COMMISSION OF THE EUROPEAN COMMUNITIES

COM(76) 573 final.

Brussels, 4 November 1976.

Proposal

for a Council Directive laying down the specific criteria of purity for antioxidants that may be used in foodstuffs intended for human consumption

(submitted to the Council by the Commission)

EXPLANATORY MEMORANDUM

- 1. Article 5 (1) of the Council Directive of 13 July 1970 (70,7557/EEC) on the approximation of the laws of the Member States concerning the antioxidants authorised for use in foodstuffs intended for human consumption 1 states that the Council shall acting unanimously on a proposal from the Commission, lay down by directive the specific criteria of purity for the substances listed in Parts I to III and IV (4) to (7) of the Annex.
- 2. The purpose of this proposal is to lay down these criteria.
- 5. The Commission has established these criteria in close co-operation with Government experts and the economic and social interests concerned.

¹ OJ N° L 157, 18/7/1970, p. 31

Proposal for a Council Directive Laying down the specific criteria of purity for antioxidants that may be used in foodstuffs intended for human consumptici

THE COUNCIL OF THE EUROPEAN COMMUNITIES,

Having regard to the Treaty establishing the European Economic Community, Having regard to the Council Directive 70/357/EEC of 13 July 1970 on the approximation of the laws of the Member States concerning the antioxidents authorised for use in foodstuffs intended for human consumption (1), and in particular Article 5 (1) thereof,

Having regard to the proposal from the Commission,

Whereas pursuant to Article 5 thereof antioxidants must comply with the specific criteria of purity if any, laid down in accordance with Article 5 (1) thereof;

Whereas Directive 65/66/EEC of 26 January 65 (2), as last amended by Directive 76/463/EEC (3), laid down specific criteria of ourity for the preservatives authorized for use in foodstuffs intended for human consumption;

Whereas specific criteria of purity should be laid down for all the antioxidants listed in Parts I to III and points 4 to 7 of part IV of the Annex to t Directive of 13 July 1970 excluding those for which specific criteria of purity have already been laid down in the Directive 65/66/EEC;

sorbitol and glycerol points 5 and 6 of part IV of the Thereas meanwhile Annex to the Directive 70/357/EEC) have been included in the list of authorized substances in the Council Directive 74/329/EEC of 18 June 1974 on the approximation of the laws of the Hember States relating to emulsifiers, stabilizers, thickeners and gelling agents for use in foodstuffs (4) bearing the numbers E-420 and E 422 respectively; whereas the specific criteria of purity for both these products will therefore be fixed in accordance with the Directive laying down the specific criteria of purity for emulsifiers, stabilizers, thickeners and gelling agents for use in foodstuffs, ./.

⁽¹⁾ Of Ho L 157, 18/7/1970, p. 30

⁽²⁾ OJ NO 22, 9/2/1965, p. 373/65

^{14/5/1976,} p. 33 12/7/1974, p. 1 (3) OJ Nº L 126,

⁽⁴⁾ Of Nº L 189,

H/S ADOPTED THIS DIRECTIVE :

Article 1

The specific criteria of purity referred to in Article 5 (1) of Directive 70/357/FFC are set out in the Annex hereto.

Article ?

Within eighteen months of receipt of notification of this Directive, Member States shall put into effect the regulations and administrative measures necessary to comply with the provisions of this Directive and shall inform the Commission thereof without delay.

Article 3

This Directive is addressed to the Member States.

Done at Brussels,

For the Council,

The President

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ANNEX

Specific priority criteria

General comments

- (a) Except where otherwise stated, the quantities and percentage values shall be calculated by weight for the anhydrous form of the substance.
- (b) Where the substance in question does not exist from the outset in anhydrous form and where "volatile substances" are involved, the water of crystal-lization and water due to moisture shall be included in these substances.
- (c) Where the drying temperature and time are not stated; the letter shall be understood to mean "to constant weight" and the former shall be 105° C.
- (d) Where the interpretation of the criteria set out below requires that certain technical data such as "vacuum" date be defined, the methods of analysis established pursuant to Article 5 § 2 of the Directive concerning substances having antioxidant activity shall be referred to.
- (e) Where the concentration is mentioned, this shall be taken to mean, weight/volume, except where otherwise stated.
- (f) Temperatures shall always be stated in degrees centigrade (Celsius).
- (g) For substances E 220 to E 224 inclusive, E 226 and E 270, the specific priority criteria have been established by the Directive establishing specific priority criteria for preserving agents.

