempstead
Telefonica Sistemas .....	Madrid	TN Telenorma.....	Frankfurt
Telefunken Electronic .....	Heilbronn	Trademco .....	Athens
Telefunken Systemtechnik .....	Ulm	Trion Praezisionselektronik.....	Berlin
Telemecanique .....	Nanterre	Tritech.....	Dublin
Telesystemes .....	Paris	Triumph-Adler .....	Fuerth
Telettra Espanola.....	Madrid	Triumph-Adler.....	Nuernberg
Telettra .....	Bologna	TUEV.....	Essen
Telettra .....	Cinisello Balsamo	TUEV.....	Muenchen
Televas.....	Milano	TXT-Tech.Soft E Telematica .....	Milano
Tele Logic.....	Farsta	UCB Electronics .....	Bruxelles
Telmat Informatique .....	Soultz	UITESA.....	Madrid
Teseo.....	Milano	UK Atomic Energy Authority .....	Warrington
Textware.....	Bagsvard	Unibanque - Credit Agricole .....	Paris
The East Asiatic Company .....	Kobenhavn	Unibanque .....	Paris
The English Electric Company.....	Whetstone	Unisoft.....	Lisboa
The Piraeus Graduate School .....	Piraeus	UTI-Services.....	Paris
Thomslagerwall.....	Bandol	Valvo Unternehmensbereich.....	Hamburg
Thomson Cetia .....	Toulon	Vector Fieldss .....	Oxford
Thomson Composants Microondes .....	Orsay	Vereinigte Glaswerke .....	Aachen
Thomson Composants		Verilog.....	Toulouse
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Thomson Consumer Electronics.....	Paris	Visitec.....	Seraing
Thomson-CSF.....	Boulogne-Billancourt	Voice Systems International .....	Cambridge
Thomson-CSF.....	St-Egreve	Volkswagen .....	Wolfsburg
Thomson-CSF.....	Bagneux	Volmac .....	Utrecht
Thomson-CSF.....	Boulogne-Billancourt	Wacker Chemitronic.....	Burghausen
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Thomson-CSF-Laboratoire Electronique ..	Cesson-Sevigne	Westland.....	Yeovil
Thomson-CSF.....	Colombes	Whitechapel Computer Works.....	London
Thomson-CSF.....	Issy-Les-Moulineaux	Wild Leitz Instruments.....	Heidelberg
Thomson-CSF.....	Orsay	Wilhelm Karmann.....	Osnabrueck
Thomson-CSF.....	Paris	Work Research Centre .....	Dublin
Thomson Grand Public .....	Illkirch-	Yard Software Systems .....	Chippenham
Thomson Informatique Services .....	Paris	Zeltron.....	Campoformido
Thomson Sintra-Asm .....	Cagnes-Sur-Mer	Zenon.....	Athens
Thomson-TRT Defence.....	Paris		
Thorn EMI.....	Hayes		