E 300 - L-Ascorbic acid (1)

APPEARENCE

White or pale yellow crystalline powder

MELTING POINT RANGE

189° - 193° with slight decomposition

CONTENT

Not less than 99 % ${\rm C_6H_8O_6}$ after 24 h drying in a desiccator with sulphuric acid or phosphorus pentoxide

20

SPECIFIC OFFICAL ROTATORY POWER

 $\int_{D}^{\infty} = + 20.5^{\circ} \text{ to 21.5° (C = 10 % aqueous)}$

VOLATILE SUBSTANCES DETERMINED OVER A 24 H PERIOD IN A DESICCATOR WITH SULPHURIC ACID OR PHOSPHORUS PENTOXIDE Not more than 0.4 %

SULPHATED ASH

Not more than 0.1 %

pН

2.4 to 2.8 in 2 % aqueous solution

⁽¹⁾ The substance concorned is $L_{-}(+)$ -iscorbic acid

E 301 - Sodium L-ascorbate (1)
(Sodium salt of L-Ascorbic acid)

APPEARANCE

White or pale yellow crystalline powder

CONTENT

Not less than 99 % $C_6H_7O_6$ Na after 24 h drying in a desiccator with sulphuric acid or phosphorus pentoxide

SPECIFIC OPTICAL ROTATORY POWER

$$D$$
 = + 103° to + 106° (C = 5 % aqueous)

VOLATILE SUBSTANCES DETERMINED OVER 24 H PERIOD IN A DESICCATOR WITH SULPHURIC ACID OR PHOSPHORUS PENTOXIDE Not more than 0.3 %

pH

6.8 to 8.0 in 10 % aqueous solution

⁽¹⁾ The substance concerned is a derivate of 1-(4)-Assorbic acid

E 302 - Calcium L-ascorbate (1)
(Calcium salt of L-Ascorbic acid)

APPEARANCE

White or very pale grey crystalline powder

CONTENT

Not less than 99 % Ca $(C_6H_7O_6)_2$. $2H_2O$ after 24 h drying in a desicoator with sulphuric acid or phosphorus pentoxide

SPECIFIC OPTICAL ROTATORY POWER

 $\mathcal{L}^{20} = +95^{\circ} + 97^{\circ} (C = 5 \% \text{ aqueous})$

VOLATILE SUBSTANCES DETERMINED OVER A 24 H PERIOD IN A DESICCATOR WITH SULPHURIC ACID OR PHOSPHORUS PENTOXIDE Not more than 0.3 % (2)

pН

6.0 to 7.5 in 10 % aqueous solution

⁽¹⁾ The substance concerned is a derivate of L-(+)-Ascorbic acid

⁽²⁾ This percentage value does not relate to the water of crystallization but to the atmospheric water vapour (moisture in the substance) determined under these conditions.

E 303 - 5,6-Diacetyl-L-Ascorbic acid (1) (Ascorbyl diacetate)

APPEARANCE

White or pale yellow crystalline powder

MELTING POINT RANGE

1550 - 1580

CONTENT

Not less than 99 % C₁₀H₁₂O₈

SPECIFIC OPTICAL ROTATORY POWER

 $[\sim]_{D}^{20} = -77^{\circ} \text{ to } -79^{\circ} \text{ (C = 2 \% in methanol)}$

VOLATILE SUBSTANCES DETERMINED OVER A 24 H PERIOD IN A DESICCATOR WITH SULPHURIC ACID OR PHOSPHORUS PENTOXIDE Not more than 1 %

SULPHATED ASH

Not more than 0.1 %

⁽¹⁾ The substance concerned is a derivate of posserbic soid

AMIEX

E 304 - 6-Palmityl-L-ascorbic acid (1) (Ascorbyl palmitate)

APPEARANCE

Impalpable white or yellowish-white powder or yellowish-white crystals

MELTING POINT RANGE

1110 - 1130 (changes to viscous state without

completely melting)

CONTENT

Not less than 98 % C22H38O7

SPECIFIC OPTICAL ROTATORY POWER

 $\sqrt{0}\sqrt{7_{D}^{20}} = +21^{\circ} \text{ to } 24^{\circ} \text{ (C = 5 \% in methanol)}$

VOLATILE SUBSTANCES DETERMINED OVER A 24 H PERIOD IN A DESICCATOR WITH SULPHURIC ACID OR PHOSPHORUS PENTOXIDE Not more than 1 %

SULPHATED ASH

Not more than 0.2 %

⁽¹⁾ The substance concerned is a derivate of L-(+)-Ascorbic acid

E 306 - Tocopherol-rich extracts of natural origin

APPEARANCE

Clear, viscous, red to brownish-red oil

CONTENT

Not less than 34 % total tocopherols

SPECIFIC GRACITY d_A²⁰

Not less than 0.928 and not more than 0.951

FREE FATTY ACIDS

Neutralization of the free fatty acids in 10 g E 306 in the presence of phenolphthalein, must not require more than 10 ml 0.1 N sodium hydroxide or 0.1 N potassium hydroxide

E 307 - Synthotic Alpha-tocopherol (1)

APPEARANCE

Clear, viscous, yellowish oil which darkens

on exposure to air or light

CONTENT

Not less than 96 % $C_{29}H_{50}O_2$

REFRACTIVE INDEX n_D²⁰

Not less than 1.503 and not more than 1.507

SPECIFIC GRAVITY du

Not less than 0.947 and not more than 0.958

SPECIFIC ABSORPTION E 1 % cm

At the absorption maximum of 292 nm:

 E_{1cm}^{1} (292 nm) : 72 - 76

At the absorption minimum of 255 nm:

 $E_{1 \text{ cm}}^{1.\%}(255 \text{ nm}) : 6.0 - 8.0$

SULPHATED ASH

Not more than 0.1 %

⁽¹⁾ The substance concerned in synthetic DL-Alpha-tocopherol

\mathbf{V}

E 308 - Synthetic Gamma-tocopherol

APPEARANCE

Clear, viscous, pale yellow oil which darkens on exposure to air or light

CONTENT

Not less than 97 % C28H48O2

REFRACTIVE INDEX n_D²⁰

Not less than 1,503 and not more than 1.507

SPECIFIC GRAVITY d₄²⁰

Not less than 0.948 and not more than 0.959

SPECIFIC ABSORPTION E_1^1 cm IN ETHANOL

At the absorption maximum of $298~\mathrm{nm}$:

 $E_{10m}^{1/5}$ (298 nm) : 91 - 97

At the absorption minimum of 257 nm:

 $E_{1 \text{ cm}}^{1 \text{ } \%}(257 \text{ nm}) : 5.0 - 8.0$

SULPHATED ASH

Not more than 0.1 %

E 309 - Synthetic Delta-tocopherol

APPEARANCE

Clear, viscous pale yellowish or orange oil which darkens on exposure to air or light

CONTENT

Not less than 97 % C27H46O2

REFRACTIVE INDEX nD

Not less than 1.500 and not more than 1.504

SPECIFIC INDEX d₄²⁰

Not less than 03952 and not more than 0.962

SPECIFIC ABSORPTION E1 % IN ETHANOL

At the absorption maximum of 297 nm - 298 nm

 $E_{1 \text{ cm}}^{1 \text{ } 1}$ (297 - 298 nm) : 89 - 95

At the absorption minimum of 257 nm:

SULPHATED ASH

Not more than 0.1 %

E 311 - Octyl gallate

APPEARANCE

White or very pale yellowish crystalline

powder

MELTING POINT RANGE

99 - 102.5° after 6 h drying at 90°

CONTENT

Not less than $98.5\% C_{15}^{H}_{22}^{O}_{5}$ after 4 h

drying at 60°

SPECIFIC ABSORPTION E1 %
TN ETHANOL

At the absorption maximum of 275 nm:

 $E_{1 \text{ cm}}^{1 \text{ } \%}$ (275 nm) : 375 - 390

At the absorption minimum of 218 nm:

 $E_{1}^{1} \stackrel{\%}{\sim} (218 \text{ nm}) : 935 - 960$

VOLATILE SUBSTANCES DETERMINED OVER A 4 H PERIOD AT 60° IN A DESICCATOR Not more than 0.5 %

SULPHATED ASH

Not more than 0.05 %

FREE ACIDS

Not more than 0.5 % expressed as gallic acid (9.407 mg gallic acid corresponding to 1 ml 0.05 N-sodium hydroxide).

E 312 - Dodecyl gallate

APPEARANCE

White or pale cream crystalline powder

MELTING POINT RANGE

96° - 98° after 4 h drying at 60°

CONTENT

Not less than $98.5 \% C_{19}^{H}_{30}^{O}_{5}$ after 4 h drying at 60°

SPECIFIC ABSORPTION E 1 % om

At the absorption maximum of 275 nm:

 $E_1^1 \% (275 \text{ nm}) : 300 - 325$

VOLÀTILE SUBSTANCES DETERMINED OVER A 4 H PERIOD AT 60° IN A DESICCATOR Not more than 0.5 %

SULPHATED ASH

Not more than 0.05 %

FREE ACIDS

Not more than 0.5 % expressed as gallic acid (9.407 mg gallic acid corresponding to 1 ml 0.05 N-sodium hydroxide).

E 320 - Butylated hydroxyanisole (BHA) (1)

APPEARANCE

White or pale yellowish powder or large crystals with waxy appearance and slight

aromatic smell

CONTENT

Not less than 98.5 % C₁₁H₁₆O₂ and not less than 85 % of the 3-tert.-Butyl-4-hydroxy-

anisole isomer

SPECIFIC ABSORPTION E_1^{1} % IN ETHANOL

At the absorption maximum of 290 nm:

 $E_{1 \text{ cm}}^{1 \text{ }\%}$ (290 nm) : 190 - 210

At the absorption minimum of 228 nm:

 E_{1cm}^{1} (228 nm) : 326 - 345

4-HYDROXYANISOLE CONTENT

Not more than 0.5 %

SULPHATED ASH

Not more than 0.05 %

⁽¹⁾ All these criteria apply to the substance as it stands.

VINEX

E 321 - Butylated hydroxytoluene (BHT)

APPEARANCE

White crystalline or powdory crystalline

substance

CONTENT

Not less than 99 % $C_{15}H_{24}O$ (1)

MELTING POINT RANGE

690 - 700 (1)

SPECIFIC ABSORPTION E 1 % om

At the absorption maximum of 278 nm:

 E_{10m}^{1} (278 nm) : 81 - 88 (1)

SULPHATED ASH

Not more than 0.005 %

⁽¹⁾ The data here relate to the anhydrous substance (without anticoagulant)

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ANNEX

E 322 - Lecithins

APPEARANCE

Brown liquid or viscous semi-liquid or powder

DESCRIPTION

Lecithins are mixtures of phosphatides obtained by means of physical procedure from animal or vegetable foodstuffs; this outraction my proceed as far as the stage of fractionation of the lecithin complex into its various components. The locithins may be slightly bleached in aqueous medium by means of hydrogen peroxide.

This chidation must not chemically modify the lecithir phosphatides.