## Esprit Participants - University & Research Organisation sites

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Aarhus Universitet .....	Aarhus	Centre Suisse d'Electronique	
ADERSA .....	Verrieres-Le-Buisson	et Microtechnique.....	Neuchatel
ADR-CRISS.....	Grenoble	Centro di Cultura Scientifica.....	Como
Advanced Computer Research Institute ....	Paris	Centro Nacional de Microelectronica.....	Madrid
AERE .....	Didcot	Centrum Voor Wiskunde & Informatica.....	Amsterdam
Akzo International Research .....	Arnhem	Cerics.....	Valbonne
Alsthom .....	Paris	CERN.....	Geneve
AMTRI .....	Macclesfield	Cete Mediterannee.....	Les Milles
Aristotle University .....	Thessaloniki	Cetim-Etablissement de Senlis .....	Senlis
Armines .....	Palaiseau	Chalmers University of Technology .....	Goeteborg
Armines .....	Paris	CISE.....	Milano
Asociacion de la Industria Navarra.....	Pamplona	City University.....	London
Athens School of Economics .....	Athens	CNET.....	Bagneux
Bamberg Universitaet.....	Bamberg	CNET.....	Issy-Les-Moulineaux
Battelle Institut .....	Frankfurt	CNET.....	Lannion
BAZIS.....	Leiden	CNET.....	Meylan
BIBA.....	Bremen	CNRS.....	Aix-En-Provence
Bifoa .....	Koeln	CNRS.....	Orsay
Brighton Polytechnic .....	Brighton	CNRS.....	Paris
Bristol Polytechnic .....	Bristol	CNRS.....	Strasbourg
British Maritime Technology .....	Wallsend	CNRS.....	Valbonne
Brunel University.....	Uxbridge	CNRS.....	Marseille
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CEA-Leti.....	Grenoble	CNRS.....	Orleans
CEA-Ugra.....	Fontenay-Aux-Roses	CNRS.....	Ecully
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Cemota.....	Vernaison	CNRS.....	Toulouse
Cena.....	Orly-Aerogare	CNRS.....	Villetaneuse
Center for Industrial Research.....	Oslo	CNRS.....	Grenoble
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de Microelectronique de l'Ouest.....	Rennes	CNR.....	Milano
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de l'Ecole Polytechnique.....	Palaiseau	CNR.....	Firenze
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Centre d'Etudes et de Recherches .....	Toulouse	Communication/Management	
Centre Regional de Technologie		Systems Unit .....	Athens
Electrique/Optique .....	Limoges	Computer Technology Institute .....	Patras

Consejo Superior de Investigaciones Cientificas.....	Madrid	ETS Ingenieros Telecommunication-UPM .....	Madrid
Conservatoire National des Arts et Metiers .....	Paris	European Centre for Weather Forecasts .....	Reading
Consorzio Campano di Ricerca per l'Informatica .....	Napoli	European Computer Industry Research Centre .....	Muenchen
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Consorzio Per l'Osi in Italia .....	Milano	Fachhochschule Ulm .....	Ulm
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Cranfield Institute of Technology .....	Cranfield	Forschungszentrum Informatik.....	Karlsruhe
Cretan Computer Institute.....	Iraklion	Forth Research Center of Crete .....	Heraklion
CRIF/WTCM.....	Bruxelles	Foundation For Research and Technology.....	Heraklion
CRIF/WTCM.....	Leuven	Fraunhofer AGD.....	Darmsdadt
CRIN/Adilor .....	Vandoeuvre-Les-Nancy	Fraunhofer AIS .....	Erlangen
CSELT .....	Torino	Fraunhofer Gesellschaft .....	Muenchen
Danish Maritime Institute.....	Lyngby	Fraunhofer IAO .....	Stuttgart
Danish Welding Institute.....	Brondby	Fraunhofer IFT .....	Muenchen
Danmarks Tekniske Hojskole .....	Lyngby	Fraunhofer IITB.....	Karlsruhe
Datenzentrale SchleswigHolstein .....	Kiel-Altenholz	Fraunhofer IITB.....	Karlsruhe
Delft Hydraulics.....	Delft	Fraunhofer IMS.....	Duisburg
Democritus University of Thrace .....	Xanthi	Fraunhofer IMT .....	Berlin
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Doerner Institute .....	Muenchen	Fraunhofer IPK.....	Berlin
Dorset Institute .....	Dorset	Fraunhofer ITW .....	Dortmund
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Ecole des Mines de Saint-Etienne .....	St Etienne	Freie Universitaet Berlin .....	Berlin
Ecole Nationale Superieure des Mines.....	Fontainbleau	G4S Ricerca SPA .....	Bari
Ecole Normale Superieure .....	Paris	Gip Altair .....	Le Chesnay
Ecole Normale Superieure .....	Lyon	Glasgow College .....	Glasgow
Ecole Normale Superieure des Telecommunications .....	Paris	GMD.....	Berlin
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Ecole Polytechnique.....	Palaiseau	GMD.....	St Augustin
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		IABG.....	Ottobrunn
		IASI.....	Roma
		IDSIA-Fondazione Dalle Molle.....	Lugano

IIRIAM.....	Marseille	Kobenhavns Universitet .....	Kobenhavn
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