TELL TO

Not less than 60 % substance insoluble in accome

VOLATILE SUBSTANCES DETERMINED BY 1 H DRYING AT 105° C

Not more than 2 %

SUBSTANCES INSOLUBLE IN BENZENE Not more than 0.3 %

SUBSTANCES INSOLUBLE IN ACETONE

Not less than 50 %

ACID NUMBER EXPRESSED AS MILLI- Not more than 35 GRAMS POTASSIUM HYDROXIDE NUEDED TO NEUTRALIZE THE FREE ACIDS PRESENT IN A 1 G SAMPLE

PEROXIDE NUMBER EXPRESSED AS MILLIEQUIVALENTS PER KG

Equal to or less than 10.

E 325 - Sodium lactate (Sodium salt of lactic acid)

APPEARANCE

White hygroscopic mass. Solutions are prac-

tically colourless and odourless

DESCRIPTION

The substance is usually available commercially in the form of an aqueous solution containing 50 to 80 % of anhydrous sodium

lactate.

CONTENT

Not less than 98 % Na ${}^{\mathrm{C}}_{3}{}^{\mathrm{H}}_{5}{}^{\mathrm{O}}_{3}$ after drying

ACIDITY

Neutralization of a 1 g sample after drying shall not require more than 0.5 ml 0.1 N sodium hydroxide solution in the presence of

phenolphtalein.

REDUCING SUBSTANCES

No reduction of Fehling's solution

VINIEX

E 326 - Potassium lactate (Potassium salt of lactic acid)

APPEARANCE

Slightly syrupy, almost odourless, clear

liquid

DESCRIPTION

The substance is usually available commercially in the form of an aqueous solution containing 60 % anhydrous potassium lactate

CONTENT

Not less than 57 % K C3H5O3

ACIDITY

Neutralization of a 1 g sample shall not require more than a 0.22 ml 0.1 N sodium hydroxide solution in the presence of phenolphtalein.

The data given here refer to a 57 % aqueous solution. For other concentrated solutions, the values corresponding to their potassium lactate content must be calculated.

REDUCING SUBSTANCES

No reduction of Fehling's solution

E 327 - Calcium lactate (1) (Calcium salt of lactic acid)

APPEARANCE

Almost odourless, white crystalline powder or granules

CONTENT

Not less than 98 % Ca $(C_3H_5O_3)_2$ after 4 h drying at 120°

VOLATILE SUBSTANCES DETERMINED BY 4 H DRYING AT 120° Not more than 3 %

The substance is available commercially in forms other than the anhydrous form, the most common being:

- calcium lactate with one molecule of water of crystallization containing not nor? than 8 % volatile substances.
- calcium lactate with three molecules of water of crystallization containing not more than 20 % volatile substances
- calcium lactate with five molecules of water of crystallization containing not more than 30 % volatile substances.

ACIDITY

Neutralization of a 1 g sample shall not require more than 0.5 ml 0.1 N-sodium hydroxide solution in the presence of phenol-phtalein.

For aqueous solutions the values corresponding to their calcium lactate content must be calculated.

FLUORINE

Not more than 30 mg/kg

REDUCING SUBSTANCES

No reduction of Fehling's solution

⁽¹⁾ The data given here refer to the anhydrous substance.

E 330 - Citric acid

APPEARANCE

Colourless or translucent crystalline solid or white crystalline powder

CONTENT

Not less than 99.5 % C6H807

VOLATILE SUBSTANCES

Not more than 0.5 7

The substance may be obtained commercially in forms other than the anhydrous form. One of the most common of these is <u>citric acid</u> with one molecule of water of crystallization containing not more than 8.8 % volatile substances.

CXALATES

Not more than 0.05 % oxalic acid

SULPHATED ASH

Not more than 0.05 %

SULPHURIC ACID TEST

1 g sample dissolved in 10 ml 95 % sulphuric acid and heated for 60 min. at 90° shall not show a darker colouration than a solution containing 0.5 parts of a CoCl₂.6H₂O solution (59.5 mg/ml) and 4.5 parts of a FeCl₃.6H₂O solution (45.0 mg/ml)

E 331 - Sodium citrates (Sodium salts of citric acid)

APPEARANCE

Crystalline white powder or colourless crystals.

CONTENT

Not less than 99 % sodium citrate expressed as trisodium citrate Na_3 $C_6H_5O_7$ after drying at 180°

VOLATILE SUBSTANCES DETERMINED BY DRYING AT 180°

Not more than 1 %

The substance is available commercially in forms other than the anhydrous form, the most common being:

- sodium citrate with two molecules of water of crystallization containing not more than 13 % volatile substances
- sodium citrate with 5.5 molecules of water of crystallization containing not more than 30 % volatile substances.

OXALATES

Not more than 0.05 % exalic acid

E 332 - Potassium citrates (1) (Potassium salts of citric acid)

APPEARANCE

White, hygroscopic, granular powder or transparent crystals.

CONTENT

Not less than 99 % potassium citrate expressed as tripotassium citrate $C_6H_5O_7K_3$ after 4 h drying at 180°

VOLATILE SUBSTANCES DETERMINED BY 4 H DRYING AT 180° Not more than 6 %

OXALATES

Not more than 0.05 % oxalic acid

⁽¹⁾ The substance is available commercially in the form of potassium citrate with one molecule of water of crystallization. The data here refer to the substance with one molecule of water of crystallization.

VMMEX

E 333 - Calcium citrates (1) (Calcium salts of citric acid)

APPEARANCE

Fine white powder

CONTENT

Not less than 97.5 % caloium citrate expressed as tricalcium citrate $\text{Ca}_3 (\text{C}_6\text{H}_5\text{O}_7)_2$ after drying at 180°

VOLATILE SUBSTANCES DETERMINED BY DRYING AT 180° Not more than 13 %

CARBONATES

Dissolving of 1 g calcium citrate in 10 ml dilute hydrochloric acid (2) must not liberate more than a few isolated bubbles.

OXALATES

Not more than 0.05 % oxalic acid

FLUORINE

Not more than 30 mg/kg

⁽¹⁾ The substance is available commercially in the form of calcium citrate with four molecules of water of crystallization containing not more than 13 % volatile substances.

⁽²⁾ Hix 260 ml hydrochloric acid (25 % m/v HCl) and a little water, then make up to 1 900 ml (approximately 2 N).

E 334 - Tartaric acid (1)

APPEARANCE

Colourless or translucent crystallino sclid_4

or white crystalline powder

CONTENT

Not less than 99.5 % $C_4^H_6^O_6$ after drying

at 105°

VOLATILE SUBSTANCES DETERMINED

Not more than 0.5 %

AFTER DRYING AT 105°

SULPHATED ASH

Not more than 0.1 %

OXALATES

Not more than 0.05~% oxalic acid

⁽¹⁾ The substance concerned is L-(+)-Tarteris asid

MI.EX

E 335 - Sodium tartrates (1)
(Sodium salts of tartaric acid)

APPEARANCE

Transparent, colourless crystals

CONTENT

Not less than 99 % Na₂ C₄H₄O₆ after 3 h

drying at 150°

VOLATILE SUBSTANCES DETERMINED BY 3 H DRYING AT 150° Not more than 17 %

OXALATES

Not more than 0.05 % oxalic acid

⁽¹⁾ The substances concerned are derivates of L-(+)-Tartaric acid. This substance is available commercially in the form of sodium tartrate with two molecules of water of crystallization containing not less than 14 % and not more than 17 % of volatile substances.

E 336 - Potassium tartrates (1) (Potassium salts of tartaric acid)

APPEARANCE

White crystalline or granulated powder

CONTENT

Not less than 99 % $K_2^C_4^H_4^0_6$ after drying at

160°

VOLATILE SUBSTANCES DETERMINED BY DRYING AT 160° Not less than 4 %

OXALATES

Not more than 0.05 % oxalic acid

⁽¹⁾ The substance concerned is a derivate of L-(+)-Tarteric acid.

The substance is available commercially in the form of potassium tartrage with half a molecule of water of crystallization containing not more when 4 % volatile substances.

E 337 - Sodium potassium tartrate (1)

APPEARANCE

Colourless crystals or white crystalline

powder

CONTENT

Not less than 99 % Na K C₄H₄O₆ after 3 h

drying at 150°

VOLATILE SUBSTANCES DETERMINED BY 3 H DRYING AT 150° Not more than 26 %

OXALATES

Not more than 0.05 % oxalic acid.

⁽¹⁾ The substance concerned is a derivate of L-(+)-Tartaric acid. The substance is available commercially in the form of sodium potassium tartrate with four molecules of water of crystallization containing not less than 21 % and not more than 26 % volatile substances.

E 338 - Orthophosphoric acid (1)

APPEARANCE

Clear, colourless, viscous liquid

CONTENT

Not less than 85 % H₃PO₄

CHLORIDES

Not more than 0.02 % expressed as chlorine

NITRATES

Not more than 0.0005 % expressed at NaNO,

SULPHATES

Not more than 0.15 % expressed as $CaSO_4$

FLUORINE

Not more than 10 mg/kg expressed as fluorine

VOLATILE ACIDS

Not more than 0.001 % expressed as acetic acid

⁽¹⁾ All the data here refer to a substance composed of not less than 85 % H₃PO₄ and not more than 15 % water.

ANVEX

E 339 Λ - Monosodium orthophosphate (1)
(Sodium salts of orthophosphoric acid)

APPEARANCE

Slightly deliquescent, white powder,

crystals or granules

CONTENT

Not less than 97 % Na H₂PO₄ after 1 h drying

at 60° and then 4 h drying at 105°

VOLATILE SUBSTANCES DETERMINED BY 1 H DRYING AT 60° THEN 4 H DRYING AT 105° Not more than 2 %

WATER INSOLUBLE SUBSTANCES

Not more than 0.2 %

FLUORINE

⁽¹⁾ The forms of the substance available commercially other than the anhydrous form are:

Monosodium orthophosphate with one molecule of water of crystallization containing not more than 15 %

Monosodium orthophosphate with two molecules of water of crystallization containing not more than 25 %.

E 339 B - Disodium orthophosphate (1) (Sodium salts of orthophosphoric acid)

APPEARANCE

Anhydrous form : white hygroscopic powder

With two molecules water: white crystalline

solid

With seven molecules water: white granular

powder of effluorescent crystals

With twelve molecules water : white powder

or effluorescent crystals

CONTENT

Not less than 98 % Na₂ H PO₄ after 1 h drying

at 60° and then 4 h drying at 105°

VOLATILE SUBSTANCES DETERMINED BY 1 H DRYING AT 60° AND 4 H DRYING AT 105°

Not less than 5 %

WATER INSOLUBLE SUBSTANCES

Not more than 0.2 %

FLUORINE

⁽¹⁾ The product is available commercially in forms other than the enhydrous form such as:

⁻ Disodium orthophosphate with two molecules of water of crystallization containing not more than 21 % of volatile substances

⁻ Disodium orthophosphate with seven molecules of water of crystallization containing not more than 50 % of volatile substances

⁻ Disodium orthophosphate with twelve molecules of water crystallization containing not more than 61 % of volatile substances.

E 339 C - Trisodium orthophosphate (1)
(Sodium salts of orthophosphoric acid)

APPEARANCE

White powder, crystals or granules

CONTENT

Not less than 97 % Na₃ PO₄ after 30 min calcining at 800°

VOLATILE SUBSTANCES DETERMINED BY 30 MIN CALCINATION AT 800° Not more than 2 %

WATER INSOLUBLE SUBSTANCES

Not more than 0.2 %

FLUORINE

⁽¹⁾ The substance is available commercially in the following forms other than the anhydrous form:

⁻ Trisodium orthophosphate with one molecule of water of crystallization containing not more than 9 % of volatile substances

Trisodium orthophosphate with twelve molecules of water of orystallization containing not more than 55 % of volatile substances.

E 340 A - Monopotassium orthophosphate (Potassium salts of orthophosphoric acid)

APPEARANCE

Colourless crystals or white granular or

crystalline powder

CONTENT

Not less than 98 % KH_2PO_4 after 4 h drying

at 105°

VOLATILE SUBSTANCES DETERMINED BY 4 H DRYING AT 105° Not more than 2 %

WATER INSOLUBLE SUBSTANCES

Not more than 0.2 %

FLUORINE

VNMEX

E 340 B - Dipotassium orthophosphate (Potassium salts of orthophosphoric acid)

APPEARANCE

Colourless or white granular deliquescent

substance

CONTENT

Not less than 98 % K₂ H PO₄ after 4 h drying

at 105°

WOLATILE SUBSTANCES DETERMINED

BY 4 H DRYING AT 105°

Not more than 2 %

WATER INSOLUBLE SUBSTANCES

Not more than 0.2 %

FLUORINE

ANNEL

E 340 C - Tripotassium orthophosphate (1)
(Potassium salts of orthophosphoric acid)

APPEARANCE

White hygroscopic crystals or granules

CONTENT

Not less than 97 % K₃ PO₄ after 30 min calcination at 800°

VOLATILE SUBSTANCES DETERMINED BY 30 MIN CALCINATION AT 300°

Not more than 3 %

WATER INSOLUBLE SUBSTANCES

Not more than 0.2 %

FLUORINE

⁽¹⁾ The substance is available commercially in forms other than the anhydrous form, the most common being:

Tripotassium orthophosphate with one molecule of water of crystallization containing not more than 20 % of volatile substances.

E 341 A - Monocalcium orthophosphate (Calcium salts of orthophosphoric acid)

APPEARANCE

White, deliquescent granular powder,

crystals or granules

CALCIUM CONTENT

Anhydrous form: not less than 23 % and not

more than 25 % expressed as CaO

With one molecule of water: not less than

22.2 % and not more than 24.7 % expressed

as CaO,

VOLATILE SUBSTANCES

Anhydrous form : not less than 14 % and not

more than 15.5 % determined by less during

30 min heating at 800°

With one molecule of water : not more than

0.6% (1), determined by 3 h drying at 60°

FLUORINE

^{(1) 0.6 %} does not refer to water of crystallization but at moisture lost under these conditions.

VNNTX

E 341 B - Dicalcium orthophosphate . (Calcium salts of orthophosphoric acid)

APPEARANCE

Impalpable white powder

CALCIUM CONTENT

Anhydrous form: not less than 39 % and not more than 42 % expressed as CaO

With two molecules of water: not less than 31.9 % and not more than 33.5 % expressed as CaO

VOLATILE SUBSTANCES DETERMINED BY CALCINATION BETWEEN 800 AND 825° TO CONSTANT WEIGHT

Anhydrous form: not less than 7 7 and not more than 8.5 7

With two molecules of water: not less than 24.5 % and not more than 26.5 %

FLUORINE

E 341 C - Tricalcium orthophosphate (Calcium salts of orthophosphoric acid)

APPEARANCE

Impalpable white powder

CALCIUM CONTENT

Not less than 90 % Ca_3 $(\text{PO}_4)_2$ after calcination between 800 and 825° to constant weight

VOLATILE SUBSTANCES DETERMINED BY CALCINATION DETWEEN 800 AND 825° TO CONSTANT WEIGHT Not more than 10 %

FLUORINE

AIIIEX

Propylene glycol. (1,2-propanediol)

APPEARANCE

Clear, colourless, edourless, viscous, hygroscopic liquid with a slightly sharp flavour

CONTENT

Not less than 97.5 % by weight 1,2 propanediol and not more than 0.2 % water; the remaining 0.8 % being composed of a polypropyleneglycol compound which; in the case of the substance containing no water, may reach 1 %

DISTILLATION RANGE

Not less than 185° and not more than 189°

SPECIFIC GRAVITY d_A²⁰

Not less than 1.035 and not more than 1.037

REFRACTIVE INDEX no

Not less than 1.431 and not more than 1.433

CALCINATION RESIDUES

Not more than 0,07 %

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